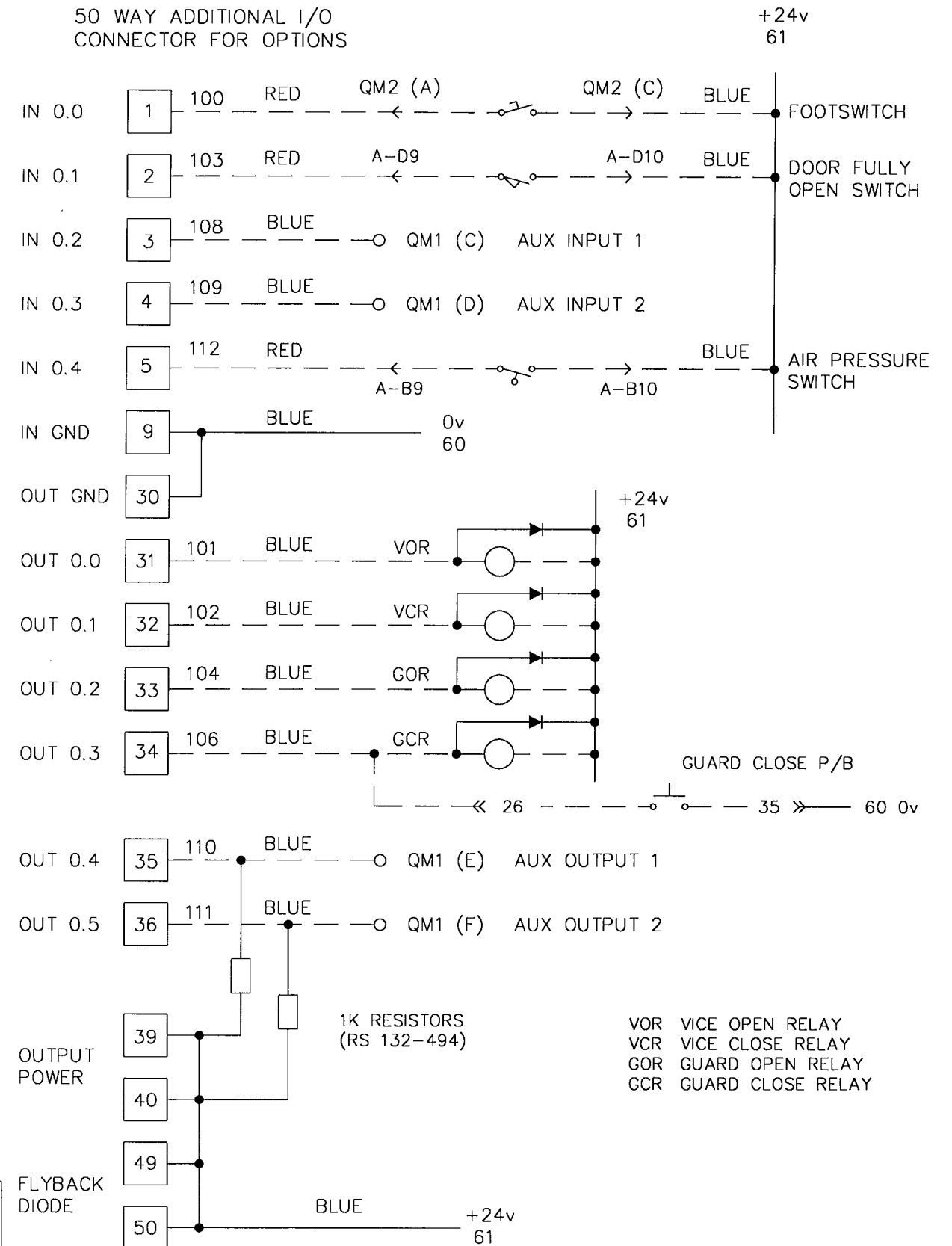


< PIN NUMBERS ON 80 WAY PLUG AND SOCKET  
(CABINET TO MACHINE) SEE SHEETS 8 AND 9» PIN NUMBERS ON 42 WAY PLUG AND SOCKET  
(CABINET TO MONITOR HOUSING) SEE SHEET 15TRIAC VMC  
ADDITIONAL I/O  
FOR OPTIONS

220

SHEET 10  
VMC50 WAY ADDITIONAL I/O  
CONNECTOR FOR OPTIONSQM2 = 8 WAY ROUND QM  
CONNECTOR FOR  
FOOTSWITCH(A) 100  
(C) 61  
(H) EARTH0.5mm BLUE  
0.5mm EARTHQM1 = 8 WAY ROUND QM  
CONNECTOR FOR  
AUXILIARIES(A) 61 (E) 110  
(B) 60 (F) 111  
(C) 108 (G) 41  
(D) 109 (H) EARTH0.5mm BLUE  
0.5mm EARTH

< PIN NUMBERS ON 80 WAY PLUG AND SOCKET  
(CABINET TO MACHINE) SEE SHEETS 8 AND 9» PIN NUMBERS ON 42 WAY PLUG AND SOCKET  
(CABINET TO MONITOR HOUSING) SEE SHEET 15TRIAC VMC  
ADDITIONAL I/O  
FOR OPTIONSSHEET 10  
VMC  
22050 WAY ADDITIONAL I/O  
CONNECTOR FOR OPTIONS