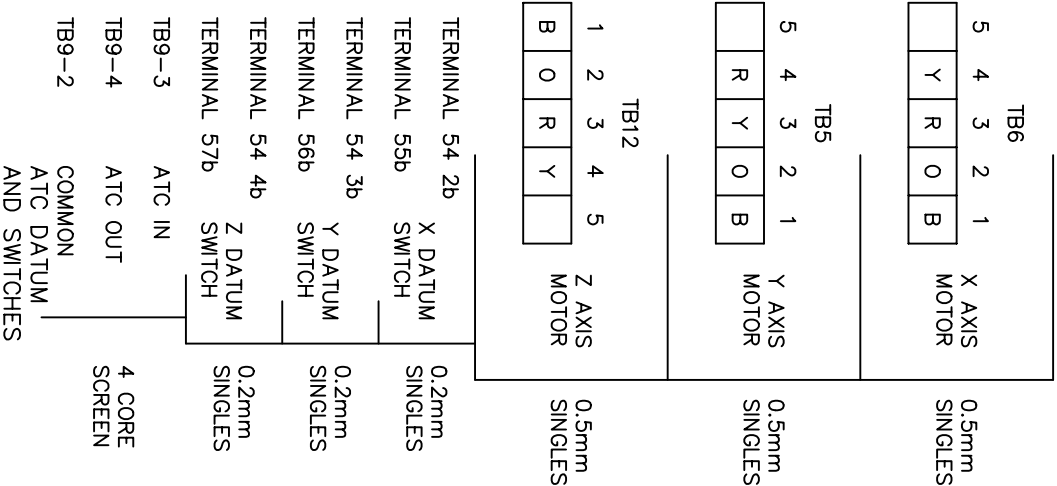
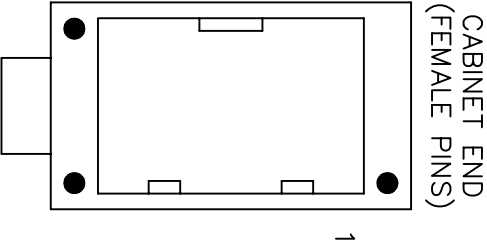
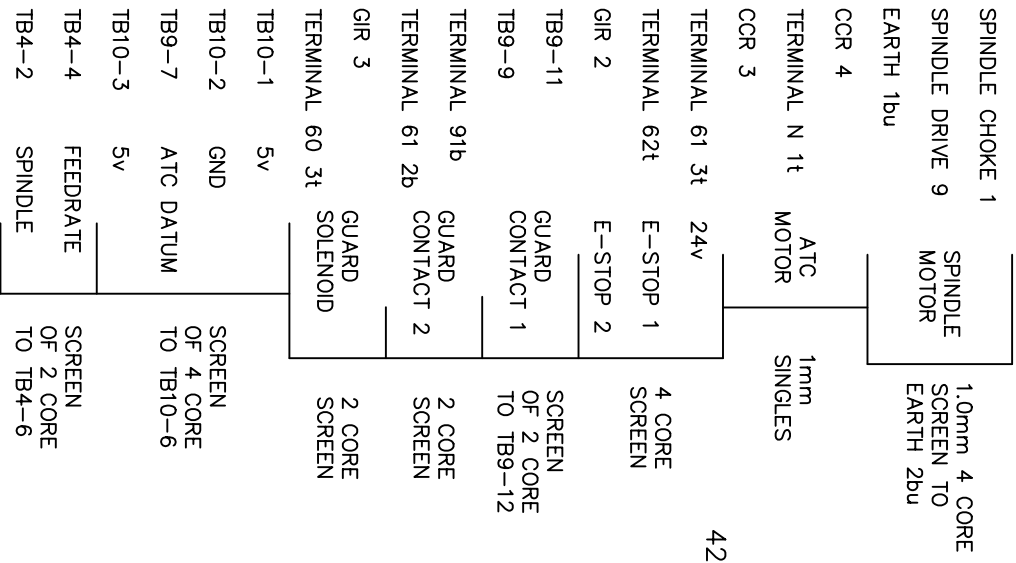


PIN	COLOUR	
1	RED	
2	YELLOW	
3	ORANGE	
4	BLACK	
5	RED	
6	YELLOW	
7	ORANGE	
8	BLACK	
9	RED	
10	YELLOW	
11	ORANGE	
12	BLACK	
13	RED	
14	YELLOW	
15	RED	
16	YELLOW	
17	RED	
18	YELLOW	
19	RED	
20	BLUE	
21	YELLOW	



PIN	COLOUR	WIRE	
22	BROWN	20	SPINDLE CHOKE 1
23	BLUE	21	SPINDLE DRIVE 9
24	EARTH	E	EARTH 1bu
25	BLACK	38	CCR 4
26	WHITE	N	TERMINAL N 1t
27	YELLOW	37	CCR 3
28	RED	61	TERMINAL 61 3t
29	BLUE	62	TERMINAL 62t
30	YELLOW	89	GIR 2
31	RED	77	TB9-11
32	BLUE	78	TB9-9
33	RED	91	TERMINAL 91b
34	BLUE	61	TERMINAL 61 2b
35	RED	90	GIR 3
36	BLUE	60	TERMINAL 60 3t
37	RED	136	TB10-1
38	BLUE	137	TB10-2
39	YELLOW	75	TB9-7
40	GREEN	130	TB10-3
41	RED	134	TB4-4
42	BLUE	135	TB4-2



4mm EARTH
EARTH 6t

* NOTE IF MACHINE HAS POWER GUARD
USE GUARD SWITCH CONTACT ON PNEUMATIC CYLINDER
INSTEAD OF GUARD CONTACT 1 SEE SHEETS D3 AND D5