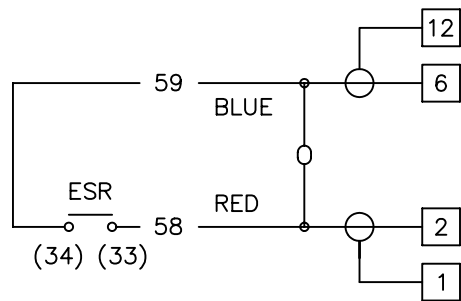
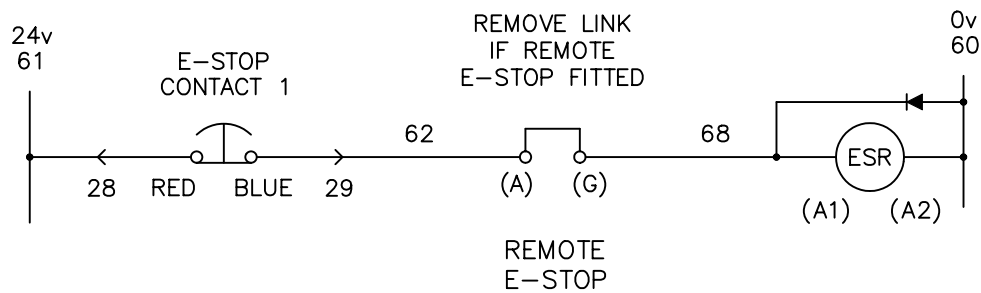


ESR EMERGENCY STOP RELAY  
< 42 WAY CONNECTOR  
SEE SHEET 7



QM1 = 8 WAY ROUND QM  
CONNECTOR FOR  
AUXILIARIES

REMOTE  
E-STOP (A) 62 (E) 110 OUTPUT 1  
0v (B) 60 (F) 111 OUTPUT 2  
INPUT 1 (C) 100 (G) 68 REMOTE E-STOP  
INPUT 2 (D) 101 (H) EARTH

0.5mm BLUE  
0.5mm EARTH

NOTE: E-STOP MONITOR WIRING  
USES SINGLE CORE FROM  
2 CORE SCREEN CABLES

SEE SHEET 1  
FOR POWER SCHEMATIC

