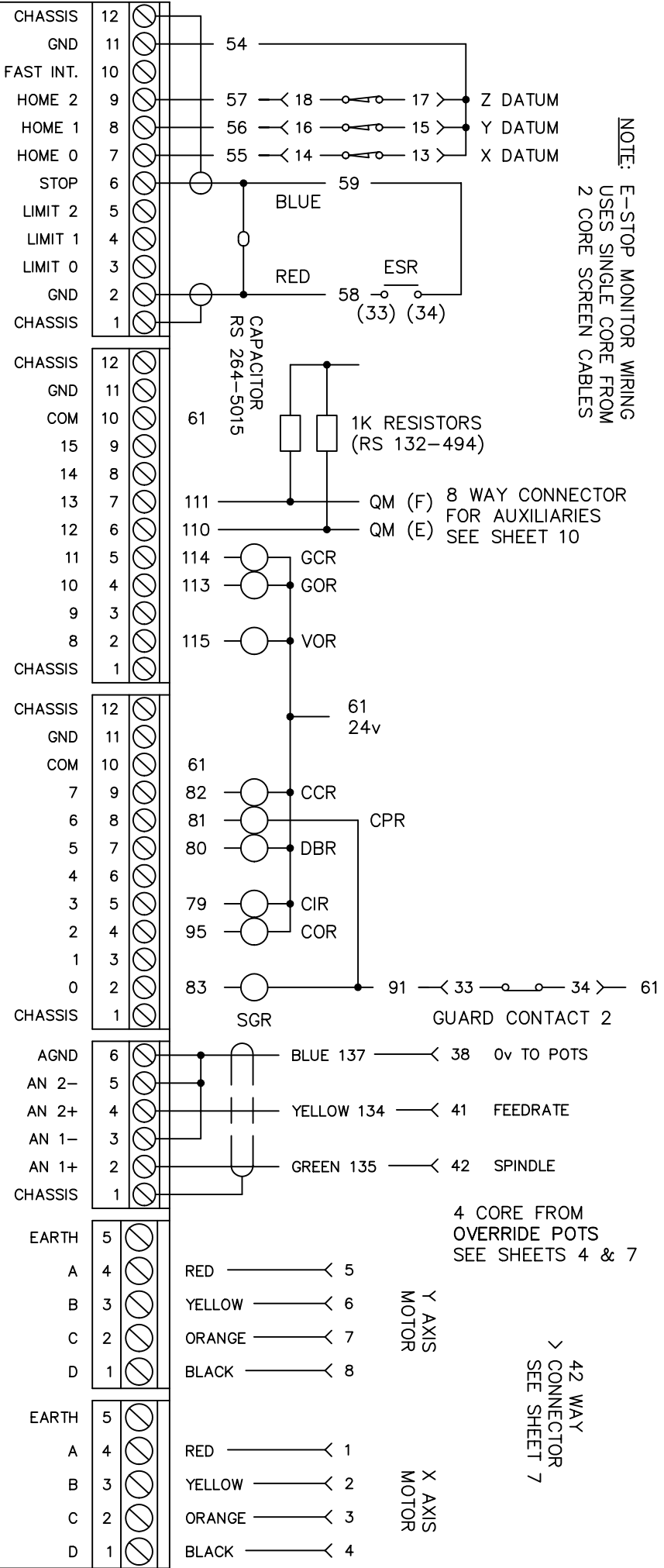


**NOTE: E-STOP MONITOR WIRING
USES SINGLE CORE FROM
2 CORE SCREEN CABLES**

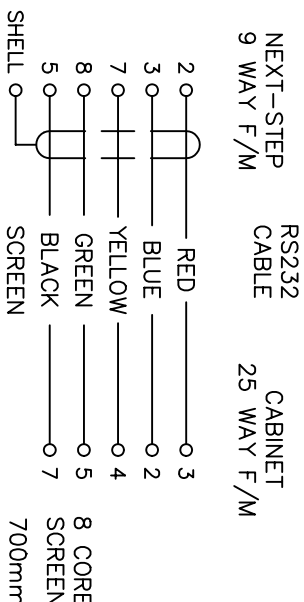


**42 WAY
> CONNECTOR
SEE SHEET 7**

**4 CORE FROM
OVERRIDE POTS
SEE SHEETS 4 & 7**

NEXT-STEP CONTROL BOARD

**SEE SHEET 4 FOR
REST OF TERMINALS**



NOVAMILL NEXT-STEP CONTROL DETAILS	SHEET 3
NOVAMILL	
NEXT-STEP	