

MODEL TRIAC FANUC		MACHINE SERIAL No. 29080A		DESPATCH DATE OCTOBER 1990		CUSTOMER IMPACT PACKAGING LTD	
						ORDER No. 4771 0983	
INPUT SUPPLY DETAILS		VOLTS 415	PHASE 3+N	Hz 50	CURRENT DEMAND PER PHASE 15A		
CONTROL SUPPLIER FANUC		MODEL OM-C	SERIAL No. 9112024		SOFTWARE VERSION 0462-09		
<b>MOTORS</b>							
	MAKE	MODEL	SERIAL No.	Nm	VOLTS	Hz	PHASE HP/KW
SPINDLE	LENZE	DC-PM			180		DC 1/.75
X AXIS	FANUC	2.0S	C899F0158	1	62		3
Y AXIS	FANUC	2.0S	C89XF0145	1	62		3
Z AXIS	FANUC	2.0S	C89F0695	1	62		3
4th AXIS	N/A						
TOOLCHANGER	BROOK-CROMPTON PAKINSON	2RK5GK-CE	0026		240		1
COOLANT	SACEMI	IMM50					
LUBE	SIEBE INTERLUBE	LUBEPLUS 'E'	LF1510/6840 DC		110	50	1
HEAD	N/A						
SWARF CONVEYOR	N/A						
<b>DRIVES</b>							
	MAKE	MODEL	SERIAL No.				
SPINDLE	CONTROL TECHNIQUES	LYNX 08	144768				
X AXIS	FANUC	A06B-6058 H331	F9Y-00855-B				
Y AXIS	FANUC	A06B-6058 H331	F9Y-00855-B				
Z AXIS	FANUC	A06B-6058 H331	F9Y-00855-B				
4th AXIS	N/A						
<b>ENCODERS</b>							
	MAKE	MODEL	SERIAL No.				
SPINDLE	N/A						
X AXIS	FANUC	A860-0308 T112 (2500P)					
Y AXIS	FANUC	A860-0308 T112 (2500P)					
Z AXIS	FANUC	A860-0308 T112 (2500P)					
4th AXIS	N/A						