

MODEL TRIAC FANUC ATC		MACHINE SERIAL No. TR 29077D		DESPATCH DATE AUGUST 1988		CUSTOMER GWYNEDD COLLEGE	
						ORDER No. 186886/ABU	
INPUT SUPPLY DETAILS		VOLTS 415	PHASE 3+N	Hz 50	CURRENT DEMAND PER PHASE 8A		
CONTROL SUPPLIER FANUC		MODEL OM-A	SERIAL No. 16389		SOFTWARE VERSION 0402-05		
<b>MOTORS</b>							
SPINDLE	MAKE	MODEL	SERIAL No.	Nm	VOLTS	Hz	PHASE HP/ <del>kw</del>
	S.E.M				180		DC 1
X AXIS	FANUC	A06B-0310-B002#7000	G-870821		62		3
Y AXIS	"	"	G-870834		62		3
Z AXIS	"	"	G-870818		62		3
4th AXIS	N/A						
TOOLCHANGER	DENFORD				240	50	1
COOLANT	N/A						
LUBE	SIEBE INTERLUBE	LUBEPLUS 'E'			110	50	1
HEAD	N/A						
SWarf CONVEYOR	N/A						
<b>DRIVES</b>							
	MAKE	MODEL	SERIAL No.				
SPINDLE	I.M.O.	LYNX 08	062485				
X AXIS	FANUC	A06B-6050-H201	P75000013				
Y AXIS	"	"	"				
Z AXIS	"	A06B-6050-H002	P63M00061				
4th AXIS	N/A						
<b>ENCODERS</b>							
	MAKE	MODEL	SERIAL No.				
SPINDLE	N/A						
X AXIS	FANUC	A860-0308-T112	B-005626				
Y AXIS	"	"	B-005618				
Z AXIS	"	"	B-005611				
4th AXIS	N/A						

# CNC MACHINES ELECTRICAL RECORD

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CONTROL OPTIONS FITTED			ORDER NUMBER 186886/ABU
POWER CHUCK CONTROL		N/A	
PROGRAMMABLE TAILSTOCK		N/A	
BARFEED		N/A	
PNEUMATIC VICE		✓	
SCHEMATIC DRAWING NUMBERS			
PANEL DIAGRAM NUMBER(S)			
LADDER DIAGRAM NUMBER			
COMMENTS / NOTES			
			SIGNATURE