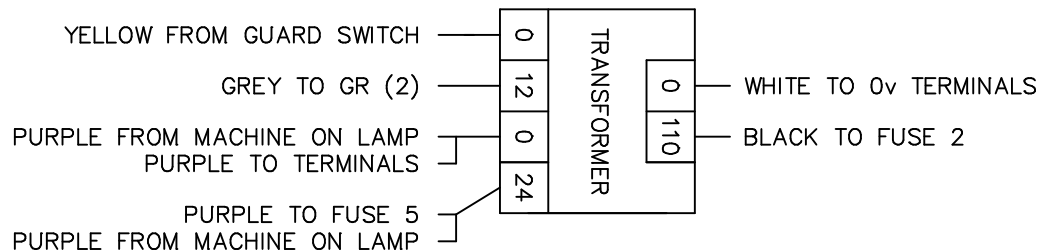
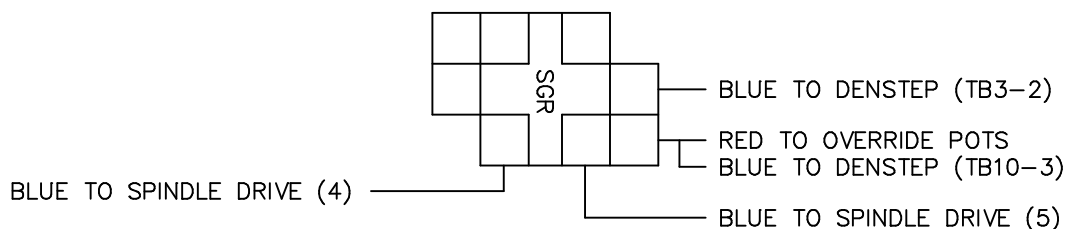
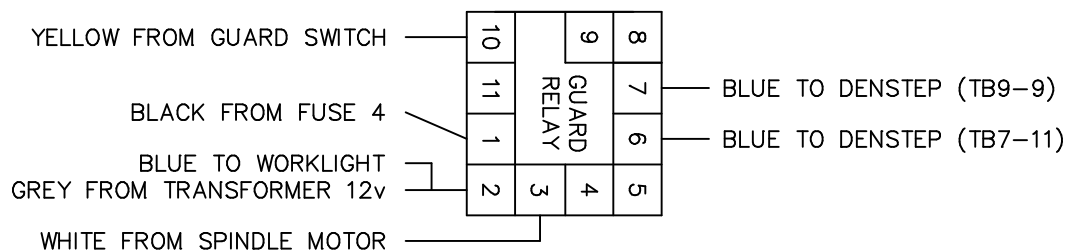
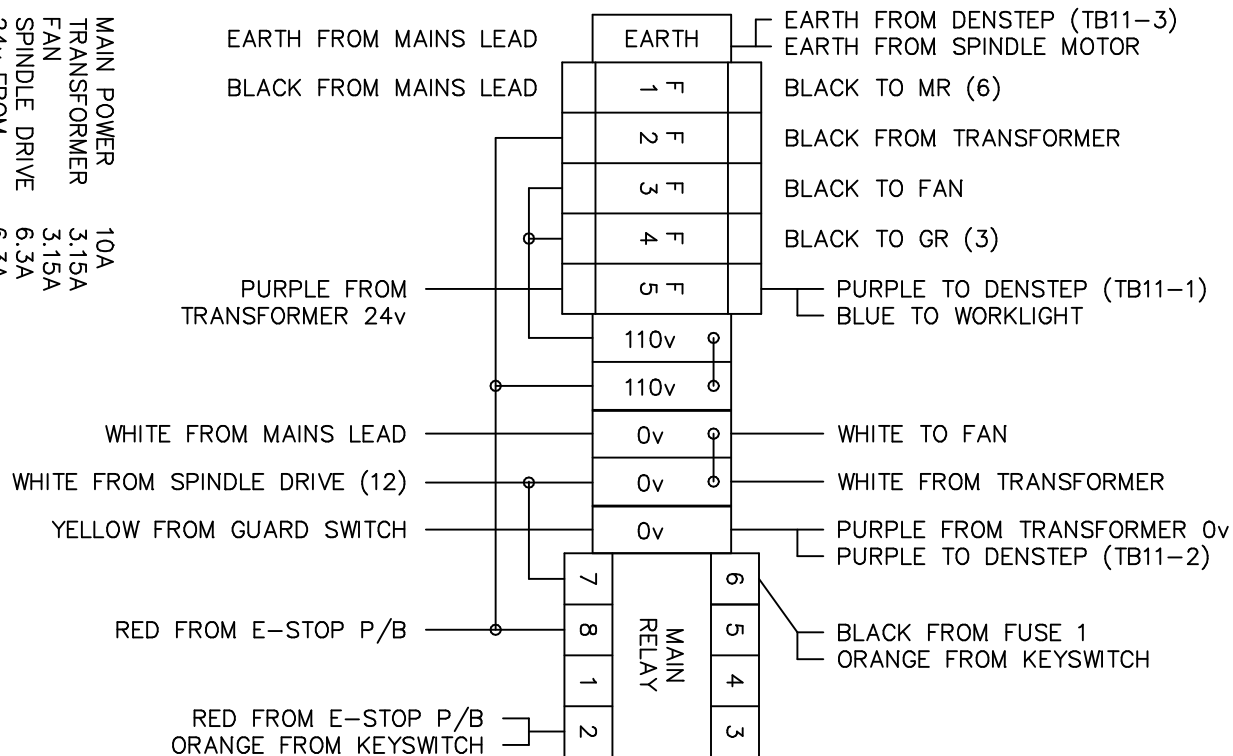


F1 MAIN POWER
F2 TRANSFORMER
F3 FAN
F4 SPINDLE DRIVE
F5 24V FROM TRANSFORMER

10A
3.15A
3.15A
6.3A
6.3A



RELAY NAMES
MR MAIN RELAY
GR GUARD RELAY
SGR SPINDLE GO RELAY

COIL - 110V AC
COIL - 12V AC
COIL - 12V DC

MICROMILL 2000
RELAY AND FUSE
WIRING

SHEET 2
MICROMILL
DENSTEP