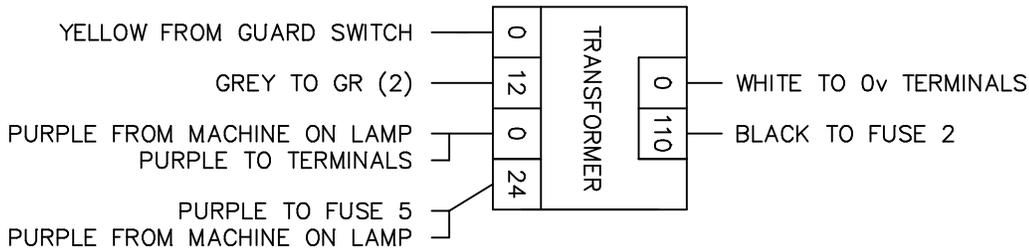
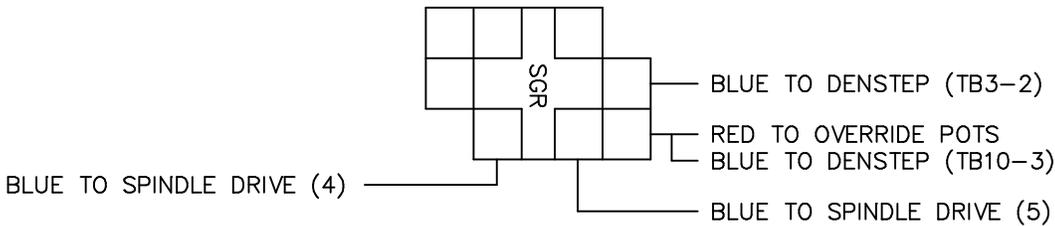
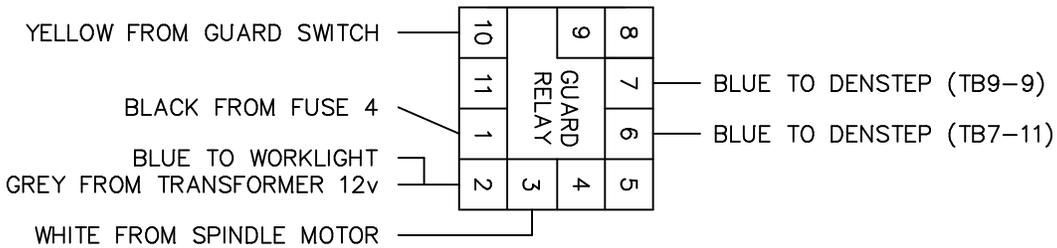
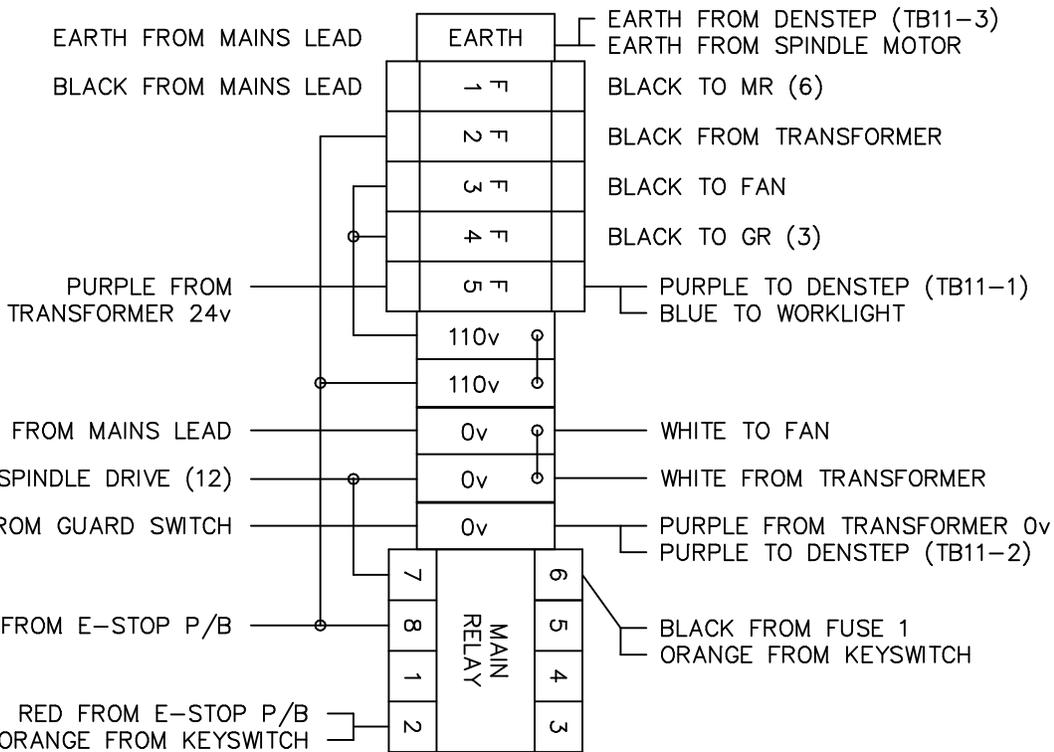


F1 MAIN POWER 10A
 F2 TRANSFORMER 3.15A
 F3 FAN 3.15A
 F4 SPINDLE DRIVE 6.3A
 F5 24V FROM TRANSFORMER 6.3A

RELAY NAMES
 MR MAIN RELAY
 GR GUARD RELAY
 SGR SPINDLE GO RELAY

COIL - 110V AC
 COIL - 12V AC
 COIL - 12V DC



MICROMILL 2000
 RELAY AND FUSE
 WIRING