

MODEL MIR C		MACHINE SERIAL No. MR 190200/1		DESPATCH DATE FEB 91		CUSTOMER TILE HALL	
ORDER No.							
INPUT SUPPLY DETAILS		VOLTS 240	PHASE 1	Hz 50	CURRENT DEMAND PER PHASE 10A		
CONTROL SUPPLIER G.S.M.		MODE LCB 3	SERIAL No. 53399		SOFTWARE VERSION V.2.01		
MOTORS							
SPINDLE	MAKE A.B.B.	MODEL 5000 RPM	SERIAL No.	Nm	VOLTS 240	Hz	PHASE 3
X AXIS	M.A.E.	HY200-3424 310-A8			36		.75
Y AXIS							
Z AXIS	M.A.E.	HY200-3424 310-A8			36		
AXIS							
TOOLCHANGER	BARUFFALDI	RH80/6	83897		110	1	3
COOLANT	SACEMI	IMM			240	50	1
LUBE	SIEBE INTERLUBE	LUBEPLUS 'E'			240	50	1
HEAD							
SWARF CONVEYOR							
DRIVES							
	MAKE	MODEL	SERIAL No.				
SPINDLE	K.E.B.	.75 KW	91420169				
X AXIS	G.S.M.	INTERNAL					
Y AXIS							
Z AXIS	G.S.M.	INTERNAL					
4th AXIS							
ENCODERS							
	MAKE	MODEL	SERIAL No.				
SPINDLE	HOHNER						
X AXIS							
Y AXIS							
Z AXIS							
4th AXIS							

CONTROL OPTIONS FITTED

ORDER No

TOOLPOST INVERTOR

S/NO 91420206

COMPUTER - OS2COM DSL-16

S/No MOO 7997

ALERT - COM 3.

POWER CHUCK CONTROL

PROGRAMMABLE TAILSTOCK

BARFEED

PNEUMATIC VICE

SCHEMATIC DRAWING NUMBERS

PANEL DIAGRAM NUMBER(S)

LADDER DIAGRAM NUMBER

MECHANICS MAX RPM 5000

SPINDLE NOSE TYPE

LUBRICATION MAN/AUTO

BALLSCREWS

+TAPER

SYSTEM: IMP\METRIC

MAKE

DIAxP

NUT TYPE

CHUCK: MAKE/ SIZE /REF

X	WARNER	10 X 4	2 X THREAD
Y			
Z	WARNER	16 X 5	2 X FLANGE

STANDARD 3 JAN

COMMENTS

SIGNATURE

City College, Coventry. mirac opt & go files 4th March 2003

```
AUTOERROR 0
DRAGMARKING 0
DISPLAYSIZE 3
NARROWSIMBOX 1
machineextentz 116
MOVERANGEZ 116
utils_menu_1 Dos Access
utils_go_1 dos
utils_menu_2 Turning Designer
utils_go_2 ldesign
HIGHFEED 1200
SLAVE_XDATUMFEED 1200
SLAVE_ZDATUMFEED 1200
mirac_sdevice machine
(SLAVE_SPINDLEFACTOR 1.2
mintool 1
maxtool 6
USE3D 0
SHAPE3 TOOL2
SHAPELR3 1
SHAPEFB3 1
SHAPE4 TOOL15
SHAPELR4 1
SHAPEFB4 1
SHAPE5 TOOL6
SHAPELR5 1
SHAPEFB5 1
SHAPE2 TOOL3
SHAPELR2 1
SHAPEFB2 1
Slave_dcbrake 0
(TCTYPE 2
```

```
IBM.RS2 2
$3F8 4 COM1
$3E8 4 MACHINE
DENFORD.KBD 1
18.2 $2F8 3
EGA.CRT 0
MIRAC.APP
```