



8 HOLES DRILL 6.8 MM DIA
& TAP M8.

DRG. No.

DENFORD MACHINE TOOLS LTD. BRIGHOUSE, YORKSHIRE.

280VS METAL LATHE - FOURWAY TOOLPOST

No.	269479	12.79	10						
DESCRIPTION		CHK'D	APP'D	DATE	ALTERATIONS				

LIMITS ON DIMENSIONS UNLESS OTHERWISE STATED.
ANGULAR $\pm \frac{1}{2}^\circ$ 3 PLACE DECIMAL $\pm .005$ "
FRACTIONAL $\pm .010$ " 4 PLACE DECIMAL $\pm .0005$ "

MATL. MILD STEEL.
MATL. SIZE $2\frac{3}{4}$ sq x $2\frac{1}{2}$ L.
No. REQD. 1
MACHINE AT ∇
GRIND AT 'G'

DRAWN	TRACED	CHECKED	APPROVED	DATE	SCALE
IV.				30.178	FULL

DRAWING No. ML119/1'B