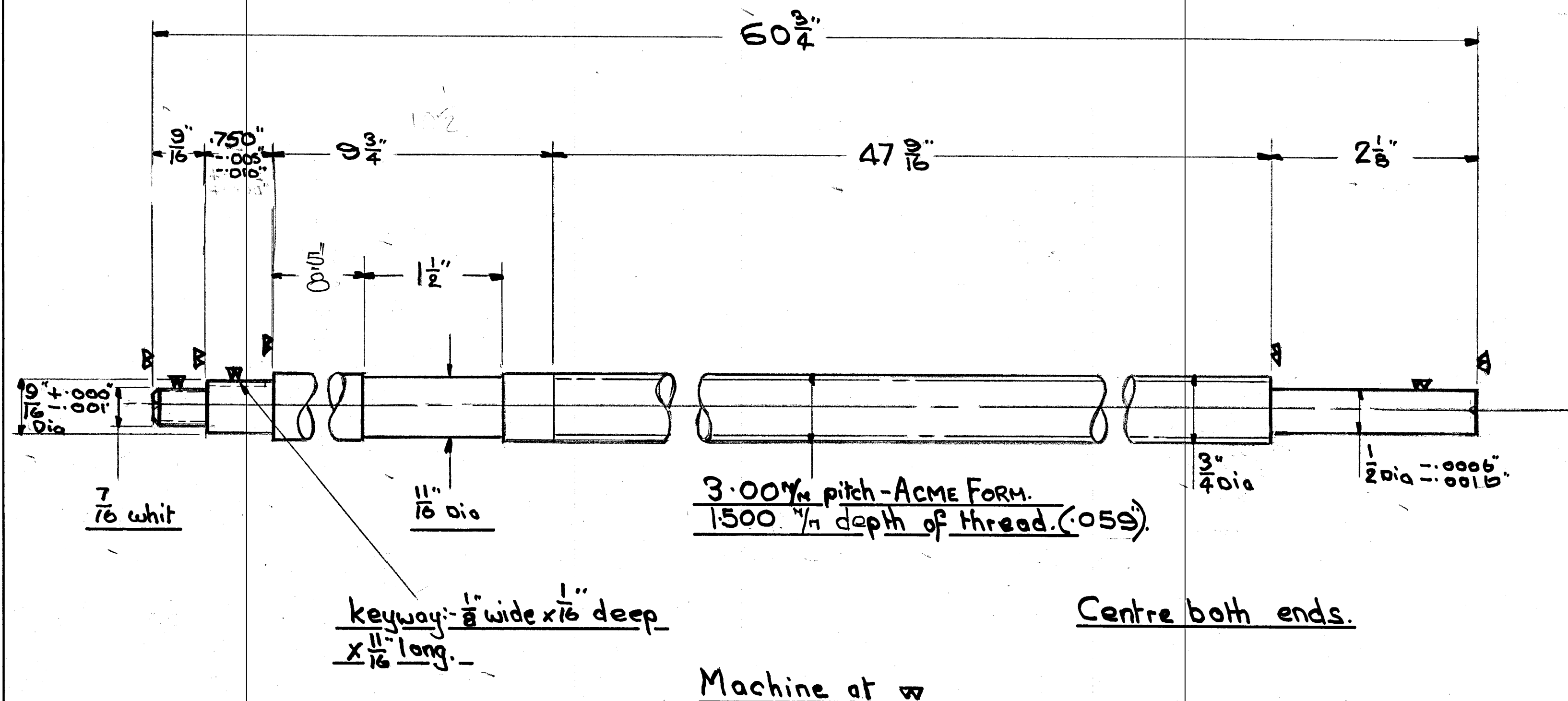


IF IN DOUBT ASK.

Run-out of thread to be not more than .0008" per foot.

N.B. For checking - Use .0625" dia wires - check .77469" dia over wires.

DRG. No.



DENFORD MACHINE TOOLS LTD. BRIGHOUSE, YORKSHIRE.

5" Viceroy Screwcutting lathe - METRIC LEADSCREW. (52" bed)

No.	DESCRIPTION	CHK'D	APP'D	DATE
2056/73	DR			17.9.73
2436/77	24.10.77			
ALTERATIONS				

LIMITS ON DIMENSIONS UNLESS OTHERWISE STATED.

REGULAR $\pm \frac{1}{1000}"$ 3 PLACE DECIMAL $\pm .005"$

REGULAR $\pm \frac{1}{1000}"$ 4 PLACE DECIMAL $\pm .0005"$

MATL. M.S.

MATL. SIZE $\frac{5}{8}"$ dia x 61"

No. ROD. 1.

MACHINE AT W

GRIND AT 'G'.

DRAWN	TRACED	CHECKED	APPROVED	DATE	SCALE
I.V.				15.11.68	Full.

DRAWING No. ML.105/402.D.