

CNC MACHINES ELECTRICAL RECORD

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MODEL CYCLONE	MACHINE SERIAL No. CY03038H	DESPATCH DATE MAY 1988	CUSTOMER NORTHBROOK COLLEGE				
			ORDER No. WTD 8315A				
INPUT SUPPLY DETAILS		VOLTS 415	PHASE 3	Hz 50	CURRENT DEMAND PER PHASE 8A		
CONTROL FANUC	SUPPLIER FANUC	MODEL OT.B	SERIAL No. 8021358		SOFTWARE VERSION 0615-07		
MOTORS							
SPINDLE	MAKE	MODEL	SERIAL No.	Nm	VOLTS	Hz	PHASE /HP/KW
	FANUC	A06B-1001 -B100#3000	U-810274		200		3 1.5
X AXIS	"	A06B-0310 -B002#7000	G-870806	1	62		3
Y AXIS	N/A						
Z AXIS	FANUC	A06B-0310 -B002#7000	G-870788	1	62		3
4th AXIS	N/A						
TOOLCHANGER	BARUFFALDI	RH80/6	82956		110	50	3
COOLANT	M.G. ELECTRIC	AQ3/2/Q/SS	819136		415	50	3
LUBE	SIEBE INTERLUBE	LUBEPLUS 'E'			240	50	1
HEAD	N/A						
SWarf CONVEYOR	N/A						
DRIVES							
	MAKE	MODEL	SERIAL No.				
SPINDLE	FANUC	A06B-6052 -H001	P7X000558B				
X AXIS	"	A06B-6058 -H221	F82 01493-A				
Y AXIS	N/A						
Z AXIS	FANUC	A06B-6058 -H221	F82 01493A				
4th AXIS	N/A						
ENCODERS							
	MAKE	MODEL	SERIAL No.				
SPINDLE	KUROOA		65646				
X AXIS	FANUC	A860-0308 -T112					
Y AXIS	N/A						
Z AXIS	FANUC	A860-0308 -T112	B-005551				
4th AXIS	N/A						

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CONTROL OPTIONS FITTED CONVERSATIONAL PROGRAMMING WITH TOOLPATH GRAPHICS			ORDER NUMBER WTD 8315A
POWER CHUCK CONTROL			
N/A			
PROGRAMMABLE TAILSTOCK			
N/A			
BARFEED			
N/A			
PNEUMATIC VICE			
N/A			
SCHEMATIC DRAWING NUMBERS			
A3-310500-517, 520			
PANEL DIAGRAM NUMBER(S)			
A3-310518, 519			
LADDER DIAGRAM NUMBER			
COMMENTS / NOTES			
			SIGNATURE K. Darbyson