

\* USE THE TOOL TURRET AND A 12 X12 TOOL TO GAUGE THE THICKNESS

## CHEMICAL BLACK

WHERE USED:

MIRAC PC, 12 x 12 TOOLING  
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DENFORD

COMPUTERISED MACHINES AND SYSTEMS

UNLESS STATED OTHERWISE

ALL DIMENSIONS ARE IN mm

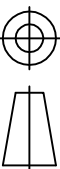
LIMITS ON DIMENSIONS ANGULAR ±

LINEAR / DIAMETRICAL  $\pm 0.25\text{mm}$

MACHINE SURFACES Ra 1.6

ALL THREADS TO BE CLASS 6H / 6g

UNSPECIFIED GEOMETRIC TOLERANCES TO LIE WITHIN THE TOLERANCE ZONE.

		ORIGINAL ISSUE		1	
N°.		ALTERATION		ISSUE	
DRAWN	IV	CHECKED			
DATE	19.08.99			3 <sup>RD</sup>	
SCALE	2:1				
MATERIAL	EN 8				
TITLE	TOOL CLAMP				
PART N°.	AC2/802A				