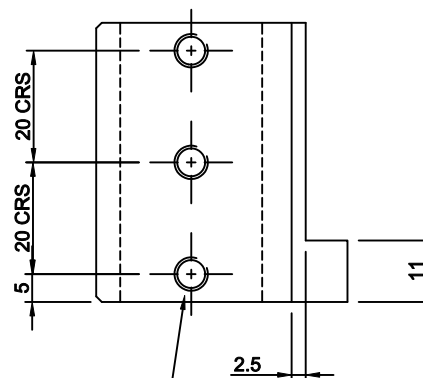
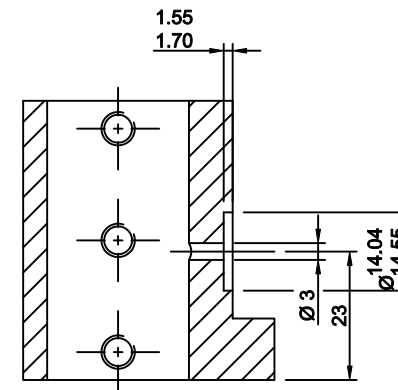


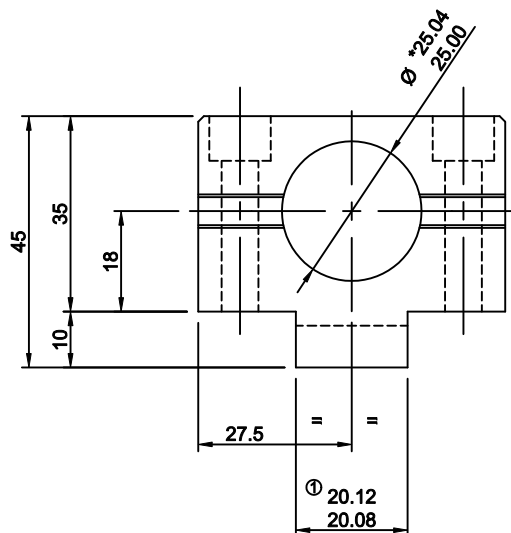
DRILL 4 HOLES Ø 6.6
C/BORE Ø11 - 8 DEEP



DRILL 6 HOLES Ø 5
TAP M6 THROUGH

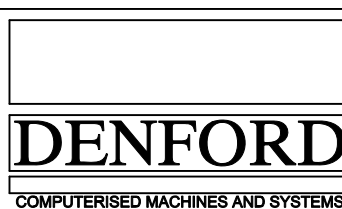


VIEW SHOWING COOLANT INLET
ON MACHINES WITH COOLANT
THROUGH TURRET ONLY



* BORE TO Ø 22
FINISH TO SIZE ON
LATHE TURRET

CHEMICAL BLACK



UNLESS STATED OTHERWISE
ALL DIMENSIONS ARE IN mm
LIMITS ON DIMENSIONS ANGULAR $\pm 0.5^\circ$
LINEAR / DIAMETRAL $\pm 0.25\text{mm}$
MACHINE SURFACES $Ra 1.6$
ALL THREADS TO BE CLASS 6H / 6g
UNSPECIFIED GEOMETRIC TOLERANCES
TO LIE WITHIN THE TOLERANCE ZONE.

①	FITTING ALLOWANCE ADDED 20.12/20.08 WAS 20.08/20.00	2
	ORIGINAL ISSUE	1
N°.	ALTERATION	ISSUE
DRAWN	IV	CHECKED
DATE	12.07.99	3 RD
SCALE	1:1	
MATERIAL	EN 1A	
TITLE	TOOL SLEEVE HOLDER	
PART N°.	AC2/811A	