

Machine type-	Date
TU150-P	21/07/95

ELECTRICAL RECORD SHEET

Customer-T.S.HARRISON	Address-Gwent College Cross keys Campus
	Newport Gwent
Cust order n/o-b124413	Dmt ref-TP0025

Power requirements-

Transformer details(if supplied)

V-415	Phase-3	Hz-50	V in-N/A	V out-	Kva-
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Control system

Software

Control supplier	Control type	Control s/no	Denford-F	Denford-H	Eprom
FANUC	OT-A	3053358		7.09e	

Axis motors

	Make	Model	S/no	Volts	Ac/Dc	Phase
x-axis	SEM	MT30E4-52	M5079	140	DC	
y-axis						
z-axis	SEM	MT30E4-52	M18951	140	DC	
4th-axis						

Axis drives

	Make	Model	S/no
x-axis	NORWIN	1620	
y-axis			
z-axis	NORWIN	1620	
4th-axis			

Spindle motor

Make	Model	S/no	Volts	kw	Hz
Ac/DcPhase					
ASEA			415	2.2	180 AC 3

Spindle drive

Spindle encoder(if fitted)

Make	Model	S/no	Make	Model
S/no				
KEB	F.O 2.2	95160410/13877 6	FANUC	

Toolchanger

Invertor(if fitted)

Make	Model	S/no	Stations	Volts	Hz	Phase	Make	Model
S/no								
BARUFALLDI	TOE80		8	110	50	3	N/A	

Computer

Make	Model	S/no	Monitor type(if fitted)	Dongle
s/no(if fitted)				
N/A				

Com ports (type of socket)

Video card

Hd(cmos settings)

Com 1	Com 2	Com 3	Com 4	Mem	Hdd(Mb)	Cyl	Head	Sec/t

Optional equipment

P.chuck	Tailstock	Vice	Air press switch	Other
	PNEUMATIC		FITTED	

Comments (include problems encountered during time in inspection)

PRM	7	6	5	4	3	2	1	0		PRM	7	6	5	4	3	2	1	0
900	0	0	1	1	1	0	0	0		700	0	0	0	0	5	0	0	0
901	1	1	0	0	1	0	0	0		701	0	0	0	0	1	5	0	0
902	0	0	0	0	0	0	1	0		702	0	0	0	0	0	0	0	0
903	0	0	0	0	0	0	0	0		703	0	0	0	0	0	0	0	0
904	0	0	0	0	0	0	0	0		704 -	0	0	1	8	8	0	0	0
905	0	0	0	0	0	0	0	1		705 -	0	0	2	0	0	0	0	0
906	0	0	0	0	0	0	0	1		706 -	0	0	0	0	0	0	0	0
907	0	1	0	0	0	0	0	0		707 -	0	0	0	0	0	0	0	0
908	0	0	0	0	0	0	0	0		708	0	0	1	7	0	0	0	0
909	0	1	0	0	0	0	0	0		DGN								
91?	0	0	0	0	0	0	0	0		450	0	0	1	0	0	0	0	0
91?	0	0	0	0	0	0	0	0		451	1	0	0	0	0	0	1	0
91?	0	0	0	0	0	0	0	0		452	0	0	0	0	0	0	0	0
91?	0	0	0	0	0	0	0	0		453	0	0	0	1	0	0	0	0
535	0	0	0	0	0	0	3	5		454	0	0	0	0	0	0	0	0
536	0	0	0	0	0	0	2	5		455	0	0	0	0	0	0	0	0
537	0	0	0	0	0	0	0	0		456	0	0	0	1	0	0	0	0
?	0	0	0	0	0	0	0	0		457	0	0	0	0	0	0	0	0
?	0	0	0	0	0	0	0	0		458	0	0	0	0	0	0	0	0