

# ELECTRICAL RECORD SHEET

DATE	MACHINE TYPE	SERIAL NUMBER	CUSTOMER	DATE COMMISSIONED	INITIAL
17/08/00	NOVAMILL ATC	H00531	TECQUIPMENT		

Address BONSALL STREET, LONG EATON  
NOTTINGHAM, NG10 2AN  
Cust order n/o-P53077

Power requirements-

Transformer details(if supplied)

V-240	Phase-1	Hz-50	vin	N/A	vout	N/A	kva
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Control system

Software

Control supplier	Control type	Control s/no	Denford-F	Denford-H	Eprom
OPTIMISED	DENSTEP	OC 00222510	2.102		1.6H/S JD5

Axis motors

	Make	Model	S/no	Volts	Ac/Dc	Phase
x-axis	SANYO	103-770-1640		30	DC	
y-axis	SANYO	103-770-1640		30	DC	
z-axis	SANYO	103-807-0645		30	DC	
4th-axis						

Axis drives

	Make	Model	S/no
x-axis	DENSTEP		
y-axis	DENSTEP		
z-axis	DENSTEP		
4th-axis			

Spindle motor

Make	Model	S/no	Volts	kw	Hz	Ac/Dc	Phase
BALDOR	5000RPM		180	.37		DC	

Spindle drive

Spindle encoder(if fitted)

Make	Model	S/no	Make	Model	S/no
SPRINT	400				

Toolchanger

Invertor(if fitted)

Make	Model	S/no	Stations	Volts	Hz	Phase	Make	Model	S/no
DENFORD	GEN CAM		6	240	50	1	N/A		

Computer

Make	Model	S/no	Monitor type(if fitted)	Dongle s/no(if fitted)
N/A				

Com ports

(type of socket)

Video

Hd(cmos settings)

Com 1	Com 2	Com 3	Com 4	card	Mem	Hdd(Mb)	Cyl	Head	Sec/t

Optional equipment

P.chuck	Tailstock	Vice	Air press switch	Other

Comments (include problems encountered during time in inspection)

DENFORD PANEL.
AUXILLIARY I/O

NARROWSIMBOX 0

SHOWTOOL 0

USE3D 0

FANUC\_SDEVICE machine

UTILS\_MENU\_1 Dos Access

UTILS\_GO\_1 dos

TOOLORIENT 0

HIGHSPINDLE 5000

SLAVE\_SPINDLEF 0.85

highfeed 1500

highfeedz 1000

DATUMFEED 600

MAXCONTOUR 120

SLAVE\_CONTOURFEED 0.2

SLAVE\_CONTOURANGLE 0.2

XIO 1

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TOOLUP 0

TOOLCHANGEZ 43.5

TOOLCHANGEX 225

TOOLCHANGEY 150

moverangex 225

moverangey 150

moverangez 115

MAXDATUM\_X 0

nopots 0

xio 1

slave\_io 0

noair 0

IBM.RS2 1

\$2F8 3 MACHINE

DENFORD1.KBD 1

18.2 \$3F8 4

VGA.CRT 0

FANUCMD.APP