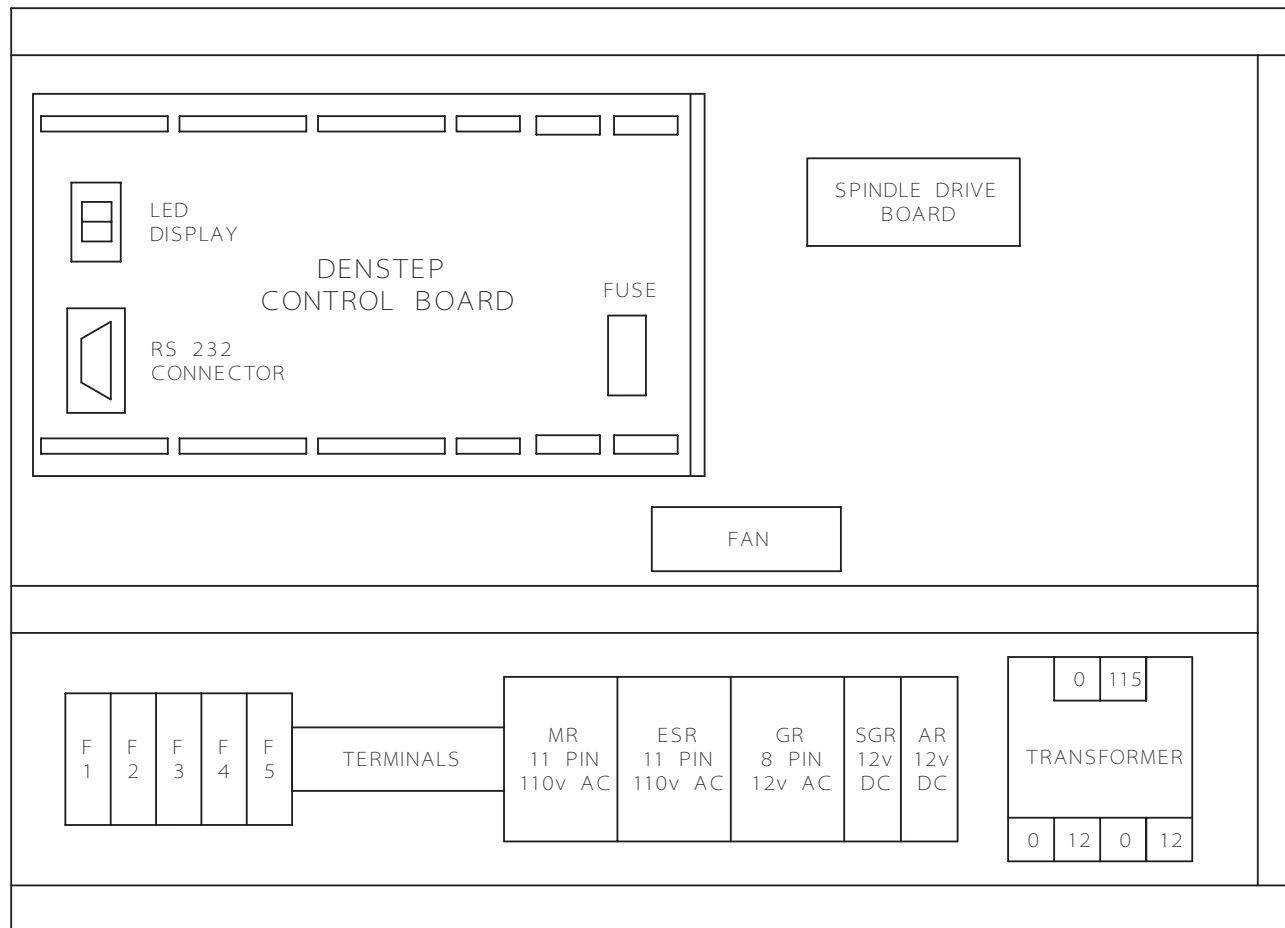


AUXILIARY CONNECTOR



8 WAY QM (RS 467-194)
FEMALE PINS (RS 468-557)



RELAY NAMES
MR MAIN RELAY
ESR EMERGENCY STOP RELAY
GR GUARD RELAY
SGR SPINDLE GO RELAY
AR AUXILIARY RELAY

MICROTURN 2000
PANEL LAYOUT
AND RS232 CABLE

SHEET 4
MICROTURN
DENSTEP