

ALTERATIONS

DESCRIPTION

DATE

7 D S 23

VICEROY PEDestal DRILLING MACHINE

MEASUREMENT

LIMITS ON DIMENSIONS UNLESS OTHERWISE STATED

ANGULAR ± 1° 3 PLACE DECIMAL ± .005

FRACTIONAL ± .001 1/4 PLACE DECIMAL ± .0005

MAINT. SIZE

MAINT. AT 1"

MAINT. AT 1/2"

MAINT. AT 1/4"

MAINT. AT 1/8"

MAINT. AT 1/16"

MAINT. AT 1/32"

MAINT. AT 1/64"

MAINT. AT 1/128"

DENFORD MACHINE TOOLS LTD. BRIGHOUSE, YORKSHIRE

DRAWING No. PD1

1" BSW GRUB SCREW

OPTIBELT - VEE-BELT
REF NO. A 1070

RENOL HANDLE REF
NO. 331

KEY 3/16" x 3/16" x 1 1/2"

1/4" DIA x 1 5/8" LONG
SEL-LOK PIN

2 BA GRUB SCREW

HOOVER MOTOR
3/4" H.P. SINGLE
OR THREE PHASE

2-1/2" WHITE NUTS

SECTION C-C

4-5/16" BSW
HEXAGON SCREWS

1/4" BSW
GRUB SCREW

BATTEN
LAMP HOLDER

KINGFISHER GREASE NIPPLE
REF NO. 4123 1 OFF

1" BSW GRUB SCREW

2 BA GRUB SCREW

5/16" BSW HEXAGON
BOLT x 2" LONG

5/8" BSW HEXAGON BOLT - 1" LONG

VIEW ON B-B

2-3/8" WHITE GRUB SCREWS

IN DOUBT ASK.

DRG. No.