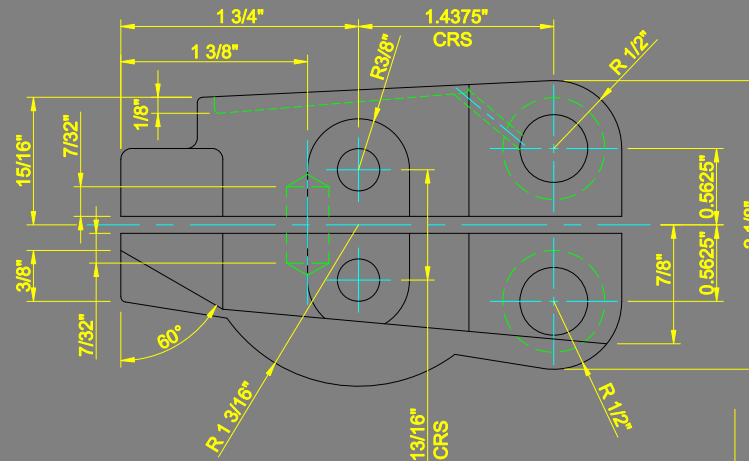
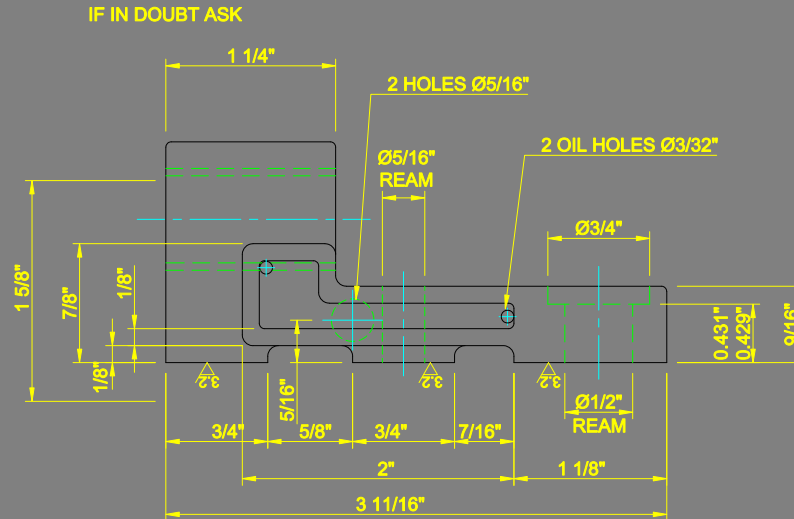
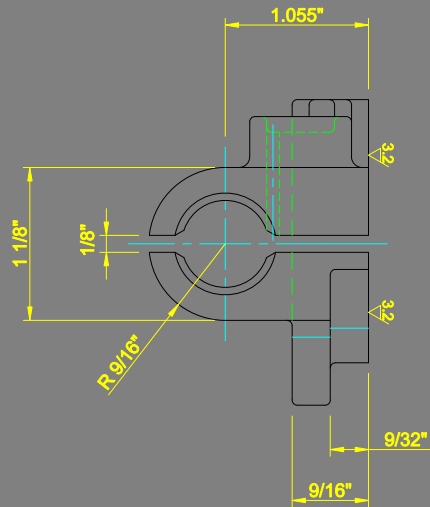


SCRAP VIEW OF THREAD  
SHOWING BACKING OFF  
SCALE 1:5:1



#### THREAD DATA

	ENGLISH	METRIC
BORE DIA	41/64"	0.630"
THREAD PITCH	8 TPI	3mm
THREAD FORM	ACME	ACME
THREAD DEPTH	0.055"	0.069"
DIRECTION	RH	RH

#### BREAK SHARP EDGES

UNLESS STATED OTHERWISE  
ALL DIMENSIONS ARE IN mm  
LIMITS ON DIMENSIONS ANGULAR  $\pm 0.5^\circ$   
LINEAR / DIAMETRAL  $\pm 0.25\text{mm}$   
MACHINE SURFACES  $Ra 3.2$   
ALL THREADS TO BE CLASS 6H / 6g  
UNSPECIFIED GEOMETRIC TOLERANCES  
TO LIE WITHIN THE TOLERANCE ZONE.

**DENFORD**

COMPUTERISED MACHINES AND SYSTEMS

#### ORIGINAL ISSUE

1

#### N°. ALTERATION

ISSUE

#### DRAWN IV CHECKED

#### DATE 12.04.2001

#### SCALE 1:1

#### MATERIAL CAST IRON

#### TITLE LEADSCREW HALF NUT

#### PART N°. ML105/301

3<sup>RD</sup>