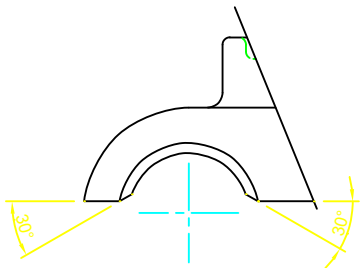
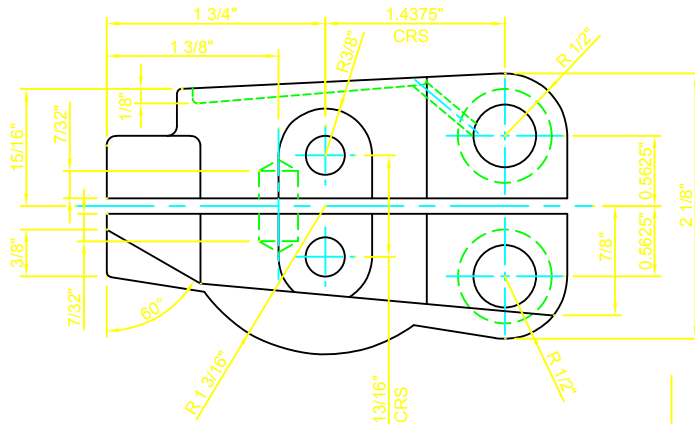
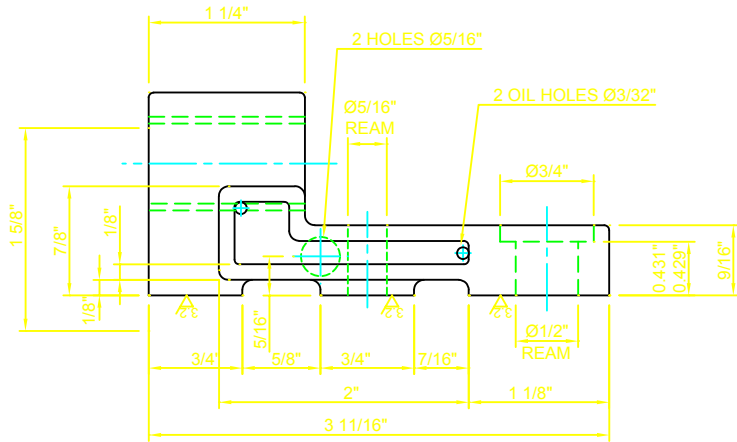
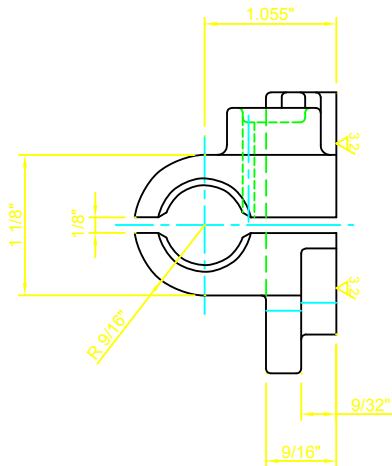


IF IN DOUBT ASK



SCRAP VIEW OF THREAD  
SHOWING BACKING OFF  
SCALE 1.5:1



THREAD DATA


	ENGLISH	METRIC
BORE DIA	41/64"	0.630"
THREAD PITCH	8 TPI	3mm
THREAD FORM	ACME	ACME
THREAD DEPTH	0.055"	0.069"
DIRECTION	RH	RH

BREAK SHARP EDGES

UNLESS STATED OTHERWISE  
ALL DIMENSIONS ARE IN mm  
LIMITS ON DIMENSIONS ANGULAR  $\pm 0.5^\circ$   
LINEAR / DIAMETRAL  $\pm 0.25\text{mm}$   
MACHINE SURFACES Ra 3.2  
ALL THREADS TO BE CLASS 6H / 6g  
UNSPECIFIED GEOMETRIC TOLERANCES  
TO LIE WITHIN THE TOLERANCE ZONE.

DENFORD

COMPUTERISED MACHINES AND SYSTEMS

		ORIGINAL ISSUE		1	
N°.		ALTERATION		ISSUE	
DRAWN		IV	CHECKED	 3 <sup>RD</sup>	
DATE		12.04.2001			
SCALE		1:1			
MATERIAL		CAST IRON			
TITLE		LEADSCREW HALFNUT			
PART N°.		ML105/301			