


RL1: E-STOP
 RL2: SPINDLE ENABLE
 RL3: GUARD RELEASE
 RL4: NOT USED
 RL5: Z AXIS BRAKE RELEASE
 RL6: NOT USED

RL7: DRAW BAR RELEASE (DBR) MURR
 RL8: CAROCEL ENABLE (CPR) MURR
 RL9: CAROCEL COUNTER RELAY (CSR) 24V
 RL10: CAROCEL DIRECTION (CDR) 8 Pin
 RL11: COOLANT ON (COR) MURR
 RL12: SPINDLE DISCONNECT

D Addition of Airmist coolant									
E	D	C	B	A	Drawn	Check	Projection		
	24/8/10	14/1/10	31/1/08	1/10/2006	S. ODDY	S. ODDY	Do Not Scale		
Drn	Drn	Drn	Drn	Project			Client		
	SO	SO	SO	VMC 1300					
Chk	Chk	Chk	Chk	Title			Filename	Drawing No.	Sheet
	SO	SO	SO	ELECTRICAL SCHEMATIC				VMC003000C	1 of 1