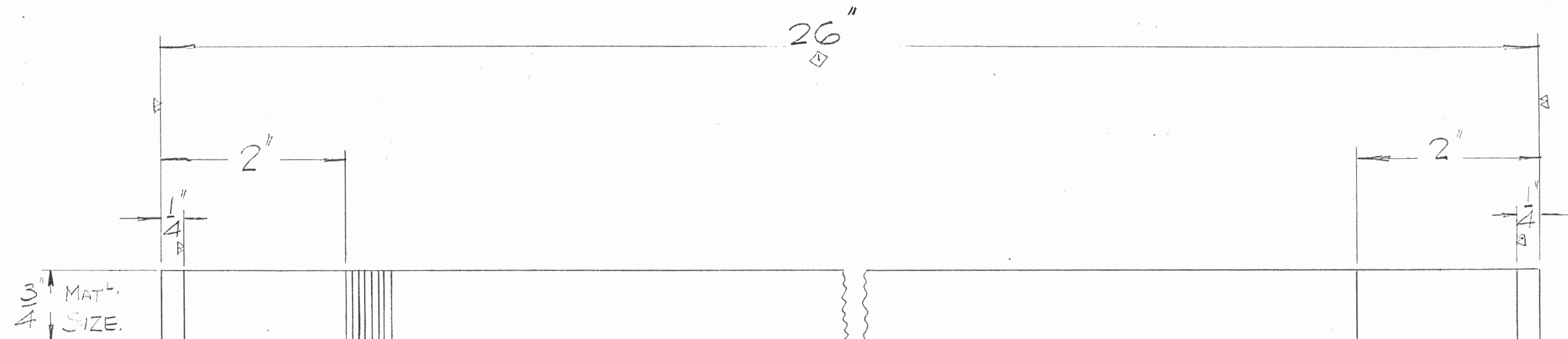
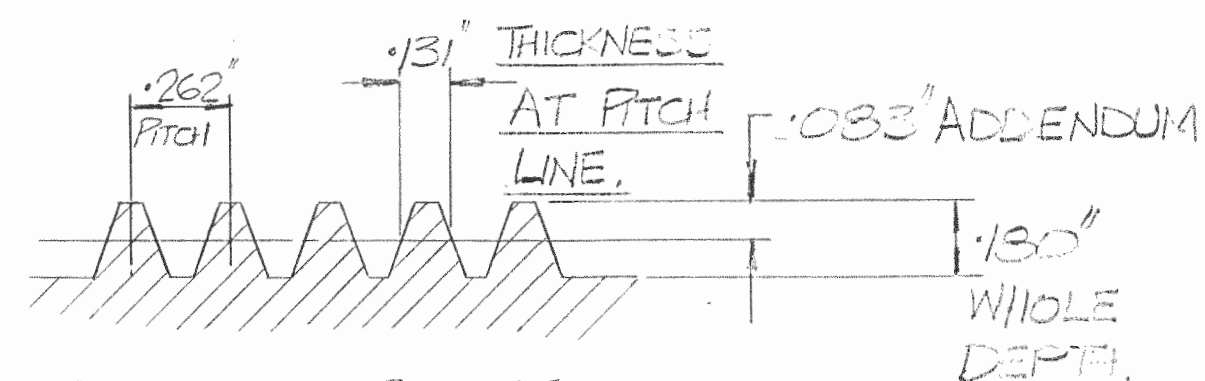
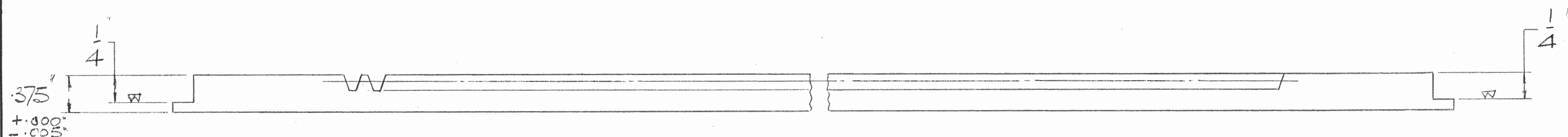


IF IN DOUBT ASK.



DRG.No.



DETAIL OF RACK TEETH.

2x FULL SIZE.

RACK DATA.

PITCH.	12 D.P.
PRESS. ANGLE.	14 1/2°
LINEAR PITCH.	.262"
THICKNESS.	.131" ±.0005"
ADDENDUM.	.083"

DENFORD MACHINE TOOLS LTD. ORIGINAL. T.D.S. 23 VICEROY DRILLING MACHINE - RACK.

No.	DESCRIPTION	CHK'D	APP'D	DATE
	ALTERATIONS			

ALL DIMENSIONS UNLESS OTHERWISE STATED.  
ANGULAR ± 1/2° & 1/4° DECIMAL ± .005"  
FRACTIONAL ± .010" & PLAIN DECIMAL ± .0005"

MATL. EN8 NORMALISED  
MATL. SIZE 3/8" x 3/4" x 26 1/4"  
No. REQD. 1.  
MACHINE AT 10  
GRIND AT 16.

DRAWN	TRACED	CHECKED	APPROVED	DATE	SCALE
RD				26.1.74	FULL

DRAWING No. PDI-052.