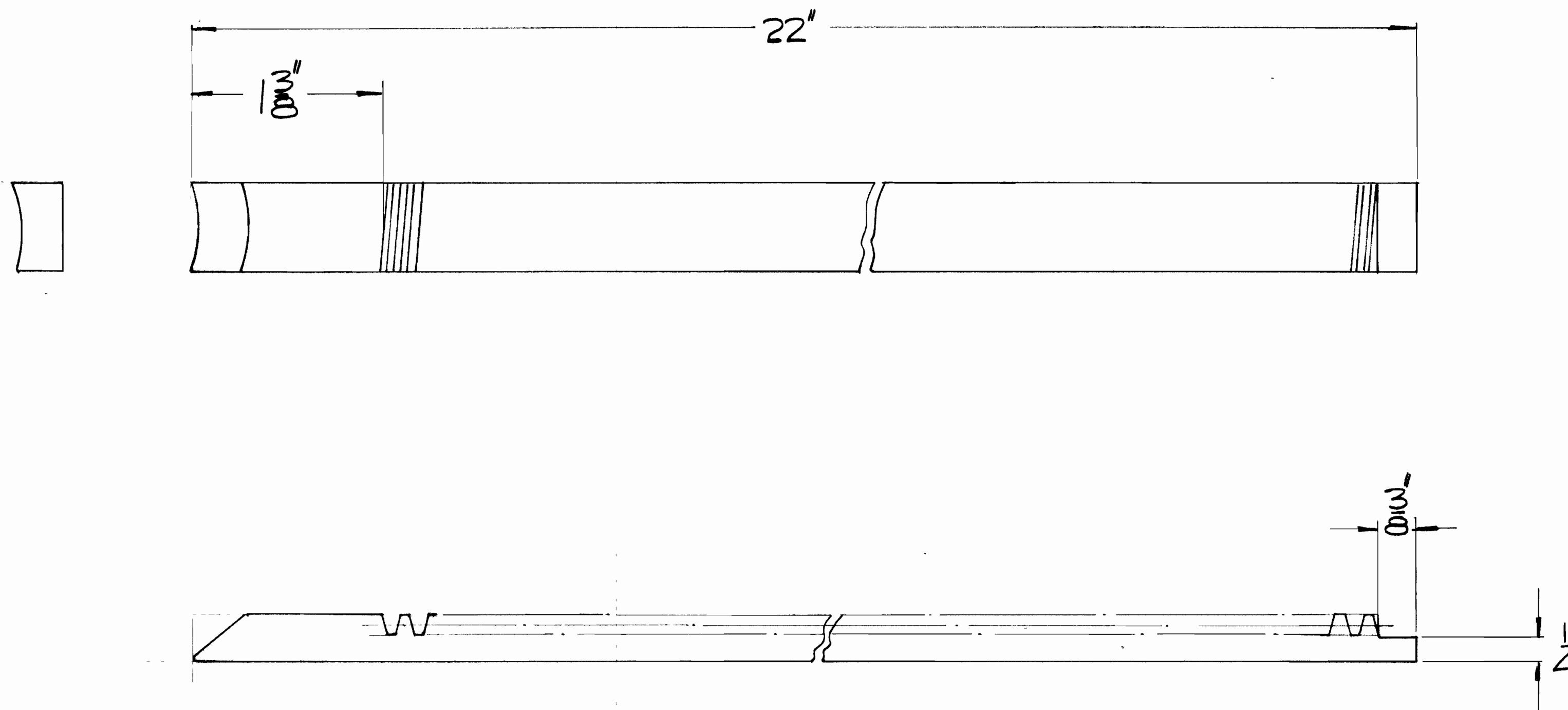


DRG. No.



DRILL REF: 20 F
 ORIGINAL LENGTH OF RACK = 34
 COLUMN DIA = 3.625

MODIFICATION TO RACK

DENFORD MACHINE TOOLS LTD. BRIGHOUSE, YORKSHIRE.

HEAVY DUTY DRILL - ELEVATING RACK

DESCRIPTION	CHK'D	APP'D	DATE
ALTERATIONS			

LIMITS ON DIMENSIONS UNLESS OTHERWISE STATED.
 ANGULAR $\pm \frac{1}{2}^\circ$ 3 PLACE DECIMAL $\pm .005^\circ$
 RATIONAL $\pm .010$ " 4 PLACE DECIMAL $\pm .0005$ "

MATL.
 MATL. SIZE
 No. REQD
 MACHINE AT ∇
 GRIND AT 'G'

DRAWN	TRACED	CHECKED	APPROVED	DATE	SCALE
14.				11.283	Full

DRAWING No. PDI-052.A