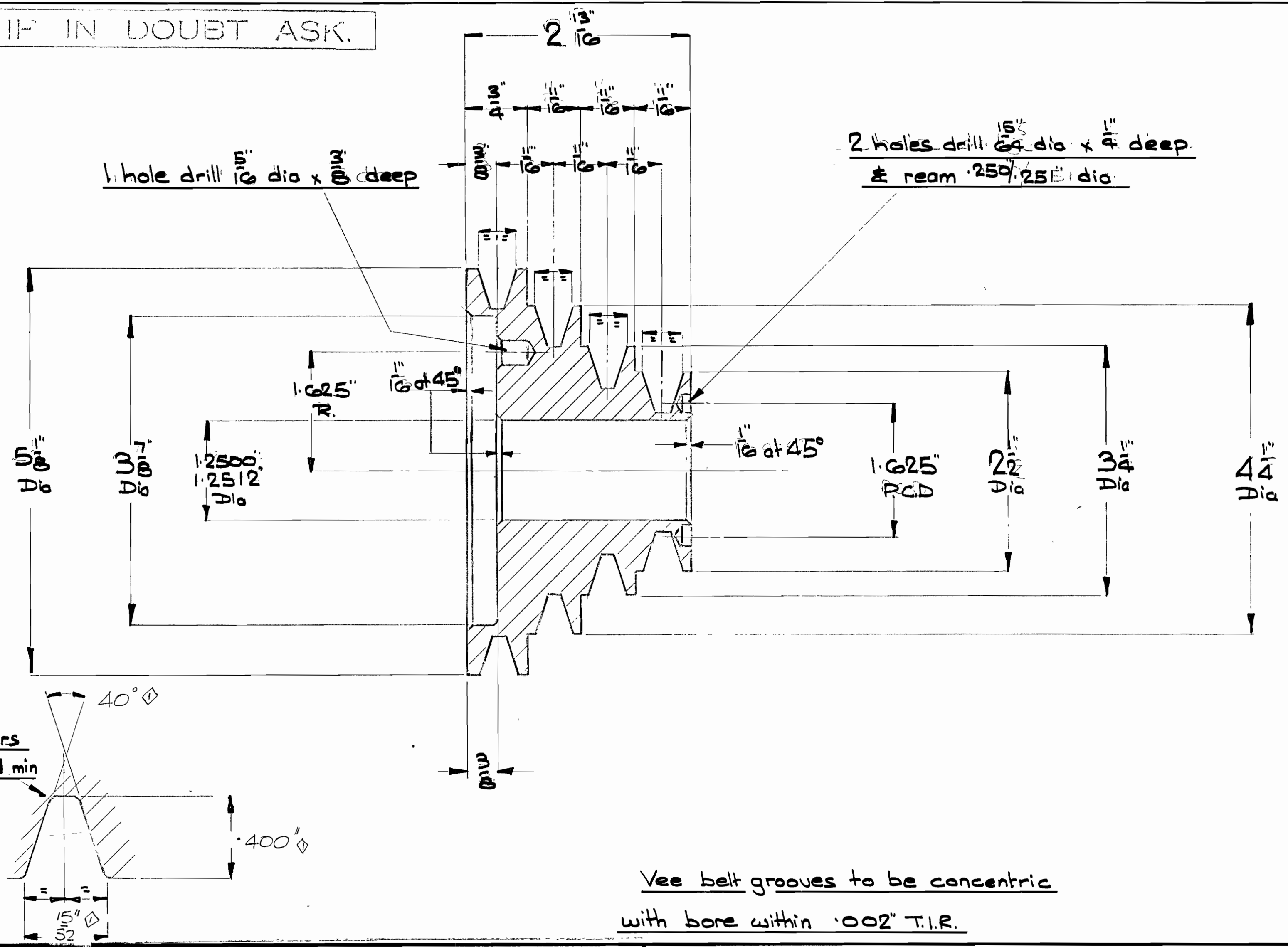


IF IN DOUBT ASK.



DRG. No.

Vee belt grooves to be concentric
with bore within .002" T.I.R.

STENFORD MACHINE TOOLS LTD. TRINGHOUSE

Viceroy Bench & Pedestal Drill - SPINDLE PULLEY

15/32 WAS 1/2" 40 WAS 36° & .400 WAS 1/2" (7-2-74 D).				
22/7/70 6376 PD				
No.	DESCRIPTION	CHK'D	APP'D	DATE
ALTERATIONS				

ALL DIMS ON DIMENSIONS UNLESS OTHERWISE STATED.
TOLERANCE ± .005" 3 PLACE DECIMAL ± .005"
FUNCTIONAL ± .010" 4 PLACE DECIMAL ± .0005"

MATERIAL ALUMINIUM
MATERIAL Casting.
No RECD I.
MACHINE ALL OVER
GRIND AT

DRAWN	TRACED	CHECKED	APPROVED	DATE	SCALE
JE		JE		3.9.70	FULL.

DRAWING No. PD 3/5.