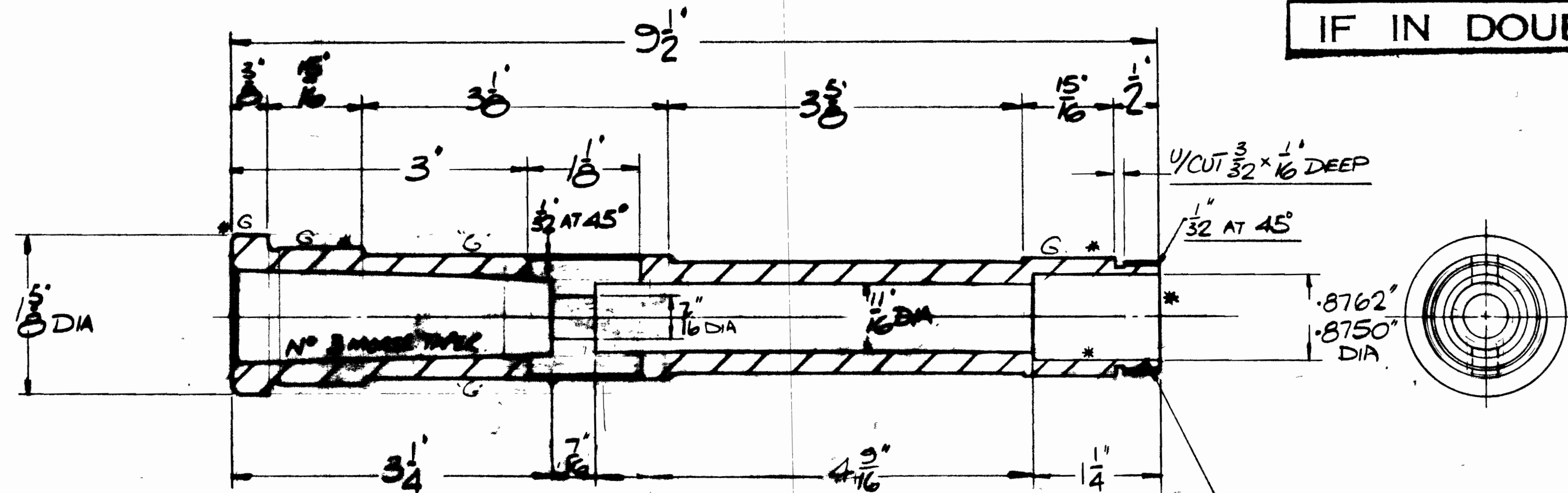
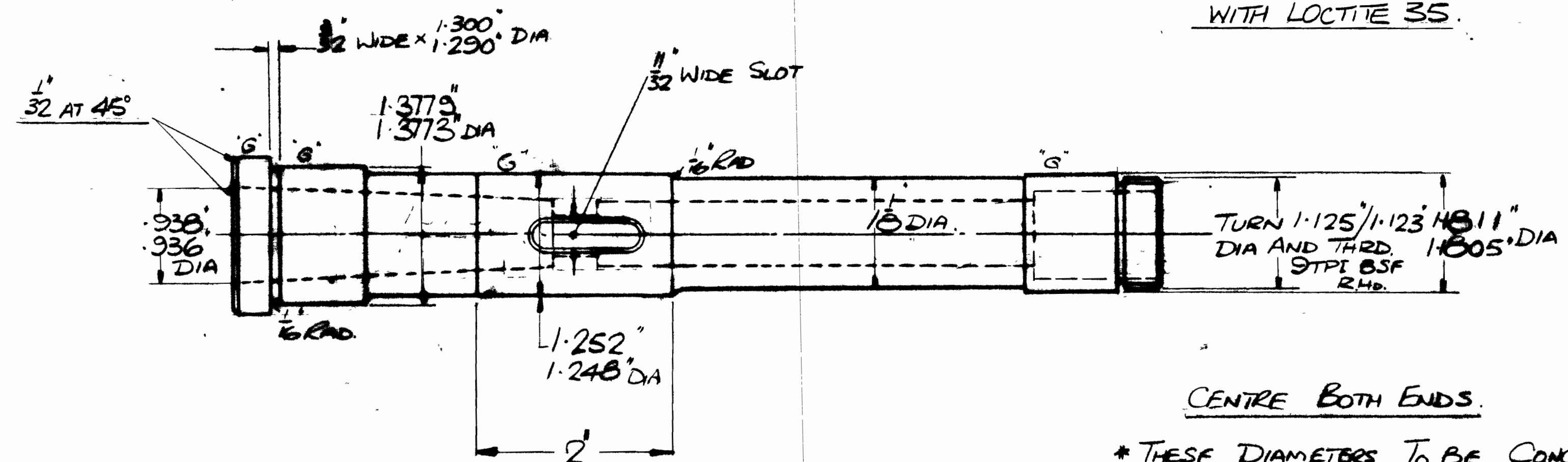


IF IN DOUBT ASK.

DRG. No.



BOND PDI-124
WITH LOCTITE 35.



THIS DIMENSION IS FOR
GRINDING ONLY.
GRIND ALL BATCH EQUAL FOR
STEADY.

CENTRE BOTH ENDS.
* THESE DIAMETERS TO BE CONCENTRIC
WITHIN .0002" T.I.R.
REMOVE ALL SHARP CORNERS.

ENFORD MACHINE TOOLS LTD. BRIGHOUSE, YORKSHIRE.				TDS 23. VICEROY DRILLING MACHINE				SPINDLE NO 3 MORSE TAPER			
2331/77 1.77.4 2337/77.18 1.77.4				LIMITS ON DIMENSIONS UNLESS OTHERWISE STATED. R 3 PLACE NORMAL ± .005"				DRAWN RS. TRACED CHECKED APPROVED DATE 18th AUG 1971 SCALE FULL SIZE			
No. DESCRIPTION DATE				MACHINE AT 6				DRAWING No. PDI-058B			
ALTERATIONS											