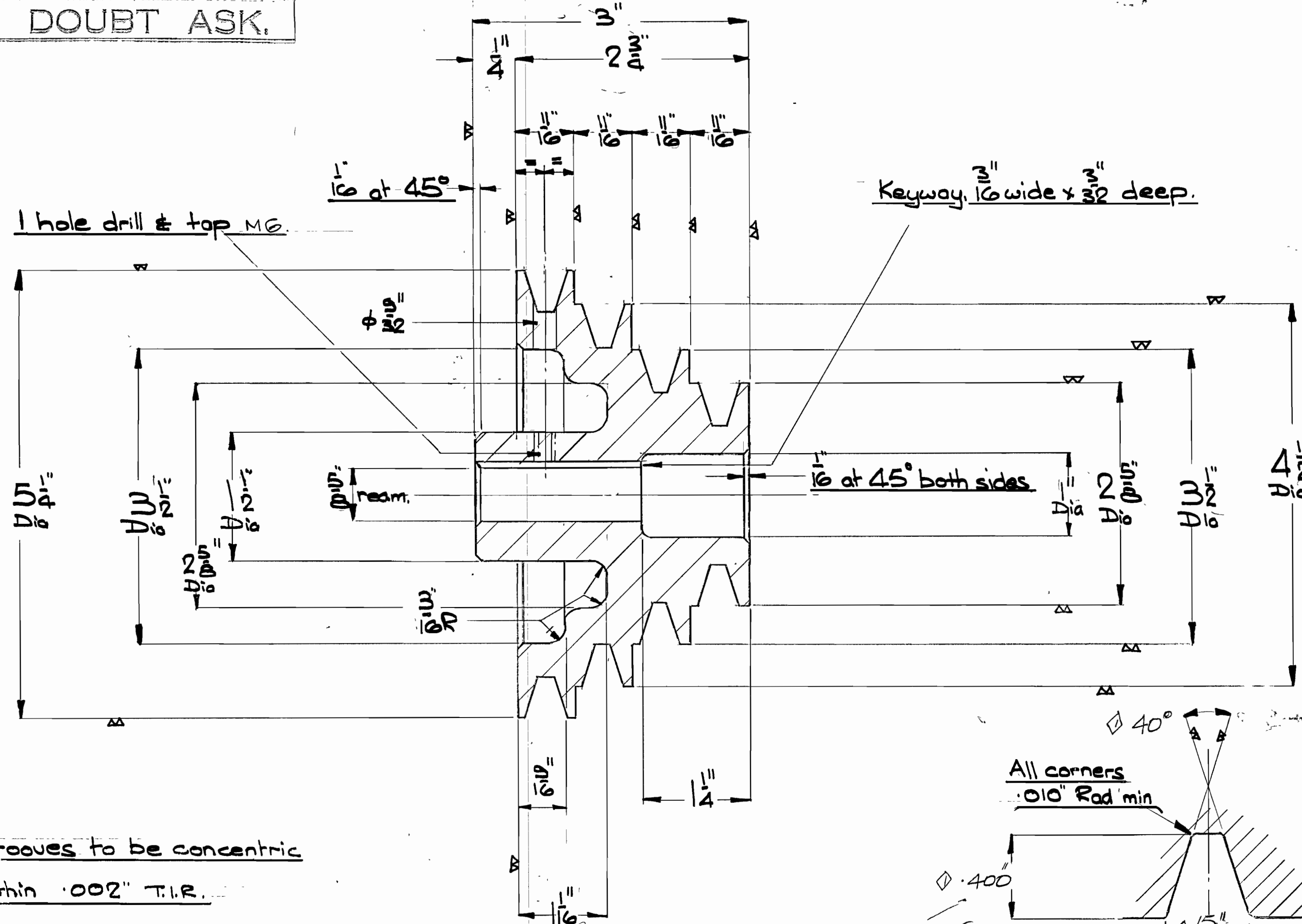


IF IN DOUBT ASK.



Vee belt grooves to be concentric with bore within .002" T.I.R.

DENFORD MACHINE TOOLS LTD. BRIGHOUSE, YORKSHIRE

Viceroy Bench & Pedestal Drill - MOTOR PULLEY.

No.	DESCRIPTION	CHK'D	APP'D	DATE
1856/71-18671	1/2" READS 15/32" (7.2740)			
1866/71-7771	2267/6.6376 RD			
1/400" READS 1/2" 36° READS 45°				
ALTERATIONS				

LIMITS ON DIMENSIONS UNLESS OTHERWISE STATED.
 ANGULAR $\pm \frac{1}{2}^\circ$ 3rd PLACE DECIMAL $\pm .005^\circ$
 DIMENSIONAL $\pm .010$ 4 PLACE DECIMAL $\pm .0005$

MATL Aluminium
 MATL SIZE Casting
 No REQD. 1
 MACHINE AT ∇
 GRIND AT 'G'

DRAWN	TRACED	CHECKED	APPROVED	DATE	SCALE
JP		ETZ		8.9.70	Full & 2 x Full.

DRAWING No. PD3/12.

DRG.No.