



DRG.No.

| RACK DATA | |
|----------------|--------------|
| PITCH | 12DP |
| LINEAR PITCH | .262" |
| PRESSURE ANGLE | 14 1/2° |
| THICKNESS | .131" ± .003 |
| HEIGHT | .053" |
| TOTAL HEIGHT | .180" |

ENFORD MACHINE TOOLS LTD. LEEDS, YORKSHIRE TDS 23. VICEROY DRILLING MACHINE - BARREL No.3MT

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|---|-------------|---------------------------------|--|------------------|--|------------------|--|---------------------|--|----------|--|---------------|--|------------|--|
| LIMITS OF DIMENSIONS UNLESS OTHERWISE STATED: | | MATERIAL EN 1A | | DRAWN RD | | TRACED | | CHECKED | | APPROVED | | DATE 12.12.75 | | SCALE FULL | |
| DIMENSIONS ± 1/100" UNLESS OTHERWISE STATED | | MATERIAL SIZE 2 1/2" DIA 8 7/8" | | No. 1 | | MACHINE ALL OVER | | DRAWING No. DI-0508 | | | | | | | |
| DIMENSIONS ± 1/100" UNLESS OTHERWISE STATED | | MATERIAL SIZE 2 1/2" DIA 8 7/8" | | MACHINE ALL OVER | | | | | | | | | | | |
| No. | DESCRIPTION | DATE | | | | | | | | | | | | | |
| ALTERATIONS | | | | | | | | | | | | | | | |