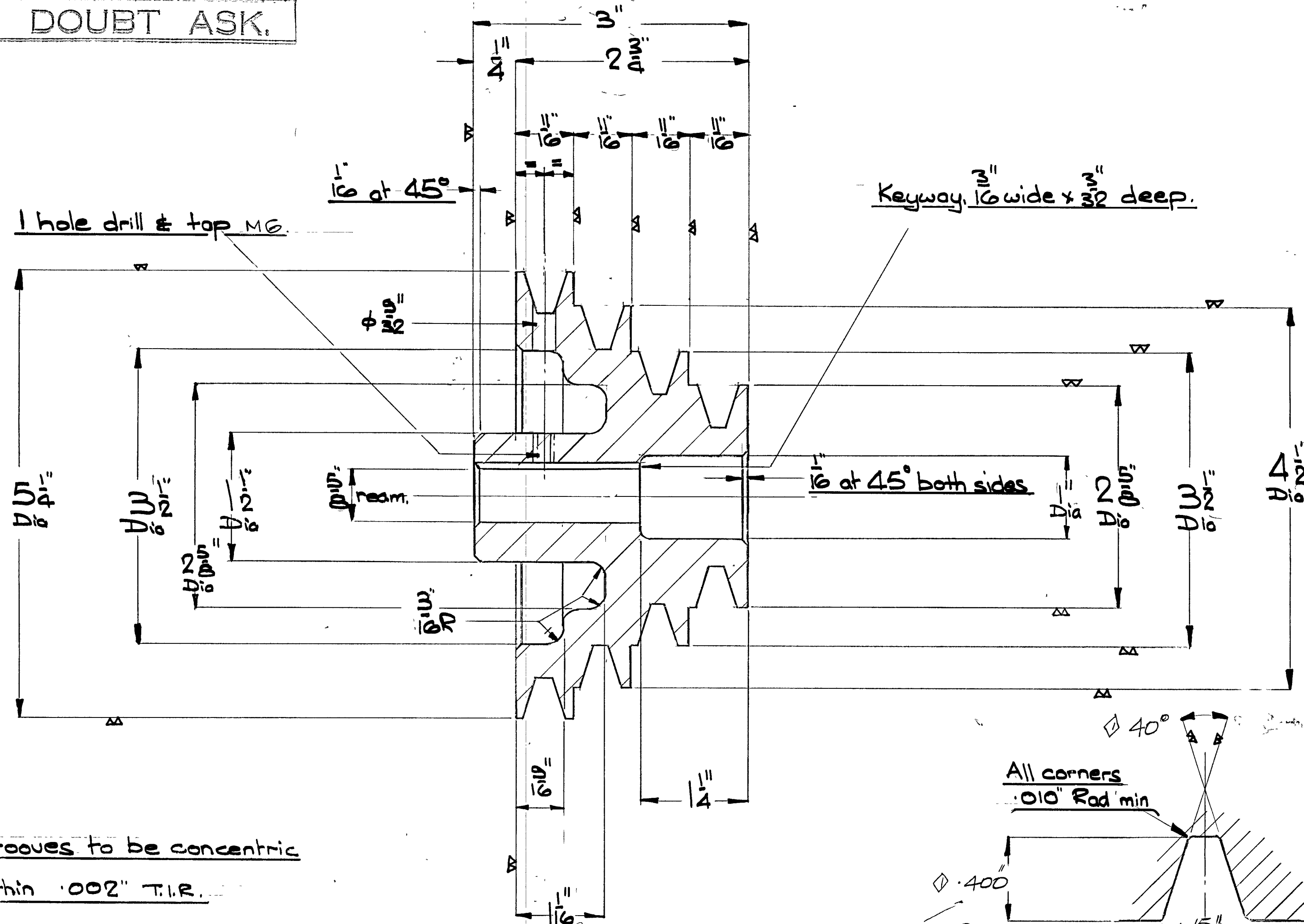


IF IN DOUBT ASK.



DRG. No.

Vee belt grooves to be concentric
with bore within .002" T.I.R.

DENFORD MACHINE TOOLS LTD. BRIGHOUSE, YORKSHIRE

Viceroy Bench & Pedestal Drill - MOTOR PULLEY.

1856/71-18671	1/2" READS 15/32" (7.2.74A)			
1866/71-7.7.71	2267/6.63.76.ED			
400" READS 1/2". 36" READS 40"				
No.	DESCRIPTION	CHK'D	APP'D	DATE
ALTERATIONS				

LIMITS ON DIMENSIONS UNLESS
OTHERWISE STATED.

ANGULAR $\pm \frac{1}{2}^\circ$ 3 PLACE DECIMAL $\pm .005^\circ$

POSITIONAL $\pm .010"$ 4 PLACE DECIMAL $\pm .0005"$

MATL Aluminium.
MATL SIZE Casting.
No REQD. 1
MACHINE AT ∇
GRIND AT 'G'

DRAWN	TRACED	CHECKED	APPROVED	DATE	SCALE
JP		EP		8.9.70	Full & 2 x Full.

DRAWING No. PD3/12.