

# ELECTRICAL RECORD SHEET

DATE	MACHINE TYPE	SERIAL NUMBER	CUSTOMER
12/02/96	TRIAC PC ATC	E04706M/3	METRIMPEX CO LTD

Address- for BRAZIL
Cust order n/o-

Transformer details(if supplied)

V-240	Phase-1	Hz-50	V in-N/A	V out-	KVA-
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Control system

Software

Control supplier	Control type	Control s/no	Denford-F	Denford-H	Eprom
OPTIMISED	EUROSTEP ISS4	OC0011658	2.93		1.6g b1/S

Axis motors

	Make	Model	S/no	Volts	Ac/Dc	Phase
x-axis	MAE	HY200-3424-310AB		44	DC	
y-axis	MAE	HY200-3424-310AB		44	DC	
z-axis	MAE	HY200-3450-0350-AYOB		44	DC	
4th-axis	N/A					

Axis drives

	Make	Model	S/no
x-axis	DIGIPLAN	SD12	8595019
y-axis	DIGIPLAN	SD12	8532100
z-axis	DIGIPLAN	SD13	8599242
4th-axis	N/A		

Spindle motor

Make	Model	S/no	Volts	Hz	Ac/Dc	Phase
SEM	MT30U4-36		140	N/A	DC	N/A

Spindle drive

Spindle encoder(if fitted)

Make	Model	S/no	Make	Model	S/no
SPRINT	1200		N/A		

Toolchanger

Invertor(if fitted)

Make	Model	S/no	Stations	Volts	Hz	Phase	Make	Model	S/no
DENFORD	GEN CAM		8	240	50	1	N/A		

Computer

Make	Model	S/no	Monitor type(if fitted)	Dongle s/no(if fitted)

Com ports (type of socket)

Video

Hd(cmos settings)

Com 1	Com 2	Com 3	Com 4	card	Mem	Hdd(Mb)	Cyl	Head	Sec/t

Optional equipment

P.chuck	Tailstock	Vice	Air press switch	Other
N/A	N/A	N/A	FITTED IN E-STOP	POWER DOOR

Comments (include problems encountered during time in inspection)

ADDITIONAL I/O

NARROWSIMBOX 0  
 SHOWTOOL 0  
 USE3D 0  
 FANUC\_SDEVICE machine  
 UTILS\_MENU\_1 Dos Access  
 UTILS\_GO\_1 dos  
 TOOLORIENT 0  
 HIGHSPINDLE 4000  
 HIGHFEED 2500  
 HIGHFEEDZ 1500  
 MAXCONTOUR 90  
 SLAVE\_CONTOURFEED 0.15  
 SLAVE\_CONTOURANGLE 0.15  
 XIO 1  
 MAXTOOL 8  
 INSPECT 1  
 NOAIR 0  
  
 IBM.RS2 1  
 \$2F8 3 MACHINE  
 DENFORD1.KBD 1  
 18.2 \$3F8 4  
 VGA.CRT 0  
 FANUCMD.APP