

DENFORD MACHINE TOOLS.

NOTICE OF MODIFICATION TO MANUFACTURED PART.

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|------------------------|-------------------|-------------------|-----------|------------------------------------|-------------------------|
| Request for mod. by | Name. M. Wilde | Date. 30.6.67. | Sign. | Pattern Mod. YES /NO | Parts List. Arret. ✓ |
|------------------------|-------------------|-------------------|-----------|------------------------------------|-------------------------|

Nature of request: A. Preston.

Show depth of grooves on ML115/946 at .050".
 Show depth of dimples on ML115/923 at .020". Show $\frac{1}{8}$ " dia x $\frac{1}{4}$ " long
 silver steel insert in ball hole on ML115/929 instead of $\frac{1}{8}$ spring.

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|---------------------|---------------------------|------------------------------------------------------------------------------------|-------------------|------------------|--------------------|
| D.O. Job issued. | Date. 30.6.67 | Sign. | Job completed. | Date. 14.3.68 | Sign. |
| Mod. No. 1541/68 | Copies issued to :- | D.O., W.O., Insp., Fitting. Stores. ✓ F. mill. Fitting. M/c. Shop. # | | | No. of copies 4 |

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| Drg. No. | Details of Modification. |
| ML115/923 | <u>Sliding Dog & Shaft.</u> The depth of the 3 dimples has been modified from $\frac{3}{64}$ " to .020" |
| ML115/946. | <u>66T. & 24T. Quad Gear Shaft.</u> The depth of 2 grooves has been modified from $\frac{1}{32}$ " to .050". The spring ($\frac{1}{8}$ " O.D. x $\frac{1}{4}$ " F.L. x 22 swg x 10 c.p.i.) on ML115/929 has been deleted & a silver steel pin $\frac{1}{8}$ " dia x $\frac{1}{4}$ " long added in its place. |
| Remarks. | Checked. |