

## DENFORD MACHINE TOOLS.

NOTICE OF MODIFICATION TO MANUFACTURED PART. M.L. 115/923.

Request for mod. by	Name. H. Barnister	Date. 11.6.69.	Sign. mub	Pattern Mod. <del>YES</del> /NO	<del>Perms. [unclear]</del> Artt.
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Nature of request: Please amend  $2\frac{9}{16}$ " length dim. to read.  
 $2\frac{9}{16}" \pm .002"$

D.O. Job issued.	Date. 11.6.69.	Sign. [unclear]	Job completed.	Date. 17.7.69	Sign. R.D.
Mod. No. 1685/69.	Copies issued to :-	D.O., W.O., Insp., Fitting. <del>W. H. P. [unclear]</del>	M/c. Shop: T. (P.M.)	No. of copies 5.	

Drg. No. M.L. 115/923	Details of Modification. 5" Viceroy G.B. Lathe:- <u>Sliding Dog Shaft</u> $2\frac{9}{16}"$ length now reads 2.5645"/2.5605.
Remarks. To ensure correct meshing of gears in Gear Box.	Checked. R.D. [unclear]

## DENFORD MACHINE TOOLS.

NOTICE OF MODIFICATION TO MANUFACTURED PART: M.L.115/923.

Request for mod. by	Name.	Date.	Sign.	Pattern Mod.	<del>Part List.</del>
	M. Bannister	17/1/69	<i>M.B.</i>	YES/NO	<del>Assmt.</del>

Nature of request: Please amend  $2 \frac{9}{16}$ " shoulder dim's to read 2.562".

D.O. Job issued.	Date.	Sign.	Job completed.	Date.	Sign.
	15.4.69	<i>M.B.</i>		21.4.69	R.D.
Mod. No.	Copies issued to :-	D.O., W.O., Insp., Fitting, Stores	No. of copies		
1652/69.		Amold, Fitting, M/c. Shop. T. (P.M).	4.		

Drg. No.	Details of Modification.
<u>2.115/923</u>	<u>5" Viceroy C.B. Lathe - Sliding Dog Shaft</u> <u><math>2 \frac{9}{16}</math>" shoulder dim's now reads 2.562".</u>
Remarks.	Tighter tolerance to prevent gears meshing out of sequence.
	Checked. <i>A. S. Clarke</i>