

DENFORD MACHINE TOOLS.

NOTICE OF MODIFICATION TO MANUFACTURED PART. M.L.115/923.

Request for mod.by	Name. <u>M. Bannister</u>	Date. <u>9.3.70.</u>	Sign. <u>[Signature]</u>	Pattern Mod. <u>YES/NO</u>	Parts List. <u>Ampt.</u>
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Nature of request: Please delete oil holes.

D.O. Job issued.	Date. <u>9.3.70.</u>	Sign. <u>[Signature]</u>	Job completed.	Date. <u>11.3.70.</u>	Sign. <u>R.D.</u>
Mod. No. <u>1741/70</u>	Copies issued to :-	D.O., W.O., Insp., Fitting. Stores. <u>Mill. Fitting. M/c. Shop. T(PN)</u>			No. of copies <u>5</u>

Drg. No.	Details of Modification.
<u>M.L.115/923.</u>	<p><u>5" Viceroy G.B. Lathe : Sliding Dog Shaft.</u></p> <p>Oil hole $\frac{1}{8}$" dia x $2\frac{9}{16}$" deep. & bore letter 'C' dia x $\frac{3}{8}$" deep. deleted.</p> <p>Oil hole $\frac{1}{8}$" dia x 1" deep & bore letter 'C' dia x $\frac{3}{8}$" deep deleted.</p> <p>Keyway $\frac{3}{4}$" dia from end of shaft. $\frac{1}{2}$" long x $\frac{3}{16}$" wide x $\frac{3}{16}$" deep deleted.</p>
<u>M.L.115/927.</u>	<p><u>5" Viceroy G.B. Lathe : Driving Gear Collar.</u></p> <p>Keyway $\frac{3}{16}$" wide x $\frac{3}{32}$" deep deleted. Pin to item M.L.115/923 added to drawing.</p>
Remarks.	<div>Checked. <u>[Signature]</u></div>