

DENFORD MACHINE TOOLS.

NOTICE OF MODIFICATION TO MANUFACTURED PART. HL115/923, 931, 991A, 991B, & 992B

Request for mod. by	Name.	Date.	Sign.	Pattern Mod.	Parts List.
	H. Wilde	31. 10. 72	<i>[Signature]</i>	YES/NO	Asst.

Nature of request: Amend shaft lengths to suit new type bushes.

D.O. Job issued.	Date.	Sign.	Job completed.	Date.	Sign.
	1. 11. 72	RD.		1. 11. 72	RD
Mod. No.	Copies issued to :-	D.O., W.O., Insp., Fitting. Stores.			No. of copies
1999/72		Final Fitting. M/c. Shop. T. (W.M.)			5

Drg. No.	Details of Modification.
HL115/923	<p>5" Viceroy G.B. Lathe :- <u>Sliding Dog Shaft</u></p> <p>5" dimension now reads $1\frac{3}{16}$" O/A all length</p> <p>$6\frac{3}{4}$" now reads $6\frac{5}{8}$" Mat^L size 7" now reads $6\frac{7}{8}$"</p>
HL115/931	<p>5" Viceroy G.B. Lathe :- <u>Gear Train Shaft</u></p> <p>5" dimension now reads $\frac{1}{2}$" O/A all length</p> <p>$6\frac{3}{4}$" reads $6\frac{5}{8}$" Mat^L size 7" now reads $6\frac{7}{8}$"</p>
HL115/991A	<p>5" Viceroy G.B. Lathe :- <u>Gear Train Shaft Bush</u></p> <p>$1\frac{5}{8}$" reads $1\frac{3}{8}$". $1\frac{7}{8}$" reads $1\frac{5}{8}$". Mat^L size 2" reads $1\frac{7}{8}$".</p>
HL115/991B	<p>5" Viceroy G.B. Lathe :- <u>Gear Train Shaft Bush</u></p> <p>$5/8$" reads $1/2$". $7/8$" reads $3/4$". Mat $1\frac{1}{8}$" reads 1".</p>
HL115/992B	<p>5" Viceroy G.B. Lathe :- <u>Sliding Dog Shaft Bush</u></p> <p>$7/8$" reads $3/4$". $1\frac{1}{8}$" reads 1". Mat $1\frac{3}{8}$" reads $1\frac{1}{4}$".</p>
Remarks.	<p>Shaft lengths modified to suit new type bushes.</p> <p align="right">Checked. RD</p>