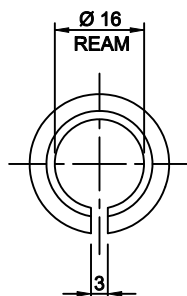
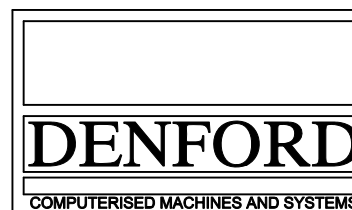


| PART NO.  | ØD REAM | NOTES      |
|-----------|---------|------------|
| TP110/17A | 6       |            |
| TP110/17B | 8       |            |
| TP110/17C | 12      |            |
| TP110/17D | 10      |            |
| TP110/17E | 16      | SEE INSERT |

#### DETAILS OF Ø 16 ONLY




CHEMICAL BLACK



UNLESS STATED OTHERWISE  
ALL DIMENSIONS ARE IN mm  
LIMITS ON DIMENSIONS ANGULAR  $\pm 0.5^\circ$   
LINEAR / DIAMETRAL  $\pm 0.25\text{mm}$   
MACHINE SURFACES Ra 1.6

UNSPECIFIED GEOMETRIC TOLERANCES  
TO LIE WITHIN THE TOLERANCE ZONE.

|          |                |   |                 |
|----------|----------------|---|-----------------|
|          |                |   |                 |
|          | ORIGINAL ISSUE |   | 1               |
| N°.      | ALTERATION     |   | ISSUE           |
| DRAWN    | IV             | CHECKED   |                 |
| DATE     | 02.11.99       |  | 3 <sup>RD</sup> |
| SCALE    | 1:1            |   |                 |
| MATERIAL | EN 1A          |   |                 |
| TITLE    | COLLETS        |   |                 |
| PART N°. | TP110/17A TO E |   |                 |