

| PIN | COLOUR | WIRE |
|-----|--------|------|
| A1 | BLACK | 40 |
| A2 | BLACK | 41 |
| A3 | BLACK | 42 |
| A4 | BLACK | 43 |
| A5 | BLACK | 44 |
| B1 | BLACK | 31 |
| B2 | RED | 77 |
| B3 | BLUE | 78 |
| B4 | RED | 105 |
| B5 | BLUE | 106 |
| C1 | RED | 108 |
| C2 | BLUE | 107 |
| C3 | | |
| C4 | | |
| C5 | | |

| | |
|----------------|--|
| CIR (14) | SOLENOIDS 0.2mm SINGLES |
| DBR (14) | |
| VOR (14) | |
| GOR (14) | |
| GCR (14) | |
| TERMINAL 31 3b | |
| TB9 - 11 | GUARD CLOSED SWITCH 2 CORE SCREEN SCREEN TO TB9 - 12 |
| TB9 - 9 | |
| TB8 - 2 | GUARD OPEN SWITCH 2 CORE SCREEN SCREEN TO TB8 - 1 |
| TB8 - 4 | |
| TB8 - 12 | AIR PRESSURE SWITCH 2 CORE SCREEN (SCREEN NOT EARTHED) |
| TB8 - 7 | |

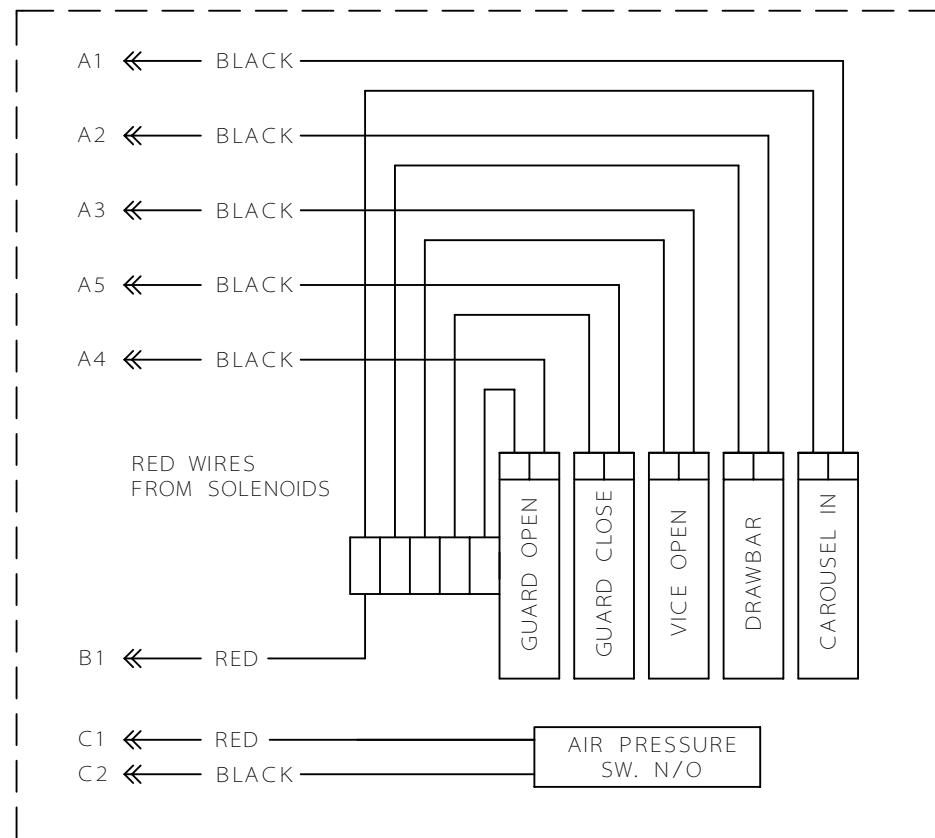
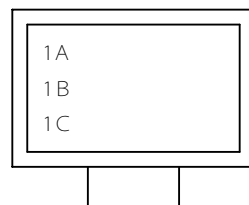
PANEL END

HOOD (356 HC)
INSERT (356 HB)
(FEMALE PINS)
REDUCER (356 HE)

PG11 CONDUIT (411 B)
2 GLANDS (411 E)
LOCKNUT (411 N)

MACHINE END

HOUSING (356 HD)
INSERT (356 HA)
(MALE PINS)



B2 ← BLUE
B3 ← BROWN

GUARD CLOSED SWITCH

B4 ← BLUE
B5 ← BROWN

GUARD FULLY OPEN SWITCH

NOTE:
IF POWER GUARD IS FITTED
THE TWO SWITCHES IN THE PNEUMATIC CYLINDER
ARE USED INSTEAD OF THE USUAL GUARD SWITCHES