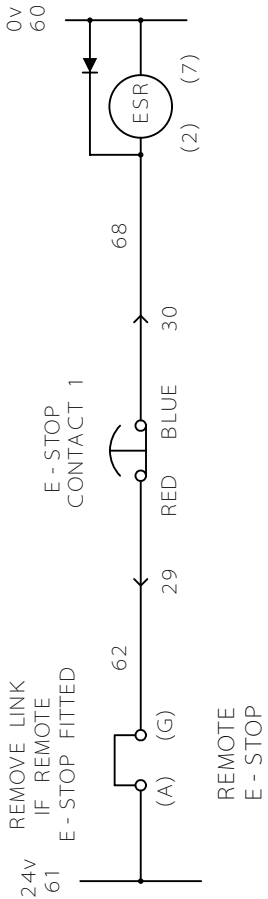


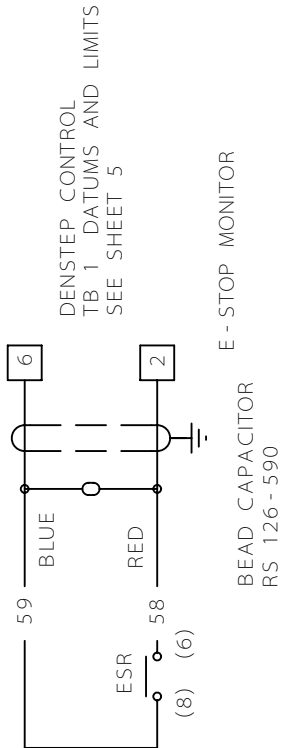
ESR EMERGENCY STOP RELAY  
◀ 42 WAY CONNECTOR  
SEE SHEET 4



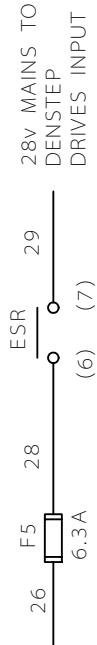
QM1 = 8 WAY ROUND QM  
CONNECTOR FOR  
AUXILIARIES

- (A) 61 (E) 110
- (B) 60 (F) 111
- (C) 100 (G) 62
- (D) 101 (H) EARTH

0.5mm BLUE  
0.5mm EARTH



SEE SHEET 1  
FOR POWER SCHEMATIC



NOVAMILL  
EMERGENCY STOP  
CIRCUIT

SHEET 10  
NOVAMILL  
DENSTEP