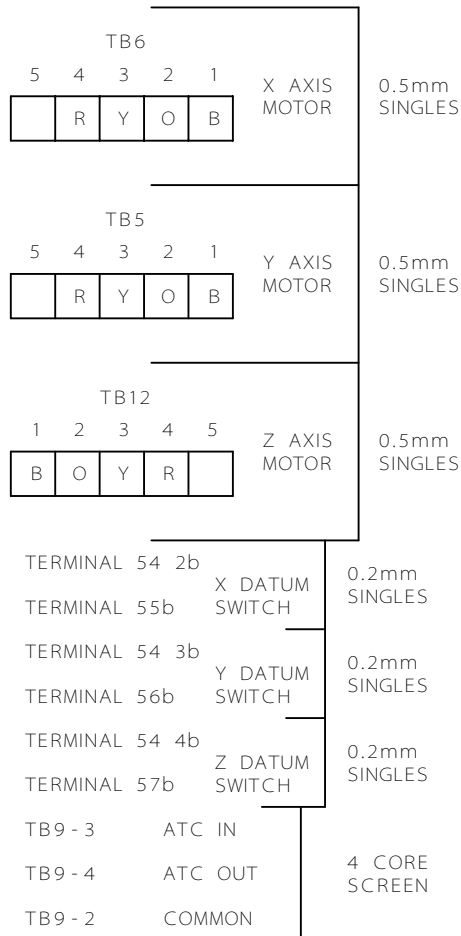
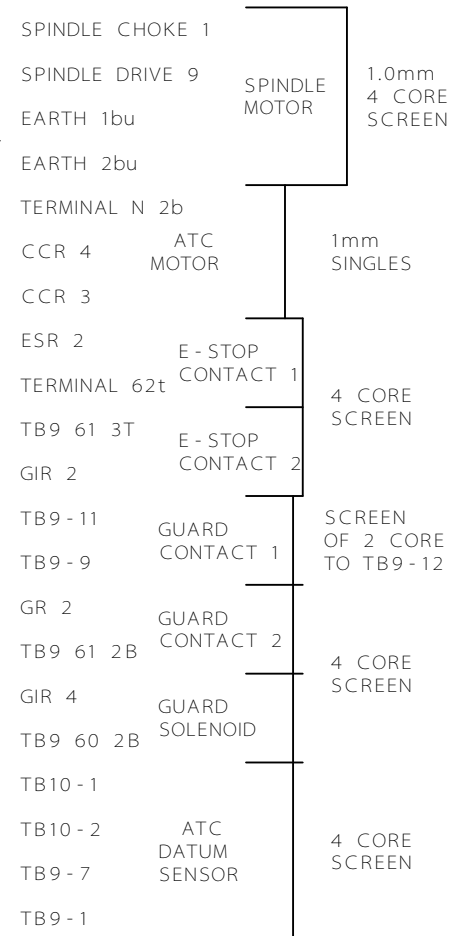


PIN	COLOUR	
1	RED	
2	YELLOW	
3	ORANGE	
4	BLACK	
5	RED	
6	YELLOW	
7	ORANGE	
8	BLACK	
9	RED	
10	YELLOW	
11	ORANGE	
12	BLACK	
13	RED	54
14	YELLOW	55
15	RED	54
16	YELLOW	56
17	RED	54
18	YELLOW	57
19	RED	71
20	BLUE	72
21	YELLOW	76



4mm EARTH  
EARTH 6t

PIN	COLOUR	WIRE
22	BROWN	20
23	BLUE	21
24	EARTH	E
25	SCREEN	E
26	BLACK	N
27	WHITE	36
28	YELLOW	35
29	RED	62
30	BLUE	68
31	YELLOW	61
32	GREEN	89
33	RED	77
34	BLUE	78
35	RED	91
36	BLUE	61
37	YELLOW	90
38	GREEN	60
39	RED	73
40	BLUE	74
41	YELLOW	75
42	SCREEN	E



\* NOTE IF MACHINE HAS POWER GUARD  
USE GUARD SWITCH CONTACT ON PNEUMATIC CYLINDER  
INSTEAD OF GUARD CONTACT 1 SEE SHEETS D3 AND D5

CABINET END  
(FEMALE PINS)

