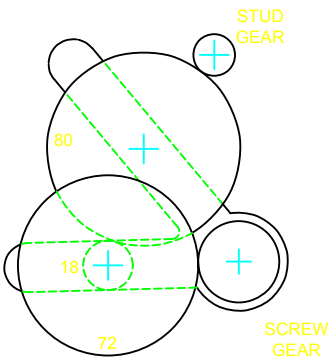
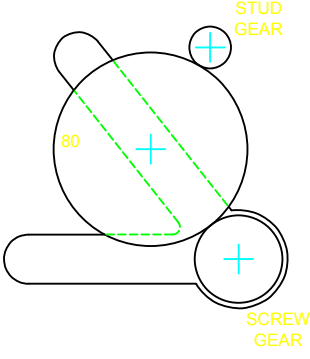


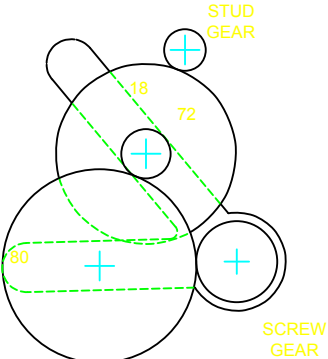
REFER TO SCREW THREAD CHART CH112



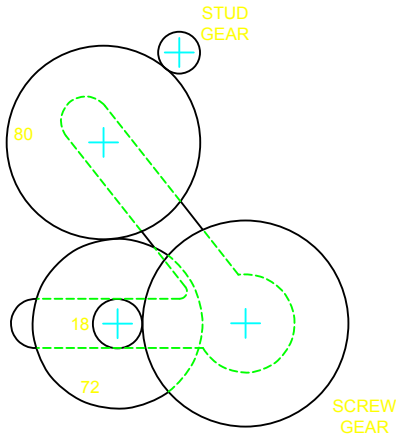
END GEARS TO CUT  
4 - 7.5 TPI



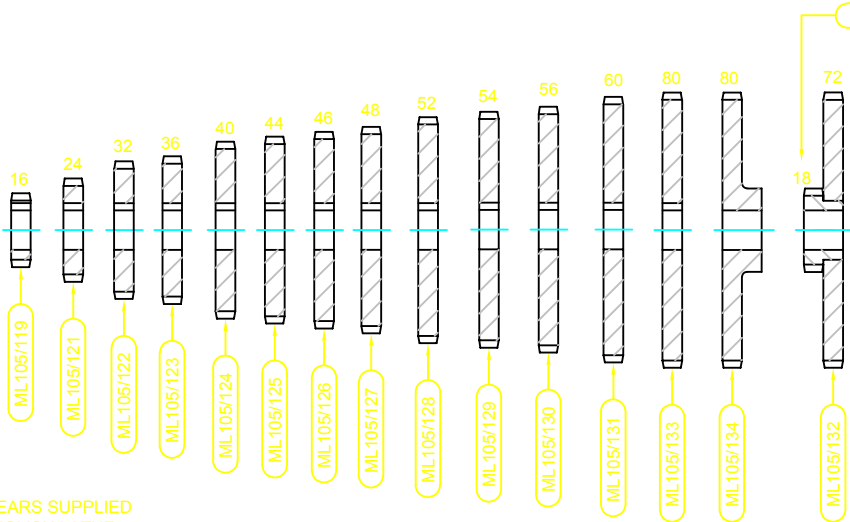
END GEARS TO CUT  
8 - 30 TPI



END GEARS TO CUT  
32 - 60 TPI



END GEARS TO CUT  
FINE FEEDS



STANDARD GEARS SUPPLIED  
WITH AN ENGLISH LATHE

ML105/120

GEAR DATA	
18	DP
20°	PRESS ANGLE
0.375"	WIDE
0.5625"	BORE
0.125"	KEYWAY

THE LATHE IS FITTED  
WITH AN 8 TPI  
LEADSCREW

END DRIVE GEARING PRIOR TO  
11.3.1972 REF: 1950/72

<div>DENFORD</div> <div>COMPUTERISED MACHINES AND SYSTEMS</div>	DRAWN	IV	CHECKED
	DATE	24.05.02	
	SCALE	-	
	MACHINE	TDS1 LS & PCS - ENGLISH	
	TITLE	GEAR TRAIN ARRANGEMENTS	
	DWG N°.	ML105/100A1	