

0	1	2	3	4	5	6	7	8	9	10	11	12	13
7	15	23	31	39	47	103	95	87	79	71	63	55	111
6	14	22	30	38	46	102	94	86	78	70	62	54	110
5	13	21	29	37	45	101	93	85	77	69	61	53	109
4	12	20	28	36	44	100	92	84	76	68	60	52	108
3	11	19	27	35	43	99	91	83	75	67	59	51	107
2	10	18	26	34	42	98	90	82	74	66	58	50	106
1	9	17	25	33	41	97	89	81	73	65	57	49	105
0	8	16	24	32	40	96	88	80	72	64	56	48	104

VR Turning Tutor Keys file

[buttons]

Column0=
0=91,,Start Key
1=9,2,TAB key
2=37,,LEFT ARROW key
3=189,,- key
4=77,,M key
5=73,,I key
6=88,,X key
7=71,,G key
Column1=
8=18,,ALT key
9=9,,TAB key
10=40,,DOWN ARROW key
11=38,,UP ARROW key
12=83,,S key
13=75,,K key
14=90,,Z key
15=70,,F key
Column2=
16=112,,HELP key
17=9,0,SHIFT TAB key
18=39,,RIGHT ARROW key
20=84,,T key
21=87,,W key
22=85,,U key
23=82,,R key
Column3=
24=112,2,HELP key
25=20,,CAPS LOCK key
26=34,,PAGE DOWN key
27=33,,PAGE UP key
28=48,,0 key
29=49,,1 key
30=52,,4 key
31=55,,7 key
Column4=
32=27,,ESC key
33=13,,ENTER key
34=0,,
35=32,,SPACE BAR
36=190,,. key
37=50,,2 key
38=53,,5 key
39=56,,8 key
Column5=
40=0,,
41=13,,ENTER key
42=0,,

43=32,,SPACE BAR
44=8,,BACKSPACE key
45=51,,3 key
46=54,,6 key
47=57,,9 key
Column12=
48=0,,
49=0,,
50=0,,
51=0,,
52=0,,
53=0,,
Column11=
59=0,,
Column10=
Column9=
74=0,,
77=0,,
Column8=
83=0,,
84=0,,
Column7=
Column6=
96=0,,
97=0,,
98=0,,
99=0,,
100=0,,
101=0,,
102=0,,
103=0,,
Column13=
104=0,,
107=0,,

[Control]

File Menu=19
Co_ords=54
SingleBlock=55
Turbo=56
Coolant Off=57
FeedDown=58
JogX+=69
JogZ+=60
JogZ-=76
JogX-=67
MDIMode=62
BlockSkip=63
CycleRewind=64
Coolant On=65
FeedUp=66

HomeAll=68
Auto=70
Tool Library=71
CycleStop=72
Spindle CCW=73
Cont or Inc Mode=78
Tooling=79
CyclePause=80
Spindle Stop=81
SpeedDown=82
Mcode=85
JogMode=86
Material Offsets=87
CycleStart=88
Spindle CW=89
SpeedUp=90
Set X Offset=93
Set Z Offset=92
HomeMode=94
Units=95
Machine Output=105
VR Output=106
PostProcess Output=108
Compiled Output=109
3D Output=110
2D Output=111

