


ALL RADII 1mm
UNLESS STATED OTHERWISE



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ALL DIMENSIONS ARE IN mm
LIMITS ON DIMENSIONS ANGULAR $\pm 0.5^\circ$
LINEAR / DIAMETRAL $\pm 0.25\text{mm}$
MACHINE SURFACES Ra 1.6
ALL THREADS TO BE CLASS 6H / 6g
UNSPECIFIED GEOMETRIC TOLERANCES
TO LIE WITHIN THE TOLERANCE ZONE.

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N°.		ALTERATION			ISSUE
DRAWN		JMB	CHECKED		
DATE		15.09.99			3 RD
SCALE		1:1			
MATERIAL		FREECUTTING ALUMINIUM			
TITLE		PAWN			
PART N°.		SK 1449			