


ALL RADII 1mm  
UNLESS STATED OTHERWISE

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UNLESS STATED OTHERWISE  
ALL DIMENSIONS ARE IN mm  
LIMITS ON DIMENSIONS ANGULAR  $\pm 0.5^\circ$   
LINEAR / DIAMETRICAL  $\pm 0.25\text{mm}$   
MACHINE SURFACES Ra 1.6  
ALL THREADS TO BE CLASS 6H / 6g  
UNSPECIFIED GEOMETRIC TOLERANCES  
TO LIE WITHIN THE TOLERANCE ZONE.

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ORIGINAL ISSUE		1	
N°.	ALTERATION		ISSUE
DRAWN	JMB	CHECKED	 3 <sup>RD</sup>
DATE	15.09.99		
SCALE	1:1		
MATERIAL	FREECUTTING ALUMINIUM		
TITLE	KNIGHT		
PART N°.	SK 1448		

