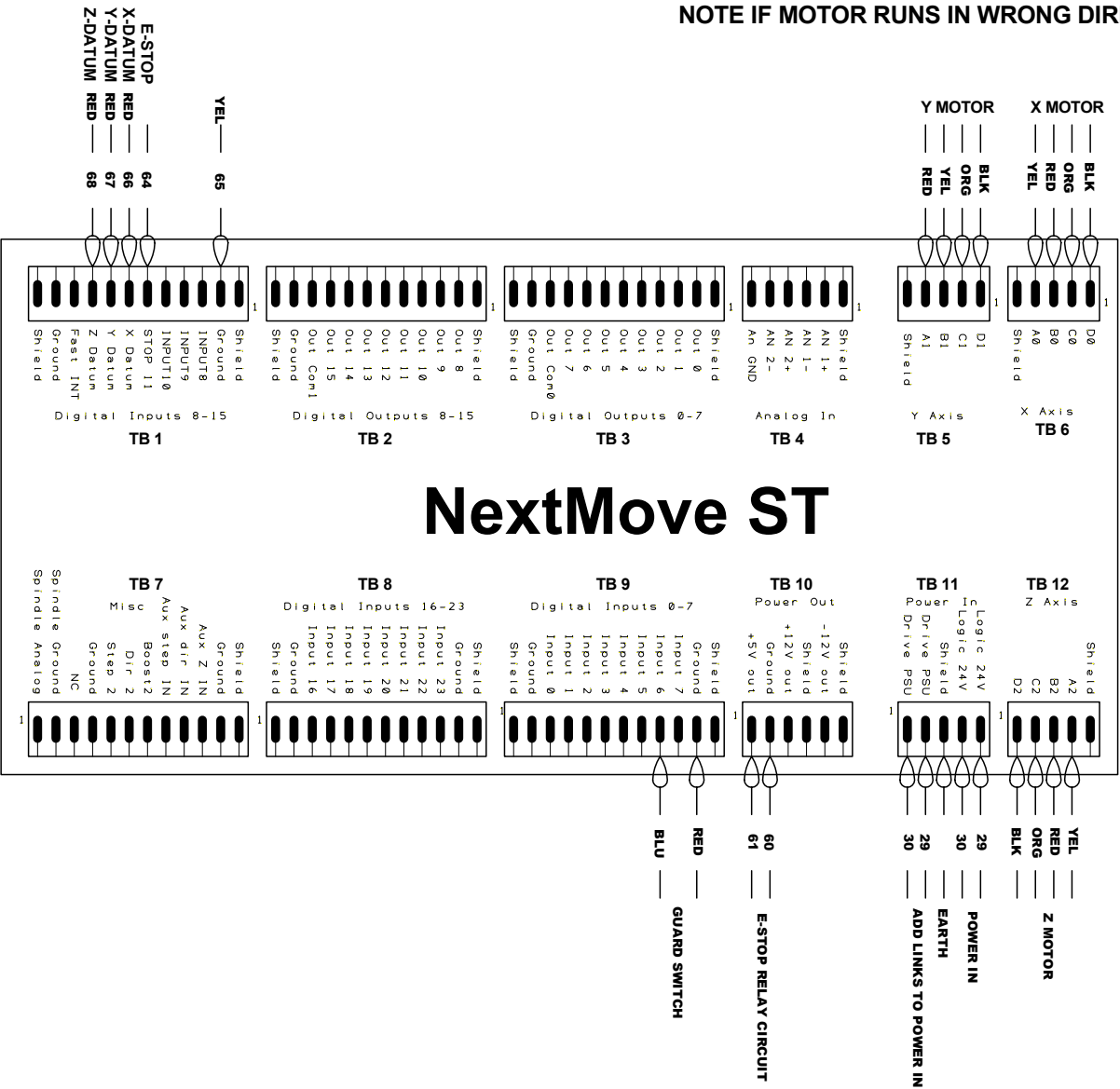


NOTE IF MOTOR RUNS IN WRONG DIRECTION REVERSE THE YELLOW AND RED WIRES




Move X axis motor connections from AXIS 2 to AXIS 0

Move X axis motor connections from AXIS 0 to AXIS 2

Move POWER IN wires to TB11 and add links to Drive Power

# NextMove ST

E	D	C	B	A	Drawn	Check	Projection		
				25/8/05	S.ODDY		Do Not Scale		
Drn	Drn	Drn	Drn	Project REWIRING INFO SMARTSTEP - NEXTMOVE			Client		
Chk	Chk	Chk	Chk	Title MICROMILL			Filename	Drawing No.	Sheet 1 of 1