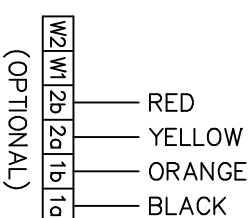


ROTARY TABLE
MOTOR



STANDARD I/O
50 WAY INTERFACE UNIT
SEE SHEETS 4 AND 5

ADDITIONAL I/O
50 WAY INTERFACE UNIT
SEE SHEET 10

RIBBON
CABLE

RIBBON
CABLE

50 WAY HEADER

60 WAY HEADER

F1 [5 A]
F2 [5 A]
F3 [2 A]

2b 2a 1b 1d

2b 2a 1b 1d

2b 2a 1b 1d

Z AXIS
MOTOR

Y AXIS
MOTOR

X AXIS
MOTOR

BLK/WHT
BLK
RD/WHT
RD

RD/WHT
RD
BLK/WHT
BLK

BLK/WHT
BLK
RD/WHT
RD

LED
STATUS
DISPLAY



12Vac/24Vdc
[61 60]

GR Y

YL W

BLK

WHT

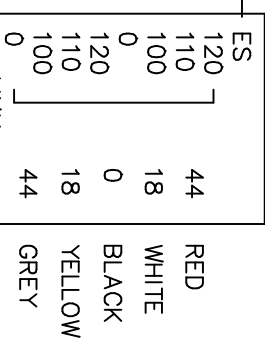
RED

15v -44v-18v 0v +18v +44v

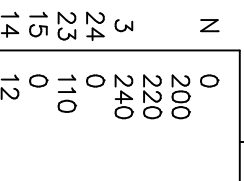
1.5mm EARTH

1.5mm EARTH

N 11

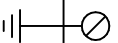


AXIS DRIVE
TRANSFORMER
ALL WIRES 1mm

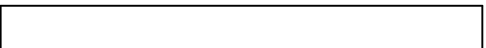
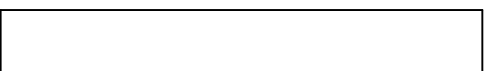
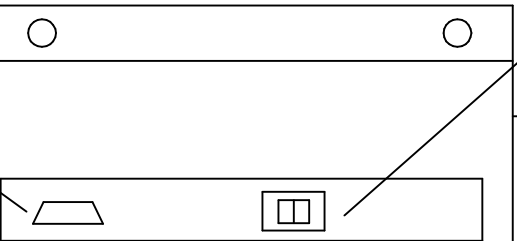


75 VA
CONTROL
TRANS

6mm
EARTH



RS 232 9 WAY
D TYPE CONNECTOR
MALE



SD 13
4th
AXIS
DRIVE

SD 13
Z
AXIS
DRIVE

SD 12
Y
AXIS
DRIVE

SD 12
X
AXIS
DRIVE

EUROSTEP
CONTROLLER

CUSTOM
I/O CARD
(OPTIONAL)

IF IN DOUBT ASK

TRIAC VMC
RACK ASSEMBLY
SD12, 13 DRIVES
(4th AXIS)

SHEET 7
[VMC]
[S7E]