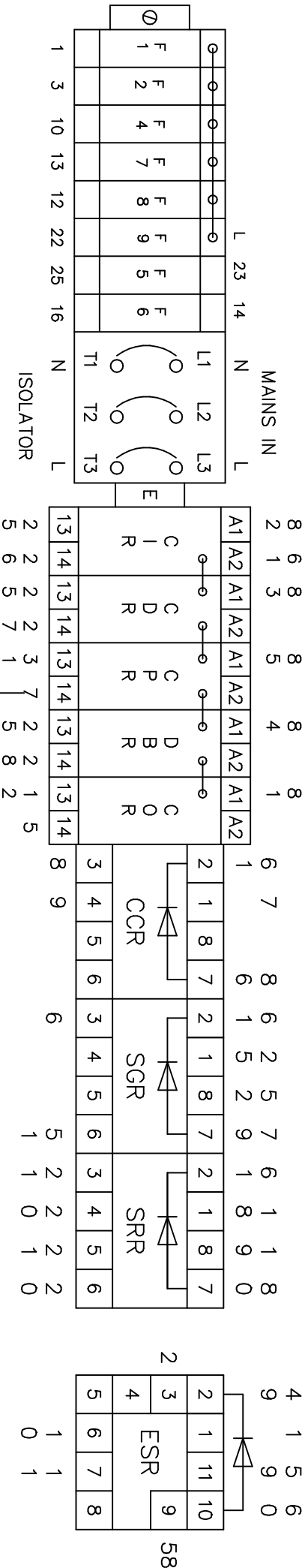


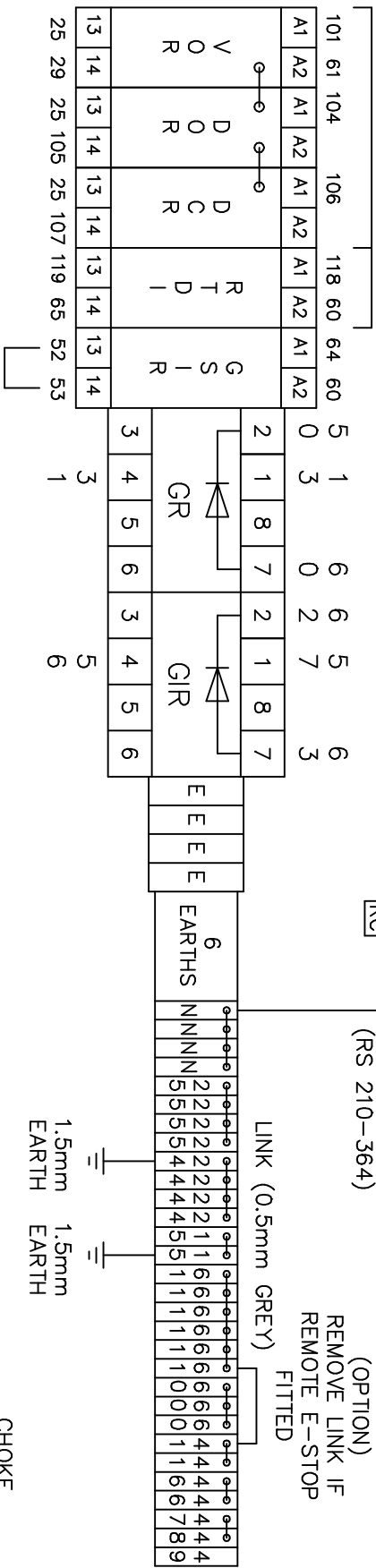
IF IN DOUBT ASK

132.5mm FROM EDGE OF BACKPLATE
TO CENTRE OF ISOLATOR

USE LINKS WITH
RELAY TYPE 51851



RELAYS FOR OPTO-UNIT
OPTIONS FOR 4th AXIS

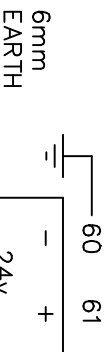


LINK 0.5mm ORANGE

SUPPRESSOR
(RS 210-364)

(OPTION)
REMOVE LINK IF
REMOTE E-STOP
FITTED

SPINDLE DRIVE
SEE SHEET 17
FOR DETAILS



75 VA
CONTROL
TRANS

- F1 SPINDLE DRIVE 10 AMP
- F2 CONTROL TRANS 3.15 AMP
- F4 DRIVES TRANS 6.3 AMP
- F5 110V CIRCUIT 3.15 AMP
- F6 WORKLIGHT 3.15 AMP
- F7 ATC MOTOR 3.15 AMP
- F8 COOLANT PUMP 3.15 AMP
- F9 COMPUTER 3.15 AMP

AXIS DRIVE
TRANSFORMER
ALL WIRES 1mm
LINK IN 1mm BLACK

1.5mm EARTH

TRIAC VMC
RELAY
WIRING
[VMC]
[S3L]