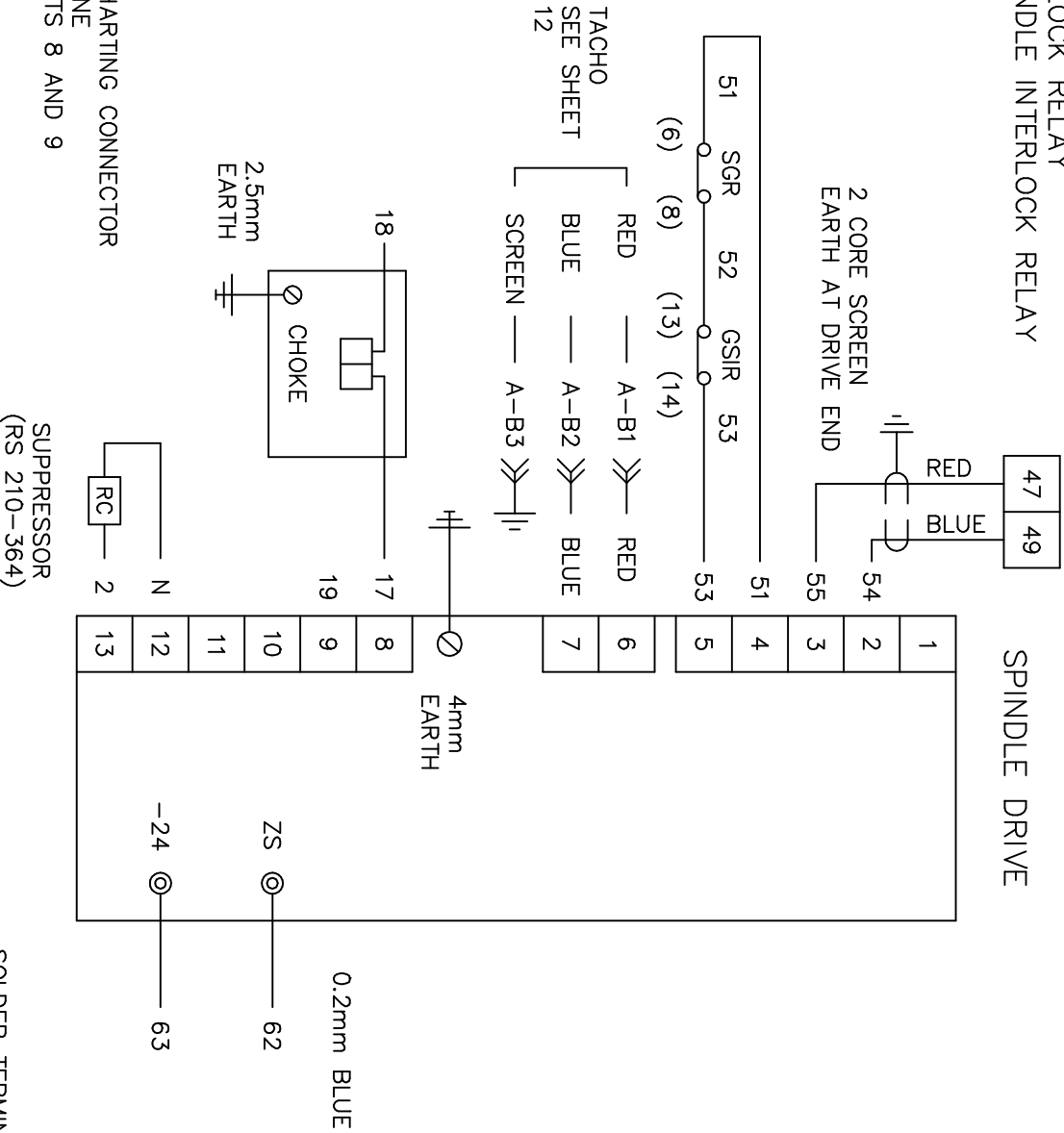


IF IN DOUBT    ASK

SGR    SPINDLE GO RELAY  
GIR    GUARD INTERLOCK RELAY  
GSIR    GUARD / SPINDLE INTERLOCK RELAY

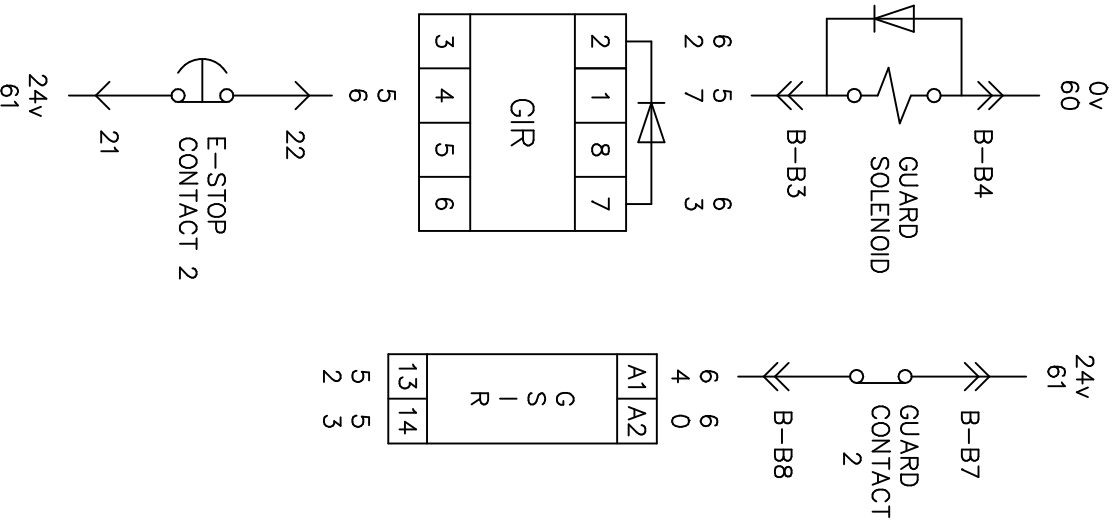
0 – 10v  
ANALOGUE  
FROM INTERFACE UNIT  
SEE SHEET 5



80 WAY HARTING CONNECTOR  
TO MACHINE  
SEE SHEETS 8 AND 9

24 WAY HARTING CONNECTOR  
TO MONITOR HOUSING  
SEE SHEET 15

⊙ SOLDER TERMINALS  
ON SPINDLE DRIVE



TRIAC VMC  
SPINDLE DRIVE  
DETAILS

SHEET 17  
[ VMC ]  
[ S17 ]