

IF IN DOUBT ASK

PLUG B

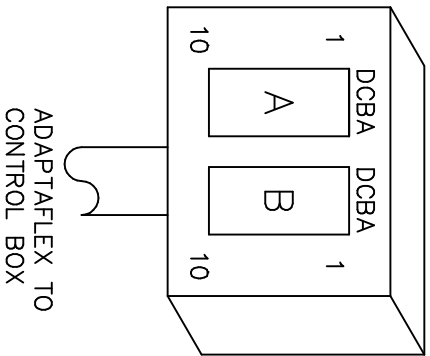
ROW A

PIN	COLOUR	WIRE	DESTINATION	
1	YELLOW	41	X LIMIT	0.2mm SINGLES
2	BLACK	65	X DATUM	0.2mm SINGLES
3	BLUE	66		
4	BLACK	65	Y DATUM	0.2mm SINGLES
5	BLUE	67		
6	BLACK	65	Z DATUM	0.2mm SINGLES
7	BLUE	68		
8	RED	61	4th AXIS DATUM	0.2mm SINGLES
9	YELLOW	118		
10	BLUE	60		

ROW B

PIN	COLOUR	WIRE	DESTINATION	
1			Z LIMIT	0.2mm SINGLES
2	YELLOW	46		
3	RED	57	GUARD SOLENOID	0.2mm SINGLES
4	BLUE	60		
5	RED	77	(N/C) GUARD CONTACT 1	0.2mm SINGLES
6	YELLOW	70		
7	RED	61	(N/C) GUARD CONTACT 2	0.2mm SINGLES
8	YELLOW	64		
9	RED	61	(N/O) GUARD CONTACT 3	0.2mm SINGLES
10	BLUE	50		

(FEMALE PINS)



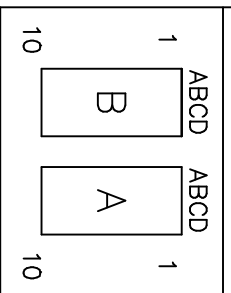
ROW C

PIN	COLOUR	WIRE	DESTINATION	
1	BLACK	N	ATC MOTOR	1mm SINGLES
2	WHITE	9		
3	YELLOW	8		
4	BLACK	26	ARM IN SOL.	0.5mm SINGLES
5	BLACK	27	ARM DOWN SOL.	
6	BLACK	28	DRAWBAR SOL.	
7	BLACK	29	VICE SOL.	0.5mm SINGLES
8	BLACK	105	GUARD OPEN SOL.	
9	BLACK	107	GUARD CLOSE SOL.	
10	BLACK	24	SOLENOID COMMON	

ROW D

PIN	COLOUR	WIRE	DESTINATION	
1	RED	69	ATC SENSOR	4 CORE SCREEN
2	BLUE	70		
3	YELLOW	75		
4	SCREEN	E	SWITCH COMMON	0.5mm SINGLES
5	BLUE	70		
6	RED	71		
7	RED	72	ARM OUT SW.	0.5mm SINGLES
8	RED	73	ARM UP SW.	
9	RED	74	ARM DOWN SW.	
10				

(MALE PINS)



VIEW OF MACHINE SOCKET

Ø 4mm EARTH

TRIAC VMC PLUG B		SHEET 9
		[VMC]
		[S9D]