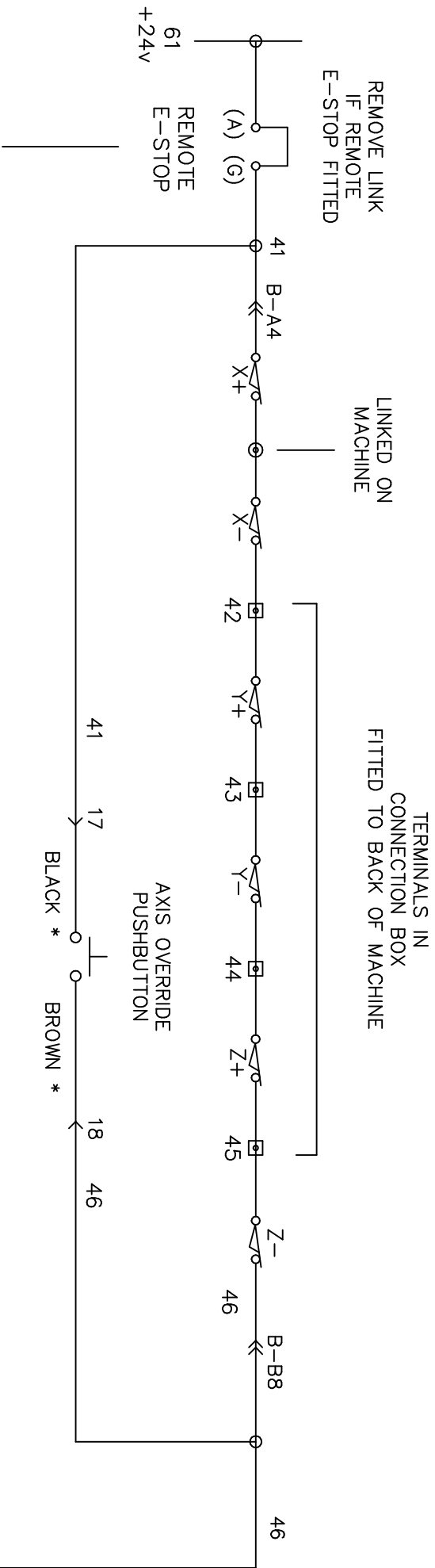


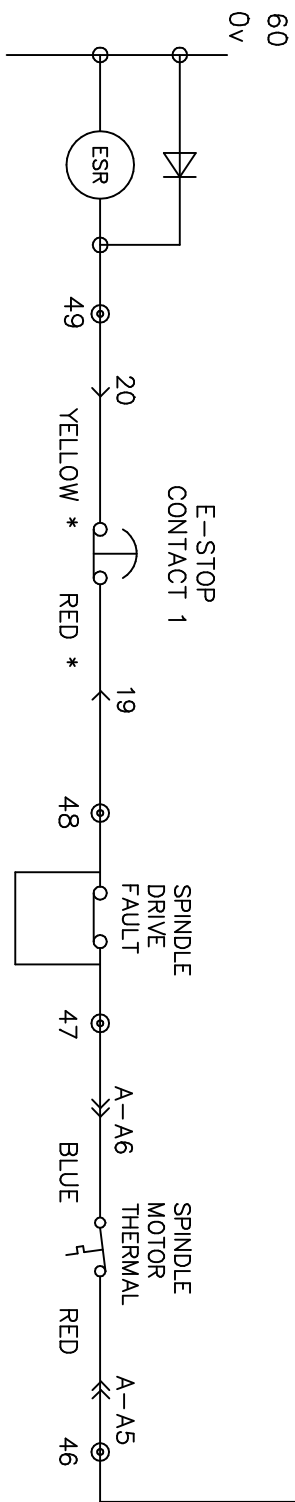
IF IN DOUBT ASK



(OPTIONAL)
QM1 = 8 WAY ROUND QM
CONNECTOR FOR
AUXILIARIES

- | | |
|---------|-----------|
| (A) 61 | (E) 110 |
| (B) 60 | (F) 111 |
| (C) 108 | (G) 41 |
| (D) 109 | (H) EARTH |

0.5mm BLUE
0.5mm EARTH



* 8 CORE SCREEN

⊗ TERMINALS ON MAIN PANEL

« PIN NUMBERS ON 80 WAY PLUG AND SOCKET
(CABINET TO MACHINE)
< PIN NUMBERS ON 24 WAY PLUG AND SOCKET
(CABINET TO MONITOR HOUSING)

TRIAC VMC EMERGENCY STOP CIRCUIT		SHEET 2
[VMC]		
[S2D]		