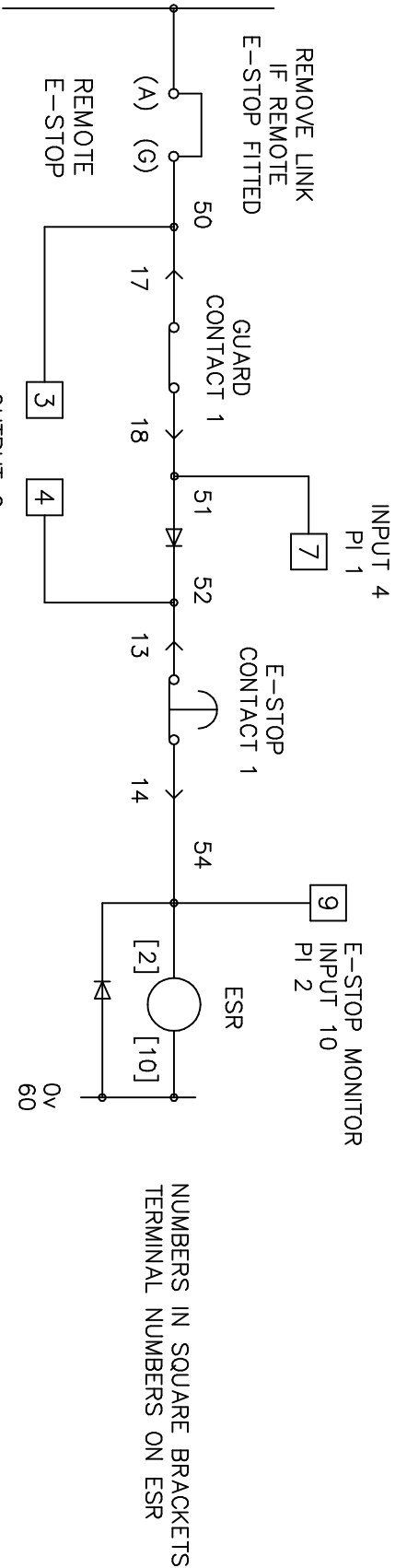


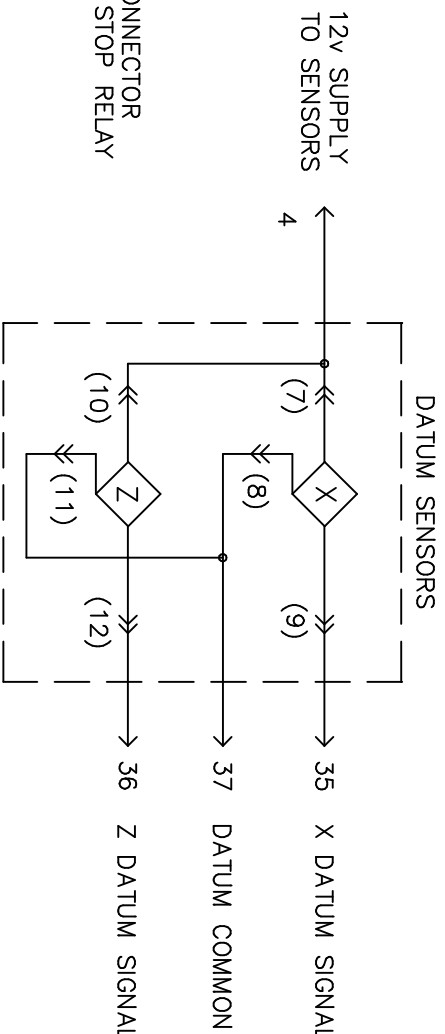
IF IN DOUBT ASK



QM1 = 8 WAY ROUND QM CONNECTOR FOR AUXILIARIES

- (A) 61 (E) 74
 - (B) 60 (F) 75
 - (C) 72 (G) 51A
 - (D) 73 (H) EARTH
- 0.5mm BLUE
0.5mm EARTH

< 42 WAY HARTING CONNECTOR ESR = EMERGENCY STOP RELAY



NUMBERS IN BRACKETS REFER TO 12 WAY QM CONNECTOR IN SADDLE CONNECTION BOX