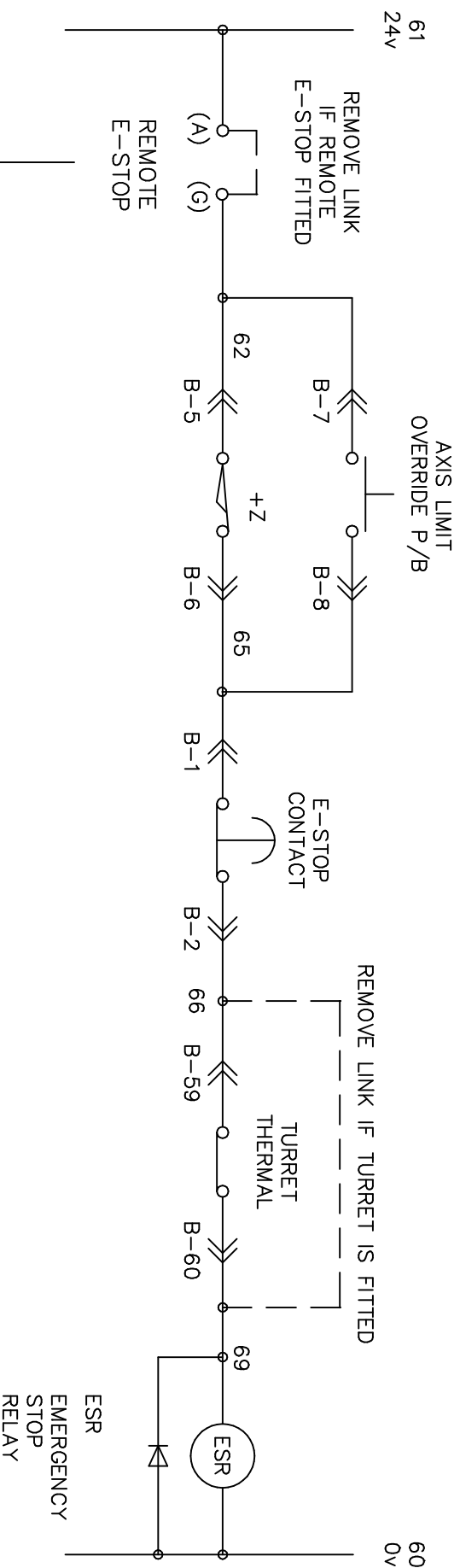


E-STOP CIRCUIT

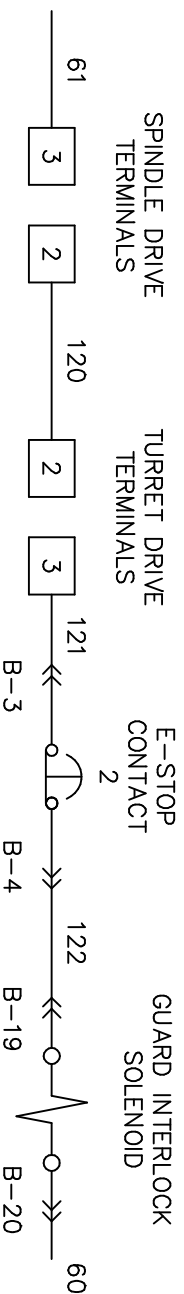
PLUG B 72 WAY
SIGNAL CONNECTOR
SEE SHEETS 9 + 10



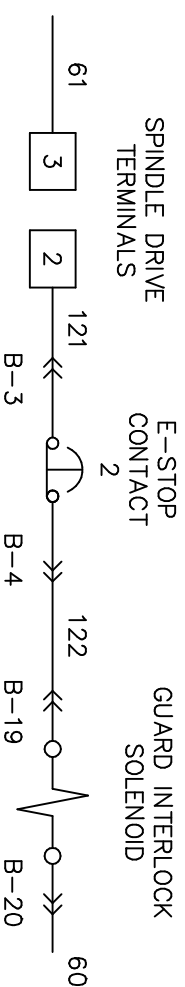
QM1 = 8 WAY ROUND QM
CONNECTOR FOR
AUXILIARIES

- | | | | |
|-----|-----|-----|-------|
| (A) | 61 | (E) | 110 |
| (B) | 60 | (F) | 111 |
| (C) | 100 | (G) | 62 |
| (D) | 101 | (H) | EARTH |
- 0.5mm BLUE
0.5mm EARTH

GUARD INTERLOCK CIRCUIT



IF TURRET IS NOT FITTED
TAKE E-STOP CONTACT
TO SPINDLE DRIVE



IF IN DOUBT ASK