

## NOTICE OF MODIFICATION TO MANUFACTURED PART. D.S.M.

Request for mod. by	Name.	Date.	Sign.	Pattern Mod.	Parts List. ✓
	B.K.	30.10.78.	RD.	YES/NO	Arzt. ✓

Nature of request: REDESIGN & MODIFY DRILL SHARPNER.  
CHANGE IMPERIAL SCREWS TO METRIC.

D.O. Job issued.	Date.	Sign.	Job completed.	Date.	Sign.
	30.10.78.	RD.		30.10.78.	RD.
Mod. No.	Copies issued to:	D.O., W.O., Insp., Fitting. Stores.	No. of copies		
2623/78.		<del>Small Fitting.</del> M/c. Shop.	5		

Drg. No.	Details of Modification.
DSM100/1.	BASEPLATE. REDRAWN & REDESIGNED (DSM100/1A).
DSM100/3	BEARING HOUSING. 2 HOLES $\frac{1}{4}$ " WHIT. READS M6. 3 " 2BA. READS M5. 2 " DRILL 4BA. ARE OBSOLETE.
DSM100/5	REAR END CAP. 2 BA. $\frac{1}{8}$ " SK. NOW READ M5 $\frac{1}{8}$ " SK.
DSM100/6	FRONT END CAP. 2 BA. $\frac{1}{8}$ " SK. NOW READ M5 $\frac{1}{8}$ " SK.
DSM100/11.	COMPOUND SLIDE. 8 HOLES $\frac{1}{4}$ " WHIT. NOW READS M6.
DSM100/12	TOP COMPOUND SLIDE. 6 $\frac{7}{8}$ " READS 6 $\frac{3}{4}$ ". 2 BA. READS M5. $\frac{1}{4}$ " WHIT. READS M6.
Remarks.	Checked, RD.

## NOTICE OF MODIFICATION TO MANUFACTURED PART. DSM.

Request for mod.by	Name.	Date.	Sign.	Pattern Mod. YES/NO	Parts List. Arvt.
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Nature of request: SEE SHEET (1)

D.O. Job issued.	Date.	Sign.	Job completed.	Date.	Sign.
Mod. No. 2623/78.	Copies issued to:	D.O., W.O., Insp., Fitting. Stores. <del>Pattern Fitting.</del> M/c. Shop.			No. of copies

Drg. No.	Details of Modification.
DSM100/16	COMPOUND SLIDE END PLATE. 2 BA. READS M5. $\frac{1}{4}$ " $\phi$ BORE READS M6 $\phi$ BORE.
DSM100/17	TOP SLIDE END PLATE. SAME MODIFICATION AS DSM100/16.
DSM100/18	CORNER BLOCK. 2 HOLES $\phi$ BORE $\frac{11}{32}$ " DIA READS 9.5MM DIA.
DSM100/20	COLLET BLOCK. $\frac{3}{32}$ " WIDE SLOT IS NOW DELETED. $2\frac{1}{4}$ " WHIT HOLES NOW READS M6.
DSM100/33A	PULLEY GUARD. THIS DRAWING REPLACES DSM100/33A.
DSM100/36	HANDLE BAR SUPPORT BRACKET. 2 HOLE $\phi$ BORE $\frac{13}{32}$ " DIA NOW READS 11MM DIA.
Remarks.	Checked, RD

NOTICE OF MODIFICATION TO MANUFACTURED PART. DSM

Request for mod. by	Name.	Date.	Sign.	Pattern Mod. YES/NO	Parts List. Arret.

Nature of request: SEE SHEET (1)

D.O. Job issued.	Date.	Sign.	Job completed.	Date.	Sign.

Mod. No.	Copies issued to :	D.O., W.O., Insp., Fitting. Stores. <del>Pattern Fitting.</del> M/c. Shop.	No. of copies
<u>2623/28</u>			

Drg. No.	Details of Modification.
<u>DSM100/37</u>	<u>SWIVEL SLIDE LOCATION PIN.</u> <u>1/2" WHIT. READS M12. 1 5/8" READS 1 1/2".</u> <u>2 7/16" READS 2 5/16".</u>
<u>DSM100/46</u>	<u>CENTRE CARRIER.</u> <u>1/4" WHIT. READS M6.</u>
<u>DSM100/51B</u>	<u>MOTOR COVER.</u> <u>THIS DRAWING REPLACES DSM100/51A.</u>
<u>DSM100/53A</u>	<u>BASE COVER.</u> <u>THIS DRAWING REPLACES DSM100/53.</u>
<u>DSM100/55A</u>	<u>BEARING HEAD CARRIES.</u> <u>THIS DRAWING REPLACES DSM100/55.</u>
Remarks.	Checked. <u>RD.</u>