

IF IN DOUBT ASK.

DRG. No. ML100/509B

Remove this Part after  
threading.

.3744"  
.3738" dia

2 holes drill & ream to suit  $\frac{5}{32}$ " dia  
taper pin. Mark off on assembly.

.5525"/.5475" dia.

.499"/.498" dia x 2.5  $\frac{1}{16}$ " pitch R.H

Modified Square Form.

Remove all sharp corners - \* These Faces must be parallel & square - Runout of thread to be not more than .0008"/foot

DENFORD MACHINE TOOLS LTD. BRIGHOUSE, YORKSHIRE.

5" Viceroy Metal Lathes - Top Slide Leadscrew (Metric)

No.	DESCRIPTION	CHKD.	APPD.	DATE
	ALTERATIONS			

LIMITS ON DIMENSIONS UNLESS  
OTHERWISE STATED.  
ANGULAR  $\pm \frac{1}{2}^\circ$  3 PLACE DECIMAL  $\pm .005^\circ$   
FRACTIONAL  $\pm .010$ " 4 PLACE DECIMAL  $\pm .0005$ "

MATL. Mild Steel  
MATL. SIZE 5" Dia x 9  $\frac{1}{16}$ "  
No. REQD. 1  
MACHINE ALL OVER  
GRIND AT 'G'.

DRAWN	TRACED	CHECKED	APPROVED	DATE	SCALE
N.M. Sowden				6.6.67	Full

**DRAWING No. ML100/509B**