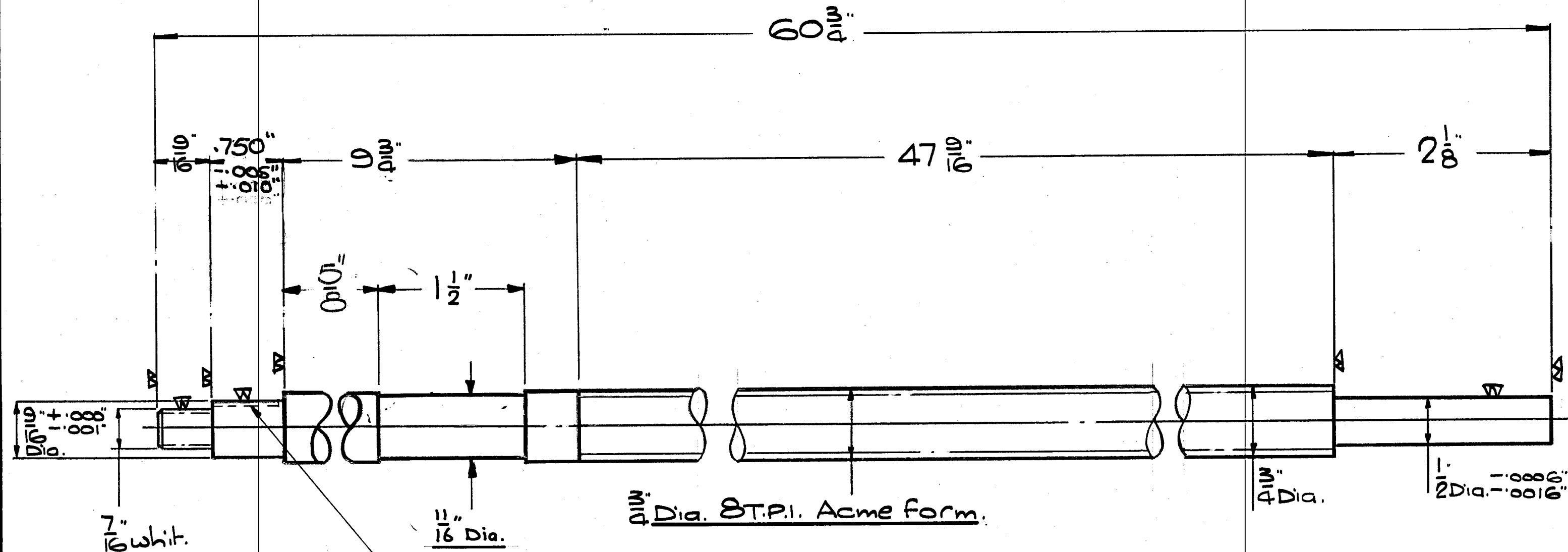


1532/68 20.2.68
1064/64 2.10.64
2056/73 DR 17.9.73
2436/77 24.10.77

Run-out of thread to be not more than .0008" per foot.
N.B. for checking - Use .070" dia wires - check .796" dia over wires.



Keyway: 1/8" wide x 1/16" deep
x 1 1/2" long.

Machine at w.

Centre both ends.

IF IN DOUBT ASK.

5" Viceroy Metal Turning Lathe.
LEADSCREW - (52" BED)

LIMITS ON DIMENSIONS UNLESS OTHERWISE STATED.
ANGULAR ± 1/2° 3 PLACE DECIMAL ± .005"
FRACTIONAL ± .010" PLACE DECIMAL ± .0005"

DENFORD MACHINE TOOLS LTD.
(Inc.) DENFORD SMALL TOOLS (BRIG) LTD.
BRIGHOUSE,
YORKSHIRE.

DRAWN *Ans. Clarke*
CHECKED *AS*
PASSED
DATE 28.5.64.

MAT. M.S.
MAT SIZE 3/4" Dia. x 61"
No. REQD. 1 SCALE Full.
DRAWING No. M.L.105/402B