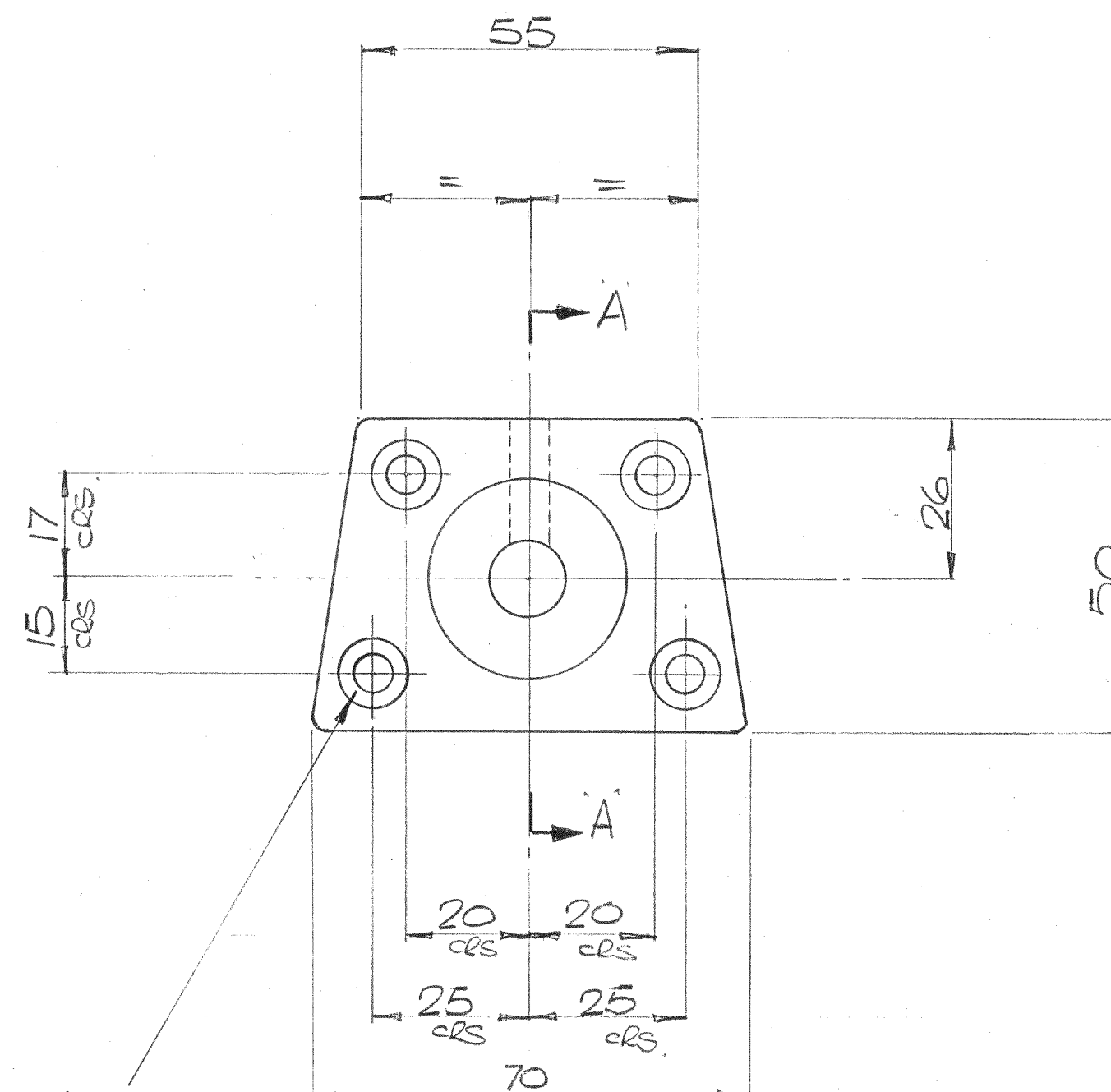
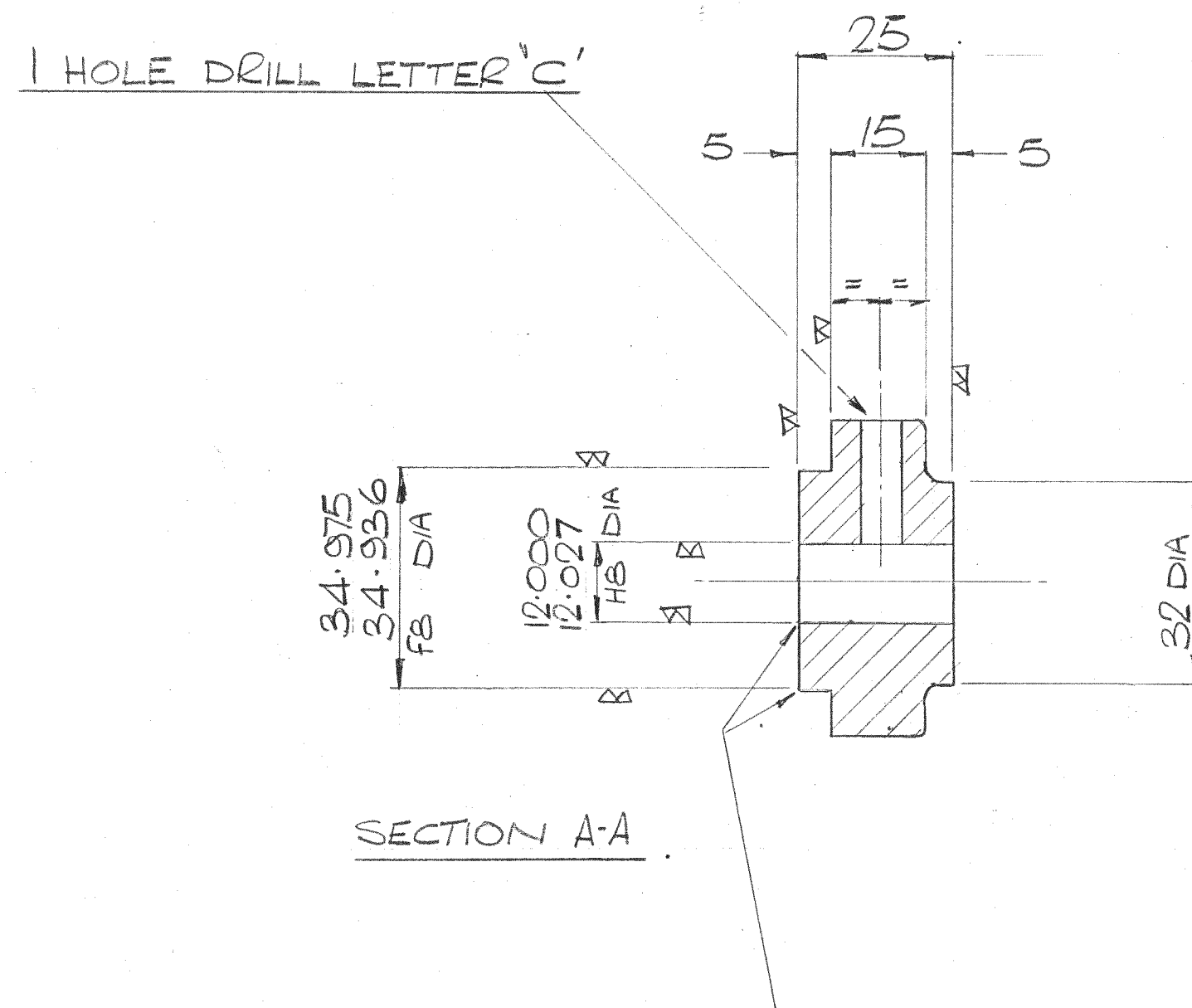


DRG.No.



4 HOLES DRILL 6.6 DIA  
THRO & BORE 11 DIA X 6 DEEP

ALLOW 3 ON PATTERN FOR MACHINING

DENFORD MACHINE TOOLS LTD. BRIGHOUSE, YORKSHIRE.

VICEROY 5" & 280 VS LATHE - TAILSTOCK END CAP

No.	DESCRIPTION	CHK'D	APP'D	DATE
	ALTERATIONS			

ON DIMENSIONS UNLESS  
OTHERWISE STATED.

ANGULAR  $\pm \frac{1}{2}^\circ$  2 PLACE DECIMAL  $\pm .1$

WHOLE  
NUMBERS  $\pm .25$  3 PLACE DECIMAL  $\pm .01$

MATL. CAST IRON.

MATL. SIZE CASTING.

No. REQD. 1

MACHINE AT W

GRIND AT 'G'

DRAWN	TRACED	CHECKED	APPROVED	DATE	SCALE
IV.				17.12.76	FULL

DRAWING No. MVS.100/703