



DRG.No.

DENFORD MACHINE TOOLS LTD. BRIGHOUSE, YORKSHIRE.

VICEROY 5" & 280 Y.S. LATHE - TAILSTOCK SCREW

No.	DESCRIPTION	CHK'D	APP'D	DATE
	ALTERATIONS			

LIMITS ON DIMENSIONS UNLESS OTHERWISE STATED.
REGULAR $\pm \frac{1}{2}^\circ$ 2 PLACE DECIMAL $\pm .1$
WHOLE
NUMBERS $\pm .25$ 3 PLACE DECIMAL $\pm .01$

MATL. MILD STEEL.
MATL. SIZE 25 DIA X 215
No. REQD. 1
MACHINE AT IV
GRIND AT 'G'

DRAWN	TRACED	CHECKED	APPROVED	DATE	SCALE
IV.				20.12.76	FULL

DRAWING No. MVS.100/706