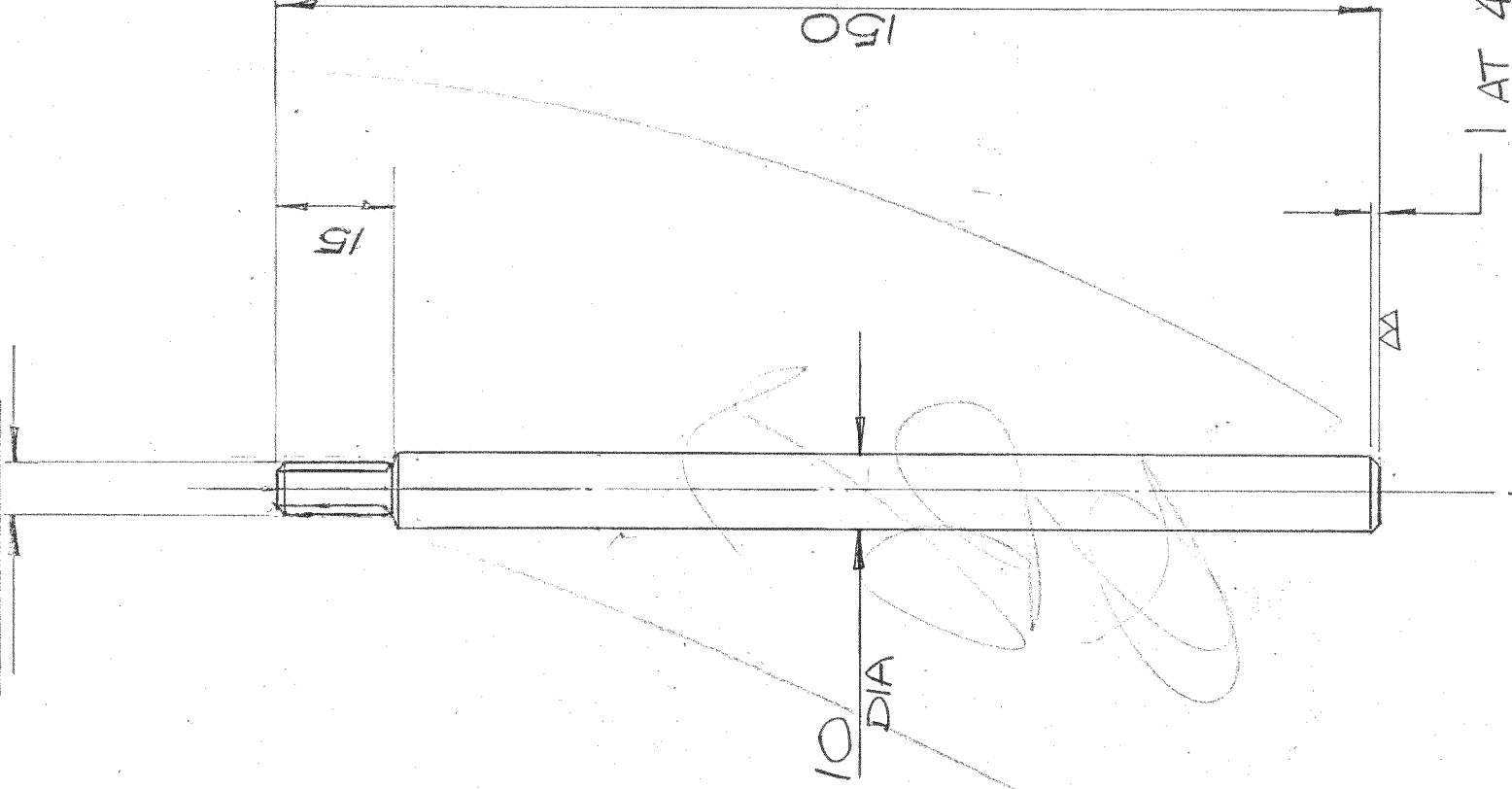


IF IN DOUBT ASK

ALTERATIONS
2620/78. 25/10%
U.

TURN 8.00/9.72 DIA
THREAD - M8



MACHINE AT W

ASSEMBLE WITH SP.176 BEFORE COATING.

LIMITS ON DIMENSIONS UNLESS OTHERWISE STATED.

ANGULAR \pm $\frac{1}{2}^\circ$ 3 PLACE DECIMAL \pm .005"

FRACTIONAL \pm .010" 4 PLACE DECIMAL \pm .0005"

VICEROY 5" & 280 VS - CLAMPING HANDLE

DENFORD MACHINE TOOLS LTD.	DRAWN	IV.	MAT.	MILD STEEL
(Inc.) DENFORD SMALL TOOLS (BRIG) LTD.	CHECKED		MAT. SIZE	10 x 155
BRIGHOUSE,	PASSED		No. REQD.	1
YORKSHIRE.	DATE	21.12.76	SCALE	FULL
			DRAWING No.	MVS.100/704