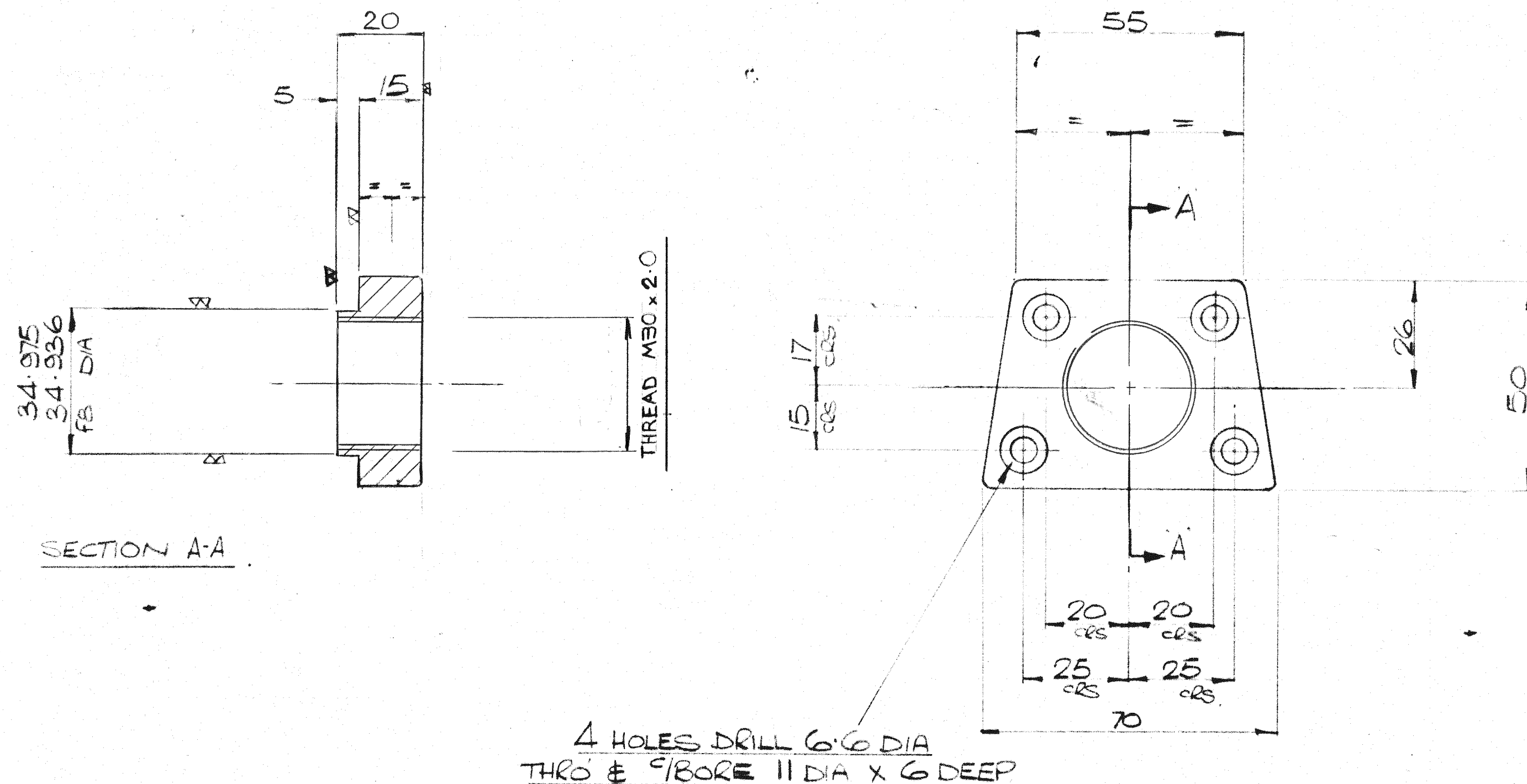


DRG.No.



ALLOW 3 ON PATTERN FOR MACHINING

SHARPO MACHINE TOOLS LTD. BRIDGEHOUSE, YORKSHIRE				VICEROY 5" & 280 VS LATHE - TAILSTOCK END CAP			
No. DESCRIPTION ALTERATIONS				CHECK'D APP'D DATE DATE		DATE SCALE	
ANGULAR 2° 2 PLACE DECIMAL 0.1 WHOLE NUMBERS 25 3 PLACE DECIMAL 0.01				CAST IRON CASTING		DRAWN IV. TRACED CHECKED APPROVED DATE 14.8.89 SCALE FULL	
				DRAWING No. BVS 100 / 752			