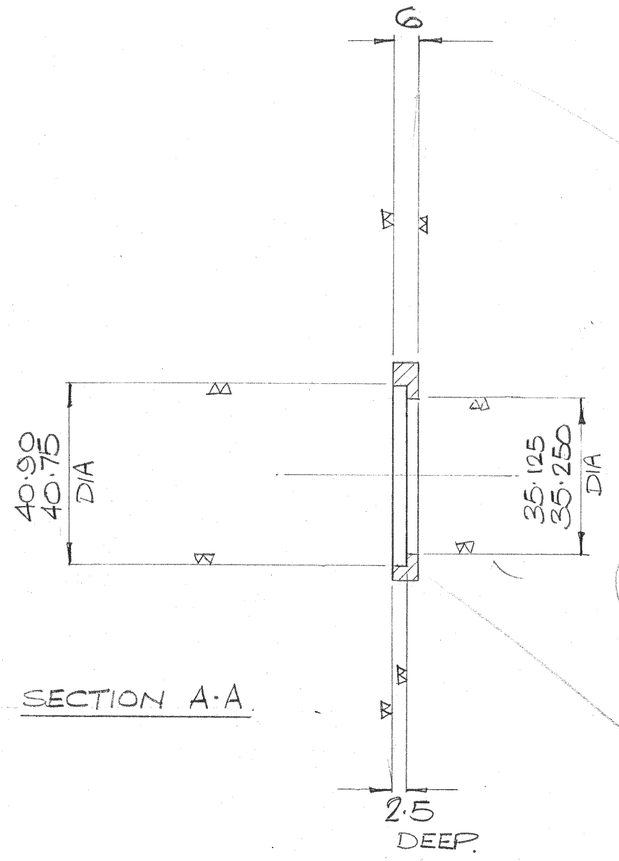
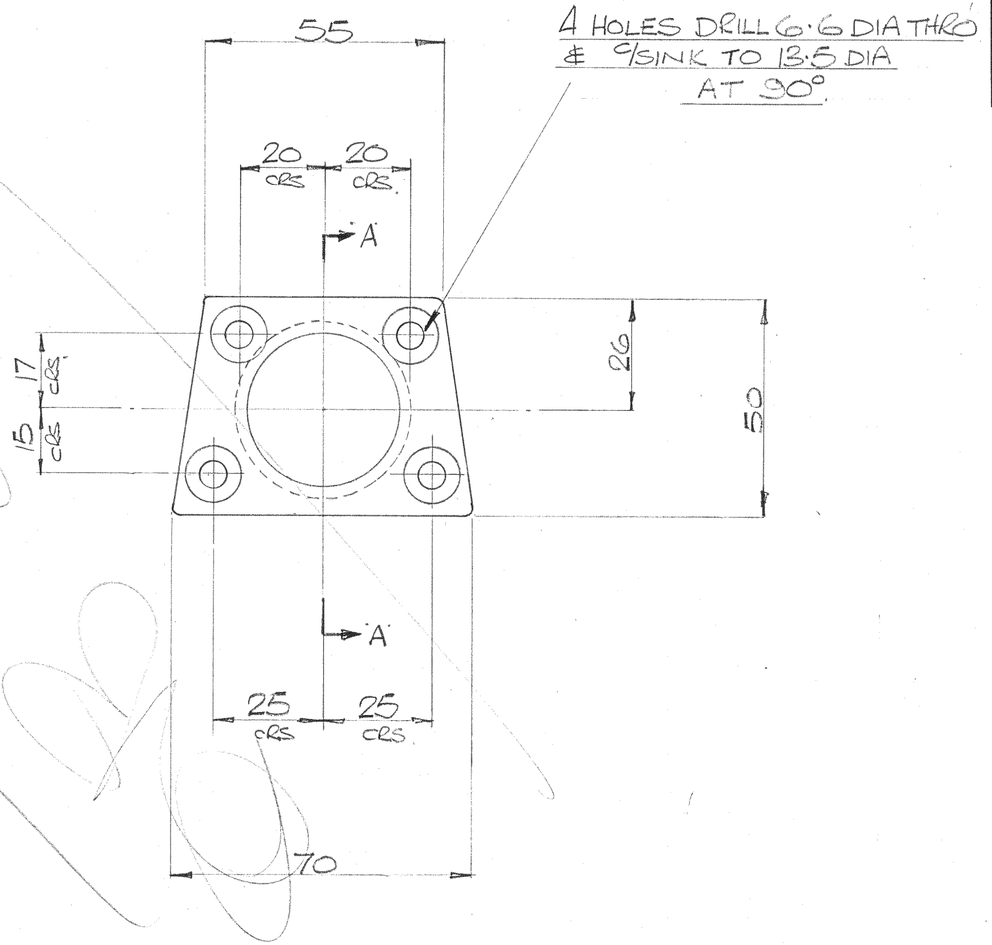


SECTION A-A.



ALLOW 3 ON PATTERN FOR MACHINING

DRG. No.

DENFORD MACHINE TOOLS LTD. BRIGHOUSE, YORKSHIRE.

VICEROY 5" & 280 VS LATHE - TAILSTOCK BARREL WIPER PLATE

No.	DESCRIPTION	CHK'D	APP'D	DATE
	2575/78			26.7.78

ALTERATIONS

LIMITS ON DIMENSIONS UNLESS OTHERWISE STATED.

ANGULAR ± ½° 2 PLACE DECIMAL ± .1

WHOLE NUMBERS ± .25 3 PLACE DECIMAL ± .01

MATL. CAST IRON
MATL. SIZE CASTING.
No. REQD. 1
MACHINE AT ▽
GRIND AT 'G'.

DRAWN	TRACED	CHECKED	APPROVED	DATE	SCALE
N.				17.12.76	FULL

DRAWING No. MVS.100/709.