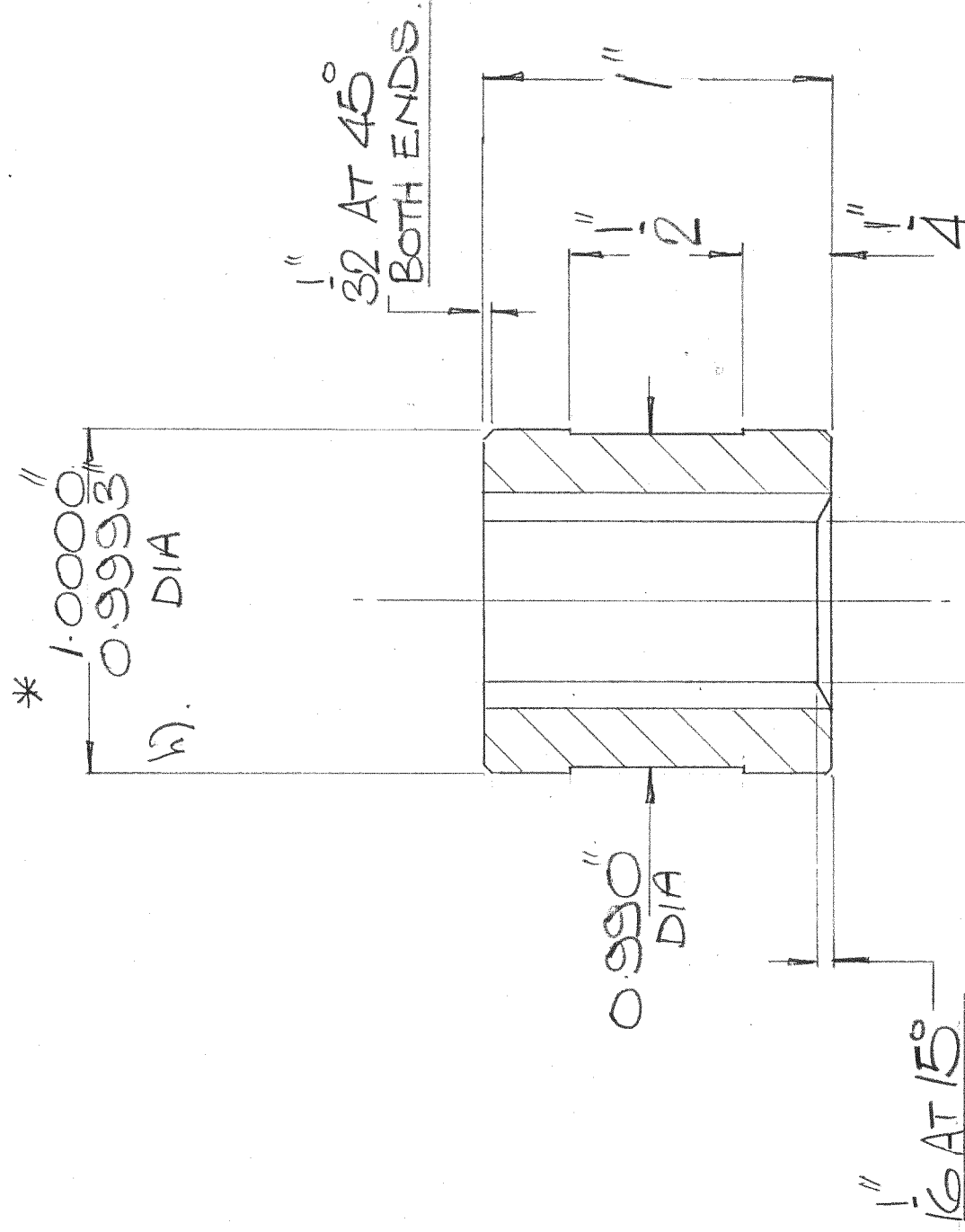


IF IN DOUBT ASK

## ALTERATIONS



\*  
DRILL - 500" DIA  
# TAP 5/8" ACME - LH.

\* THREAD & OUTSIDE DIA  
MUST BE TRUE.

6" METAL LATHE - TAILSTOCK NUT.

DENFORD MACHINE TOOLS LTD.

(Inc.) DENFORD SMALL TOOLS (BRIG) LTD.

BRIGHOUSE,  
YORKSHIRE.

DRAWN

**CHECKED**

**PASSED**

DATE 21-7-76

MAT. PHOS. BRONZE.

MAT. SIZE 1 1/8" DIA X 1 1/8" L.

No. REQD.	1.	SCALE	2x FULL
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DRAWING No.

No. ~~MS 100/707~~

LIMITS ON DIMENSIONS UNLESS OTHERWISE STATED.

ANGULAR  $\pm \frac{1}{2}^{\circ}$  3 PLACE DECIMAL  $\pm .005^{\circ}$

FRACTIONAL  $\pm .010^{\circ}$  4 PLACE DECIMAL  $\pm .0005^{\circ}$