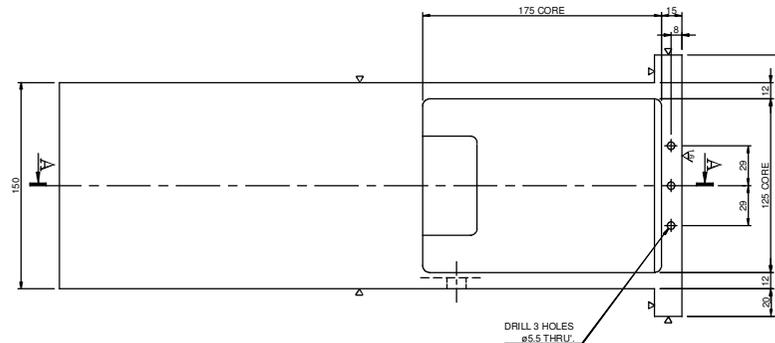


SCRAP VIEW OF THE LIFTING
HOLES AT THE TOP OF THE COLUMN.



TOLERANCES ON SAND CAST
DIMENSIONS ± 1%
MACHINE WHERE MARKED ∇
TO Ra 3.2 MICROMETER
CASTING TO BE STRESS RELIEVED

①	ø14 HOLE ADDED	J. BOYLE 31.10.01	6
②	WAS 10.00 / 10.25	J. BOYLE 31.08.01	5
③	237.5 WAS 240	I. VICKERY 05.04.01	4
④	WAS 7	J. BOYLE 08.04.99	3
⑤	TOLERANCES ADDED		
⑥	MACHINE MARKS ADDED		
⑦	CORE WAS 74		2
⑧	WAS 127	J. BOYLE 08.04.99	
⑨	ORIGINAL ISSUE		1
N°	ALTERATION		ISSUE

DENFORD
COMPUTERISED MACHINES AND SYSTEMS

UNLESS STATED OTHERWISE
ALL DIMENSIONS ARE IN mm
LIMITS ON DIMENSIONS ANGULAR ± 0.5°
LINEAR DIMETRICAL ± 0.20mm
MACHINE SURFACES AS INDICATED ABOVE
ALL THREADS TO BE CLASS 6H / 6g
UNSPECIFIED GEOMETRIC TOLERANCES
TO BE WITHIN THE TOLERANCE ZONE.

DRAWN	JMB	CHECKED	
DATE	24.09.98		
SCALE	1:2		
MATERIAL	CAST IRON GRADE 14/17 (220/250)		
TITLE	NOVAMILL COLUMN CASTING		
PART N°	RM1/301		