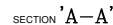
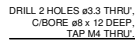



SCRAP VIEW OF THE LIFTING  
HOLES AT THE TOP OF THE COLUMN.



TOLERANCES ON SAND CAST  
DIMENSIONS  $\pm 1\%$

MACHINE WHERE MARKED ▽  
TO Ra 3.2 MICROMETER

CASTING TO BE STRESS RELIEVED

⊙	ø 14 HOLE ADDED	J BOYLE 31.10.01	6
⊙	WAS 10.00 / 10.25	J BOYLE 31.08.01	5
⊙	237 S WAS 240	1 VICKERY (05.04.01)	4
⊙	WAS 7	J BOYLE 08.04.99	3
⊙	TOLERANCES ADDED		2
⊙	MACHINE MARKS ADDED		
⊙	CORE WAS 74		
⊙	WAS 127	J BOYLE 08.04.99	
	ORIGINAL ISSUE		1
N°	ALTERATION		ISSU
DRAWN	JMB	CHECKED	
DATE	24.09.98		 3"
SCALE	1:2		
MATERIAL	CAST IRON GRADE 1417 (220/25)		
TITLE	NOVAMULL COMING CASTING		
PART N°.	RM1/301		



UNLESS STATED OTHERWISE  
ALL DIMENSIONS ARE IN mm  
LIMITS ON DIMENSIONS ANGULAR  $\pm 0.5^\circ$   
LINEAR/DIAMETRAL  $\pm 0.25$ mm  
MACHINE SURFACES AS INDICATED ABOVE  
ALL THREADS TO BE CLASS 6H / 6g  
UNSPECIFIED GEOMETRIC TOLERANCES  
TO LIE WITHIN THE TOLERANCE ZONE.