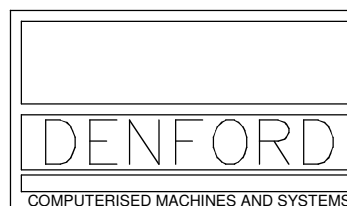


CHUCK REF: PRATT 9580-00805
80mm 3 JAW



UNLESS STATED OTHERWISE
ALL DIMENSIONS ARE IN mm
LIMITS ON DIMENSIONS ANGULAR $\pm 0.5^\circ$
LINEAR / DIAMETRAL $\pm 0.25\text{mm}$
MACHINE SURFACES Ra 1.6
ALL THREADS TO BE CLASS 6H / 6g
UNSPECIFIED GEOMETRIC TOLERANCES
TO LIE WITHIN THE TOLERANCE ZONE.

①	WAS 63.50 / 63.47	J.BOYLE 08.09.00	2
N°.	ORIGINAL ISSUE	1	ISSUE
DRAWN	IV	CHECKED	
DATE	04.11.99		
SCALE	1:1		
MATERIAL	CAST IRON GRADE 17		
TITLE	80mm CHUCK BACKPLATE		
PART N°.	ST5/108		