



3 HOLES DRILL Ø 9  
C/BORE Ø 14  
EQUISP'D ON A 60.00 P.C.D.

3 HOLES DRILL Ø 4.2  
TAP M5 x 0.8p  
EQUISP'D ON A 71.3 P.C.D.

CHUCK REF: PRATT 9580-00805  
80mm 3 JAW



UNLESS STATED OTHERWISE  
ALL DIMENSIONS ARE IN mm  
LIMITS ON DIMENSIONS ANGULAR ± 0.5°  
LINEAR / DIAMETRICAL ± 0.25mm  
MACHINE SURFACES Ra 1.6  
ALL THREADS TO BE CLASS 6H / 6g  
UNSPECIFIED GEOMETRIC TOLERANCES  
TO LIE WITHIN THE TOLERANCE ZONE.

①	WAS 63.50 / 63.47	J.BOYLE 08.09.00	2
	ORIGINAL ISSUE		1
N°.	ALTERATION		ISSUE
DRAWN	IV	CHECKED	
DATE	04.11.99		3 <sup>RD</sup>
SCALE	1:1		
MATERIAL	CAST IRON GRADE 17		
TITLE	80mm CHUCK BACKPLATE		
PART N°.	ST5/108		