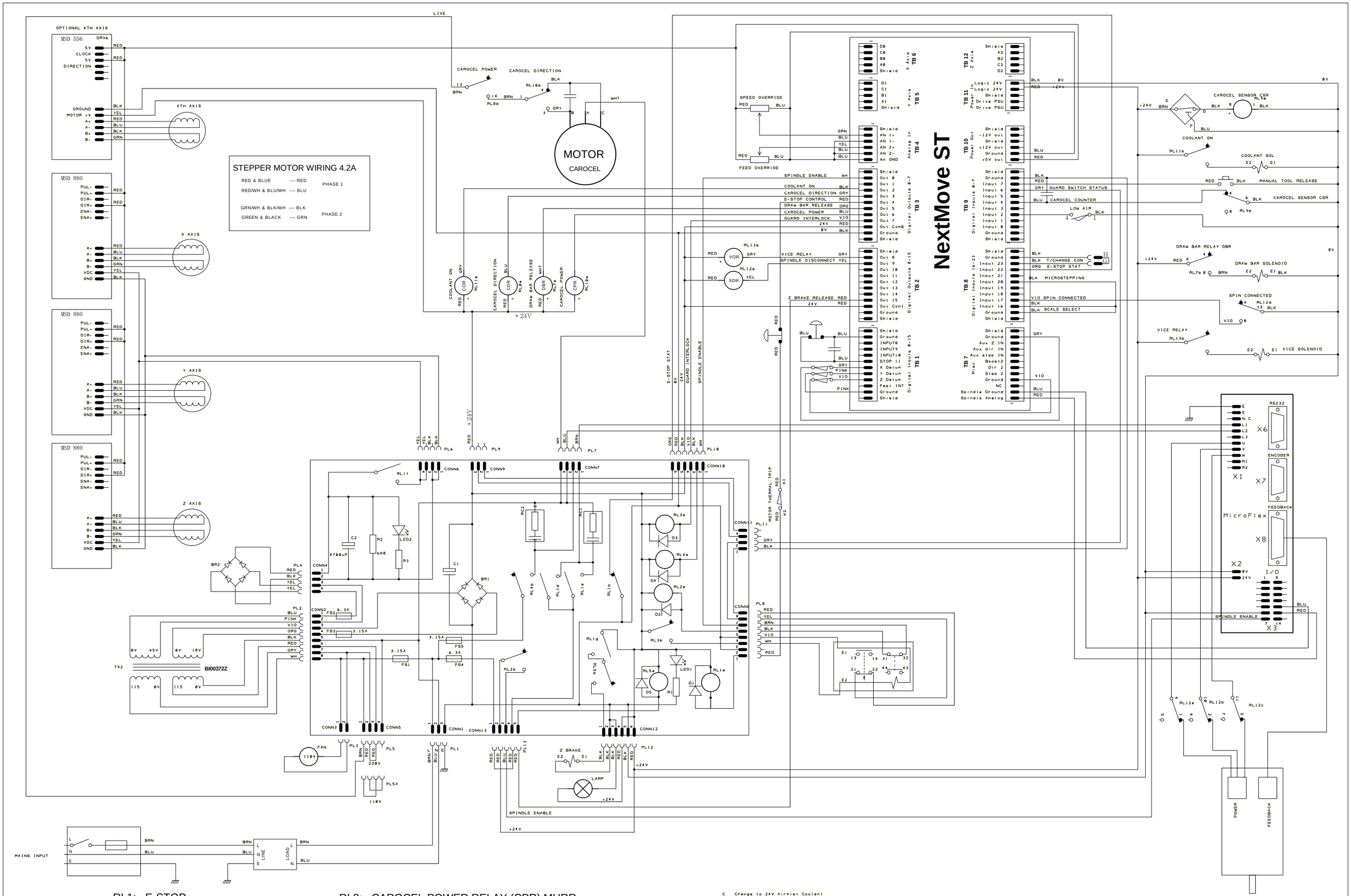

RL1: E-STOP
RL2: SPINDLE ENABLE
RL3: GUARD RELEASE
RL4: NOT USED
RL5: Z AXIS BRAKE RELEASE
RL6: NOT USED
RL7: DRAW BAR RELEASE (DBR) MURR
RL8: CAROCEL POWER RELAY (CPR) MURR
RL9: CAROCEL SENSOR RELAY (CSR) 24V
RL10: CAROCEL DIRECTION (CDR) 8 Pin
RL11: COOLANT ON RELAY (COR)
RL12: SPINDLE DISCONNECT (SDR)
RL13: VICE OPEN RELAY (VOR)

C Change to 24V Airnist Coolent

E	D	C 27/2/12	B 31/1/08	A 1/10/2006	Drawn S. ODDY	Check S. ODDY	Projection Do Not Scale	
Drn	Drn	Drn SO	Drn SO	Project VMC 1300 PRO			Client	
Chk	Chk	Chk SO	Chk SO	Title ELECTRICAL SCHEMATIC			Filename	Drawing No. VMC003000C / Sheet 1 of 1