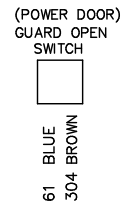


EXTEND WIRES FROM X AXIS MOTOR (ALTERNATIVE COLOURS)

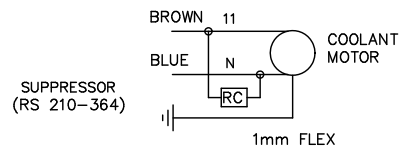
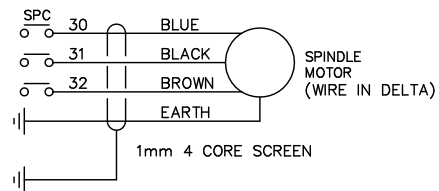
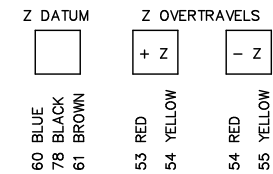
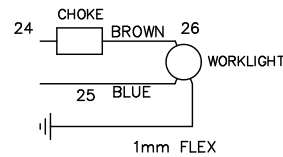
ORANGE	ORANGE	(GREEN)
	BLACK/WHITE	(WHITE/BLACK)
BLACK	BLACK	(GREEN/WHITE)
	ORANGE/WHITE	(ORANGE)
RED	RED	(RED)
	YELLOW/WHITE	(WHITE)
YELLOW	YELLOW	(RED/WHITE)
	RED/WHITE	(BLACK)

EXTEND WIRES FROM Z AXIS MOTOR (ALTERNATIVE COLOURS)

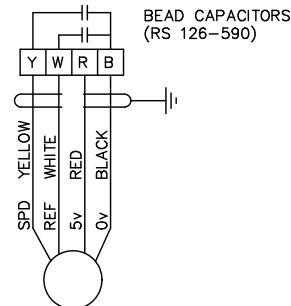
ORANGE	ORANGE	(GREEN)
	BLACK/WHITE	(WHITE/BLACK)
BLACK	BLACK	(GREEN/WHITE)
	ORANGE/WHITE	(ORANGE)
RED	RED	(RED)
	YELLOW/WHITE	(WHITE)
YELLOW	YELLOW	(RED/WHITE)
	RED/WHITE	(BLACK)



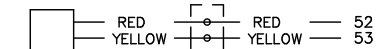
GUARD INTERLOCK DETAILS  
E-STOP CONTACT DETAILS  
SEE SHEET 15



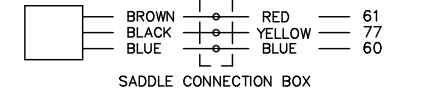
SPINDLE ENCODER  
SCREEN AT CONTROL END



X OVERTRAVEL



X DATUM SENSOR



SADDLE CONNECTION BOX

MIRAC SWITCH AND MOTOR WIRING

SHEET 10  
[ MIRAC ]

IF IN DOUBT ASK