

IF IN DOUBT ASK

GUARD INTERLOCK WITH SOLENOID

(REMOVE LINK 12 - 41)

GUARD
SWITCH
CONTACTS

RED	51A	51	BLUE
RED	40	47	BLUE
RED	61	38	BLUE

GUARD
SOLENOID



4 x 2 CORE SCREENS
FROM GUARD INTERLOCK

CONTACT 1 TO MAIN PANEL
(51A 51) TERMINALS

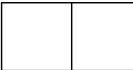
CONTACT 2 TO DOOR PANEL
(40 47) TERMINALS

CONTACT 3 TO LEFT HAND SIDE
(61 38) TERMINALS

SOLENOID TO MAIN PANEL
(96 60) TERMINALS

4 x 2 CORE SCREENS
FROM E-STOP AND PUSHBUTTONS
ON FRONT OF MACHINE

E-STOP
2 CONTACTS



COMPUTER
RESET
(+ SHIELD)



LIMIT
SWITCH
O/RIDE



SHEET 15

[MIRAC]