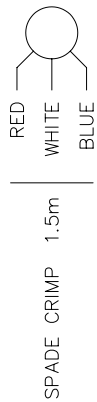
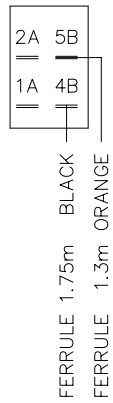


SPINDLE
SPEED POT.



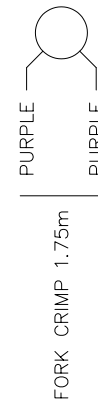
SPINDLE
ON / OFF
SWITCH



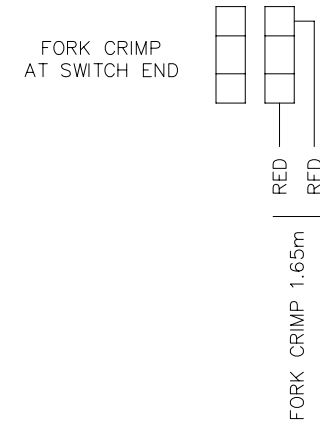
KEY SWITCH



MACHINE ON
LAMP



EMERGENCY
STOP
SWITCH



SPINDLE MOTOR

RED	DO NOT	SPADE CRIMP
BLACK	EXTEND	
ORANGE	1.4m	FERRULE
WHITE	1.1m	FORK CRIMP
GREEN	650m	FERRULE

STEPPER MOTOR (SANYO DENKI)
(103 H 7123-0440)

RED	RED	
BLACK	BLACK	
ORANGE	ORANGE	
WHITE	YELLOW	
BLUE	NOT CONNECTED	
YELLOW		
X AXIS	1.1m	FERRULE
Z AXIS	1.75m	

DATUM SWITCHES

90° CRIMPS AT SWITCH END WITH
180mm BLACK HEATSHRINK
FERRULES AT PANEL END

X AXIS	1.1m	GREY
Z AXIS	1.9m	PINK

MICROTURN
SWITCH AND MOTOR
WIRING DETAILS

SHEET 5
MICROTURN
DENSTEP